BETOONKONSTRUKTSIOONIDE KAITSMISEKS JA PARANDAMISEKS KASUTATAVAD TOOTED. MÄÄRATLUSED, NÕUDED, KVALITEEDIKONTROLL JA AVCP. OSA 8: KVALITEEDIKONTROLL NING TOIMIVUSE PÜSIVUSE HINDAMINE JA KONTROLLIMINE (AVCP)

Products and systems for the protection and repair of concrete structures - Definitions, requirements, quality control and AVCP - Part 8: Quality control and Assessment and verification of the constancy of performance (AVCP)



# EESTI STANDARDI EESSÕNA

### NATIONAL FOREWORD

		This Estonian standard EVS-EN 1504-8:2016 consists of the English text of the European standard EN 1504-8:2016.	
Standard on jõustunu avaldamisega EVS Teatajas		This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.	
Euroopa standardimisorga Euroopa standardi ra kättesaadavaks 11.05.2010	hvuslikele liikmetele	Date of Availability of the European standard is 11.05.2016.	
Standard on I Standardikeskusest.	kättesaadav Eesti	The standard is available from the Estonian Centre for Standardisation.	

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile standardiosakond@evs.ee.

# ICS 91.080.40

Standardite reprodutseerimise ja levitamise õigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonsesse süsteemi või edastamine ükskõik millises vormis või millisel teel ilma Eesti Standardikeskuse kirjaliku loata on keelatud.

Kui Teil on küsimusi standardite autorikaitse kohta, võtke palun ühendust Eesti Standardikeskusega: Aru 10, 10317 Tallinn, Eesti; koduleht <a href="www.evs.ee">www.evs.ee</a>; telefon 605 5050; e-post <a href="mailto:info@evs.ee">info@evs.ee</a>

The right to reproduce and distribute standards belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without a written permission from the Estonian Centre for Standardisation.

If you have any questions about copyright, please contact Estonian Centre for Standardisation:

Aru 10, 10317 Tallinn, Estonia; homepage www.evs.ee; phone +372 605 5050; e-mail info@evs.ee

# EUROPEAN STANDARD

# NORME EUROPÉENNE

**EUROPÄISCHE NORM** 

May 2016

EN 1504-8

ICS 91.080.40

Supersedes EN 1504-8:2004

### **English Version**

Products and systems for the protection and repair of concrete structures - Definitions, requirements, quality control and AVCP - Part 8: Quality control and Assessment and verification of the constancy of performance (AVCP)

Produits et systèmes pour la protection et la réparation de structures en béton - Définitions, prescriptions, maîtrise de la qualité et EVCP - Partie 8 : Maîtrise de la qualité et évaluation et vérification de la constance des performances (EVCP) Produkte und Systeme für den Schutz und die Instandsetzung von Betontragwerken - Definitionen, Anforderungen, Qualitätskontrolle und AVCP - Teil 8: Qualitätskontrolle und Bewertung und Überprüfung der Leistungsbeständigkeit (AVCP)

This European Standard was approved by CEN on 12 March 2016.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

Cont	tents	Page
Europ	pean foreword	3
1	Scope	4
2	Normative references	4
3	Terms and definitions	4
4	Sampling	5
4.1	General	5
4.2	Record	
4.3	Frequency of sampling	5
5	Assessment and verification of the constancy of performance (AV	
5.1	General	
5.2 5.2.1	Type testingGeneral	
5.2.1 5.2.2	Test samples, testing and compliance criteria	
5.2.3	Test reports	······································
5.2.4	Shared other party results	
5.2.5	Cascading determination of the product-type result	
5.3	Factory Production Control (FPC)	9
5.3.1	General	9
5.3.2	Requirements	9
5.3.3	Product specific requirements	
5.3.4	Initial inspection of factory and of FPC	12
5.3.5	Continuous surveillance of FPC [only for products covered by AVC 2+]	
5.3.6	Procedure for modification	
5.3.7	One-off products, pre-production products (e.g. prototypes) and	
	in very low quantity	13
6	Marking and labelling	14
Dibilo	удгарну	13
		7
		4
		\'/_
		15

# **European foreword**

This document (EN 1504-8:2016) has been prepared by Technical Committee CEN/TC 104 "Concrete and related products", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2016, and conflicting national standards shall be withdrawn at the latest by February 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1504-8:2004.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association.

The main changes that have been made in this new edition are as follows:

The wording has been adapted to the CPR (Regulation (EU) No. 305/2011).

EN 1504 consists of the following parts under the general title *Products and systems for the protection and repair of concrete structures* — *Definitions, requirements, quality control and AVCP.* 

- Part 1: Definitions
- Part 2: Surface protection systems for concrete
- Part 3: Repair concrete and mortars
- Part 4: Structural bonding
- Part 5: Concrete injection
- Part 6: Anchoring of reinforcing steel bar
- Part 7: Reinforcement corrosion protection
- Part 9: General principles for the use of products and systems
- Part 10: Site application of products and systems and quality control of the works

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

# 1 Scope

This Part of EN 1504 specifies procedures for sampling, quality control, assessment and verification of the constancy of performance (AVCP) including marking and labelling of products and systems for the protection and repair of concrete according to EN 1504-2 to EN 1504-7.

#### 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1504-1, Products and systems for the protection and repair of concrete structures - Definitions, requirements, quality control and evaluation of conformity - Part 1: Definitions

EN 1504-2, Products and systems for the protection and repair of concrete structures - Definitions, requirements, quality control and evaluation of conformity - Part 2: Surface protection systems for concrete

EN 1504-3, Products and systems for the protection and repair of concrete structures - Definitions, requirements, quality control and evaluation of conformity - Part 3: Structural and non-structural repair

EN 1504-4, Products and systems for the protection and repair of concrete structures - Definitions, requirements, quality control and evaluation of conformity - Part 4: Structural bonding

EN 1504-5, Products and systems for the protection and repair of concrete structures - Definitions, requirements, quality control and evaluation of conformity - Part 5: Concrete injection

EN 1504-6, Products and systems for the protection and repair of concrete structures - Definitions, requirements, quality control and evaluation of conformity - Part 6: Anchoring of reinforcing steel bar

EN 1504-7, Products and systems for the protection and repair of concrete structures - Definitions, requirements, quality control and evaluation of conformity - Part 7: Reinforcement corrosion protection

#### 3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 1504-1 and the following apply.

#### 3.1

#### batch

quantity of material made in a single operation, or in the case of continuous production for a defined quantity (in tonnes) which shall be demonstrated by the producer to have a uniform composition and shall not exceed one day's production

### 3.2

#### identification test

test carried out to verify a declared value of the composition or property of the product or system in terms of consistency of the production

Note 1 to entry: This is to ensure that the product or system being tested corresponds to the product or system subjected to the initial type test, within the permitted tolerances.