# INTERNATIONAL STANDARD

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# Earth-moving machinery — Volumetric ratings for hoe-type and grab-type buckets of hydraulic excavators and backhoe loaders

Engins de terrassement — Évaluations volumétriques des godets travaillant en rétro et des bennes preneuses de pelles hydrauliques et de chargeuses-pelleteuses



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# **Foreword**

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International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 7451 was prepared by Technical Committee ISO/TC 127, Earth-moving machinery, Subcommittee SC 1, Test methods relating to machine performance.

This third edition cancels and replaces the second edition (ISO 7451:1997), which has been technically revised. It also incorporates the Technical Corrigendary SO 7451:1997/Cor.1:1998.

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# Earth-moving machinery — Volumetric ratings for hoe-type and grab-type buckets of hydraulic excavators and backhoe loaders

# 1 Scope

This International Standard specifies a method for estimating the volume of materials which a hoe-type or grab-type bucket of a sydraulic excavator or backhoe loader can normally contain. The volume assessments are based on the internal dimensions of the bucket and on the representative volumes at the top of the bucket.

The method employs the technique of dividing the complex shape of the material in the bucket into simple geometric shapes.

This method of assessment is interiored to provide a conventional means of comparing bucket capacities. It is not intended to be used to define true capacities.

This International Standard is not applicable to buckets of cable excavators.

# 2 Terms and definitions

For the purposes of this document, the following temps and definitions apply.

## 2.1

# hydraulic excavator

self-propelled machine on crawlers, wheels or legs, having an upper structure capable of a 360° swing with mounted equipment and which is primarily designed for exceptating with a bucket, without movement of the undercarriage during the work cycle

- NOTE 1 An excavator work cycle normally comprises excavating, elevating, swinging and discharging of material.
- NOTE 2 An excavator can also be used for object or material handling/transportation.
- NOTE 3 For hoe-type bucket components, see Figure 2.
- NOTE 4 Adapted from ISO 6165:2006.

# 2.2

## backhoe loader

self-propelled crawler or wheeled machine having a main frame designed to carry both front-mounted equipment and rear-mounted backhoe equipment (normally with outriggers or stabilizers)

- NOTE 1 When used in the backhoe mode, the machine is stationary and normally digs below ground level.
- NOTE 2 When used in the loader mode (bucket use), the machine loads through forward motion.
- NOTE 3 A backhoe work cycle normally comprises excavating, elevating, swinging and discharging of material. A loader work cycle normally comprises filling, elevating, transporting and discharging of material.

[ISO 6165:2006, definition 4.3]

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