

**Liftide valmistamise ja paigaldamise ohutuseeskirjad.
Inimeste ja kauba transpordi liftid. Osa 20: Reisijate ja
kauba liftid**

**Safety rules for the construction and installation of lifts -
Lifts for the transport of persons and goods - Part 20:
Passenger and goods passenger lifts**

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN 81-20:2014 sisaldab Euroopa standardi EN 81-20:2014 inglisekeelset teksti.	This Estonian standard EVS-EN 81-20:2014 consists of the English text of the European standard EN 81-20:2014.
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English Version

Safety rules for the construction and installation of lifts - Lifts for the transport of persons and goods - Part 20: Passenger and goods passenger lifts

Règles de sécurité pour la construction et l'installation des élévateurs - Elévateurs pour le transport de personnes et d'objets - Partie 20: Ascenseurs et ascenseurs de charge

Sicherheitsregeln für die Konstruktion und den Einbau von Aufzügen - Aufzüge für den Personen- und Gütertransport - Teil 20: Personen- und Lastenaufzüge

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Contents

Page

Foreword.....	5
0 Introduction.....	7
0.1 General.....	7
0.2 General remarks.....	7
0.3 Principles.....	7
0.4 Assumptions.....	8
1 Scope.....	11
2 Normative references.....	11
3 Terms and definitions.....	13
4 List of significant hazards.....	19
5 Safety requirements and/or protective measures.....	21
5.1 General.....	21
5.2 Well, machinery spaces and pulley rooms.....	22
5.2.1 General provisions.....	22
5.2.2 Access to well and to machinery spaces and pulley rooms.....	26
5.2.3 Access and emergency doors - Access trap doors - Inspection doors.....	27
5.2.4 Notices.....	28
5.2.5 Well.....	29
5.2.6 Machinery spaces and pulley rooms.....	42
5.3 Landing doors and car doors.....	49
5.3.1 General provisions.....	49
5.3.2 Height and width of entrances.....	49
5.3.3 Sills, guides, door suspension.....	49
5.3.4 Horizontal door clearances.....	50
5.3.5 Strength of landings and car doors.....	51
5.3.6 Protection in relation to door operation.....	55
5.3.7 Local landing lighting and “car here” signal lights.....	57
5.3.8 Locking and closed landing door check.....	58
5.3.9 Locking and emergency unlocking of landing and car doors.....	58
5.3.10 Requirements common to devices for proving the locked condition and the closed condition of the landing door.....	61
5.3.11 Sliding landing doors with multiple, mechanically linked panels.....	61
5.3.12 Closing of automatically operated landing doors.....	62
5.3.13 Electric safety device for proving the car doors closed.....	62
5.3.14 Sliding or folding car doors with multiple, mechanically linked panels.....	62
5.3.15 Opening the car door.....	63
5.4 Car, counterweight and balancing weight.....	63
5.4.1 Height of car.....	63
5.4.2 Available car area, rated load, number of passengers.....	63
5.4.3 Walls, floor and roof of the car.....	68
5.4.4 Car door, floor, wall, ceiling and decorative materials.....	69
5.4.5 Apron.....	70
5.4.6 Emergency trap doors and emergency doors.....	70
5.4.7 Car roof.....	71
5.4.8 Equipment on top of the car.....	74
5.4.9 Ventilation.....	74
5.4.10 Lighting.....	74

5.4.11	Counterweight and balancing weight.....	75
5.5	Suspension means, compensation means and related protection means	75
5.5.1	Suspension means	75
5.5.2	Sheave, pulley, drum and rope diameter ratios, rope/chain terminations	75
5.5.3	Rope traction	76
5.5.4	Winding up of ropes for positive drive lifts	76
5.5.5	Distribution of load between the ropes or the chains	77
5.5.6	Compensation means	77
5.5.7	Protection for sheaves, pulleys and sprockets.....	78
5.5.8	Traction sheaves, pulleys and sprockets in the well.....	79
5.6	Precautions against free fall, excessive speed, unintended car movement and creeping of the car	80
5.6.1	General provisions	80
5.6.2	Safety gear and its tripping means.....	82
5.6.3	Rupture valve.....	88
5.6.4	Restrictors.....	89
5.6.5	Pawl device	90
5.6.6	Ascending car overspeed protection means	91
5.6.7	Protection against unintended car movement	92
5.7	Guide rails	95
5.7.1	Guiding of the car, counterweight or balancing weight	95
5.7.2	Permissible stresses and deflections	95
5.7.3	Combination of loads and forces	98
5.7.4	Impact factors	98
5.8	Buffers	100
5.8.1	Car and counterweight buffers	100
5.8.2	Stroke of car and counterweight buffers	101
5.9	Lift machinery and associated equipment.....	102
5.9.1	General provision	102
5.9.2	Lift machine for traction lifts and positive drive lifts.....	103
5.9.3	Lift machine for hydraulic lifts	108
5.10	Electric installations and appliances	117
5.10.1	General provisions	117
5.10.2	Incoming supply conductor terminations.....	119
5.10.3	Contactors, contactor relays, components of safety circuits	119
5.10.4	Protection of electrical equipment	120
5.10.5	Main switches	120
5.10.6	Electric wiring	122
5.10.7	Lighting and socket outlets.....	123
5.10.8	Control of the supply for lighting and socket outlets.....	123
5.10.9	Protective earthing	123
5.10.10	Electrical identification	124
5.11	Protection against electric faults; failure analysis; electric safety devices.....	124
5.11.1	Protection against electric faults; failure analysis	124
5.11.2	Electric safety devices	125
5.12	Controls - Final limit switches - Priorities.....	129
5.12.1	Control of lift operations.....	129
5.12.2	Final limit switches.....	136
5.12.3	Emergency alarm device and intercom system	137
5.12.4	Priorities and signals	137
6	Verification of the safety requirements and/or protective measures	138
6.1	Technical compliance documentation	138
6.2	Verification of design	138
6.3	Examinations and tests before putting into service.....	142
6.3.1	Braking system (5.9.2.2)	142
6.3.2	Electric installation.....	142

6.3.3	Checking of the traction (5.5.3)	142
6.3.4	Car safety gear (5.6.2)	143
6.3.5	Counterweight or balancing weight safety gear (5.6.2)	143
6.3.6	Pawl device (5.6.5)	144
6.3.7	Buffers (5.8.1, 5.8.2)	144
6.3.8	Rupture valve (5.6.3)	144
6.3.9	Restrictor/one-way restrictor (5.6.4)	145
6.3.10	Pressure test	145
6.3.11	Ascending car overspeed protection means (5.6.6)	145
6.3.12	Stopping of the car at landings and levelling accuracy (5.12.1.1.4)	145
6.3.13	Protection against unintended car movement (5.6.7)	145
6.3.14	Protection against falling/shearing (5.3.9.3.4)	146
7	Information for use	146
7.1	General	146
7.2	Instruction manual	146
7.2.1	General	146
7.2.2	Normal use	146
7.2.3	Maintenance	147
7.2.4	Examinations and tests	147
7.3	Logbook	147
Annex A	(normative) List of the electric safety devices	149
Annex B	(informative) Technical compliance documentation	151
Annex C	(informative) Periodic examinations and tests, examinations and tests after an important modification or after an accident	152
C.1	Periodic examinations and tests	152
C.2	Examinations and tests after an important modification or after an accident	152
Annex D	(informative) Machinery spaces – Access	154
Annex E	(informative) Building interfaces	155
E.1	General provisions	155
E.2	Support of Guide Rails	155
E.3	Ventilation of car, well and machine rooms	155
E.3.1	General	155
E.3.2	Ventilation of the well and car	156
E.3.3	Ventilation of machine rooms	157
Annex F	(normative) Pit access ladder	158
F.1	Types of pit access ladder	158
F.2	General provisions	158
F.3	Ladder uprights and rungs	158
F.3.1	Ladder uprights	158
F.3.2	Ladder rungs	159
F.4	Specific provisions for non fixed type ladders	159
F.5	Location of the ladder in the pit	159
Annex ZA	(informative) Relationship between this European Standard and the Essential Requirements of EU Directive 95/16/EC amended by Directive 2006/42/EC	161
Bibliography	162

Foreword

This document (EN 81-20:2014) has been prepared by Technical Committee CEN/TC 10 "Lifts, escalators and moving walks", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2015 and conflicting national standards shall be withdrawn at the latest by August 2017.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document, in conjunction with EN 81-50:2014, supersedes EN 81-1:1998+A3:2009 and EN 81-2:1998+A3:2009.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

This standard is the culmination of the progressive development of the EN standards for lifts. Previous versions of the EN 81-1 and EN 81-2 standards incorporated into EN 81-20 and EN 81-50 include:

- EN 81-1:1985, Safety rules for electric lifts
- EN 81-1:1998, Safety rules for electric lifts
- EN 81-1:1998, Corrigendum No 1:1999;
- EN 81-1:1998/A1:2005, incorporating programmable electronic system in safety related applications for lifts;
- EN 81-1:1998/A2:2004, incorporating machine-room-less lifts;
- EN 81-1:1998+A3:2009, Incorporating unintended car movement with open doors;
- EN 81-2:1987, Safety rules for hydraulic lifts
- EN 81-2:1998, Safety rules for hydraulic lifts
- EN 81-2:1998, Corrigendum No 1:1999;
- EN 81-2:1998/A1:2005, incorporating programmable electronic system in safety related applications for lifts;
- EN 81-2:1998/A2:2004, incorporating machine-room-less lifts;
- EN 81-2:1998+A3:2009, incorporating unintended car movement with open doors.

This is the first edition of the standard. The need for replacement was based on the following points:

- improvement in safety due to changes in proven technology;
- the need to reflect changes to the state of the art;

- incorporation of essential health and safety requirements from the relevant EU Directives;
- elimination of reported errors;
- clarification of the text and incorporation of proposals resulting from interpretation requests¹⁾;
- improvement of the references to other standards according to the progress in that field.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

¹⁾ Within CEN/TC 10 an interpretation committee has been established to answer questions about the spirit in which the experts have drafted the various clauses of this standard. All such interpretations are published within CEN TS 81-11 until incorporated by amendment into the standards concerned.

0 Introduction

0.1 General

This standard is a type C standard as stated in EN ISO 12100.

The machinery concerned and the extent to which hazards, hazardous situations and hazardous events are covered are indicated in the scope of this standard.

When provisions of this type C standard are different from those which are stated in type A or B standards, the provisions of this type C standard take precedence over the provisions of the other standards, for machines that have been designed and built according to the provisions of this type C standard.

0.2 General remarks

0.2.1 The object of this standard is to define safety rules related to passenger and goods passenger lifts with a view to safeguarding persons and objects against the risk of accidents associated with the normal use, maintenance and emergency operation of lifts.

0.2.2 A study has been made of the various possible hazards with lifts, see Clause 4.

0.2.2.1 Persons to be safeguarded:

- a) users, including passengers and competent and authorized persons, e.g. maintenance and inspection personnel (see EN 13015);
- b) persons in the surrounding area of the well, or any machine room and pulley room, who may be effected by the lift.

0.2.2.2 Property to be safeguarded:

- a) loads in car;
- b) components of the lift installation;
- c) building in which the lift is installed;
- d) the immediate surrounding area of the lift installation.

NOTE EN 81-71 gives additional requirements covering lifts resistant to acts of vandalism and EN 81-77 gives additional requirements covering lifts in seismic conditions.

0.2.3 When the weight, size and/or shape of components prevent them from being moved by hand, they are:

- a) either fitted with attachments for lifting gear; or
- b) designed so that they can be fitted with such attachments (e.g. by means of threaded holes); or
- c) shaped in such a way that standard lifting gear can easily be attached.

0.3 Principles

0.3.1 General

In drawing up this standard the following principles have been used:

0.3.2 This standard does not repeat all the general technical rules applicable to every electrical, mechanical, or building construction including the protection of building elements against fire.

It has, however, been necessary to establish certain requirements of good construction, either because they are peculiar to lift manufacture or because in the case of lift utilization the requirements may be more stringent than elsewhere.

0.3.3 This standard states minimum rules for the installation of lifts into buildings/constructions. There may be in some countries regulations for the construction of buildings etc. which cannot be ignored.

Typical clauses affected by this are those defining minimum values for the height of the machine and pulley rooms and for their access doors dimensions.

0.3.4 As far as possible the standard sets out only the requirements that materials and equipment have to meet in the interests of safe operation of lifts.

0.3.5 Risk analysis, terminology and technical solutions have been considered taking into account the methods of EN ISO 12100, EN ISO 14798 and the EN 61508 series of standards.

0.3.6 In order for EN 81-20 to be a widely applicable standard the average weight of a person has been determined to be 75 kg.

This standard defines the maximum car area related to a specified design load in the car (rated load) and the minimum car area to transport a corresponding number of persons, based on 75 kg per person, in order to detect and discourage overloading.

0.4 Assumptions

0.4.1 General

In drawing up this standard the following assumptions have been made:

0.4.2 Negotiations have been made between the customer and the supplier and agreement reached about:

- a) the intended use of the lift;
- b) the type and mass of the handling devices intended to be used to load and unload the car in the case of goods passenger lifts;
- c) environmental conditions such as temperature, humidity, exposure to sun or wind, snow, corrosive atmosphere;
- d) civil engineering problems (for example, building regulations);
- e) other aspects related to the place of installation;
- f) the dissipation of heat from the components / equipment of the lift which would require ventilation of the well and/or the machinery space / location of equipment;
- g) information concerning the aspects relating to noise and vibrations emitted by the equipment.

0.4.3 Relevant risks have been considered for each component that may be incorporated in a complete lift installation and rules have been drawn up accordingly:

Components are:

- a) designed in accordance with usual engineering practice (see FprCEN/TR 81-12) and calculation codes, taking into account all failure modes;
- b) of sound mechanical and electrical construction;
- c) made of materials with adequate strength and of suitable quality;
- d) free of defects;
- e) free from harmful materials, e.g. asbestos.

0.4.4 Components are kept in good repair and working order, so that the required dimensions remain fulfilled despite wear. All lift components are considered as requiring inspection to ensure safe continued operation during their use.

The operational clearances specified in the standard should be maintained not only during the examination and tests before the lift is put into service, but also throughout the life of the lift.

NOTE Components not requiring maintenance (e.g. maintenance free, sealed for life) are still required to be available for inspection.

0.4.5 Components will be selected and installed so that foreseeable environmental influences and special working conditions do not affect the safe operation of the lift.

0.4.6 By design of the load bearing elements, safe normal operation of the lift is assured for loads ranging from 0 % to 100 % of the rated load, plus any designed overload capacity (see 5.12.1.2).

0.4.7 The requirements of this standard are such that the possibility of a failure of an electric safety device (see 5.11.2) or a type tested safety component complying with all the requirements of this standard and EN 81-50 needs not to be taken into consideration.

0.4.8 Users have to be safeguarded against their own negligence and unwitting carelessness when using the lift in the intended way.

0.4.9 A user may, in certain cases, make one imprudent act. The possibility of two simultaneous acts of imprudence and/or the abuse of instructions for use is not considered.

0.4.10 If in the course of maintenance work a safety device, normally not accessible to the users, is deliberately neutralized, safe operation of the lift is no longer assured, but compensatory measures will be taken to ensure users safety in conformity with maintenance instructions.

It is assumed that maintenance personnel are instructed and work according to the instructions.

0.4.11 Horizontal forces and/or energies to consider are indicated in the applicable clauses of the standard. Typically, where not otherwise specified in this standard, the energy exerted by a person results in an equivalent static force of:

- a) 300 N;
- b) 1000 N where impact can occur.

0.4.12 With the exception of the items listed below which have been given special consideration, a mechanical device built according to good practice and the requirements of the standard, including uncontrolled slipping of the ropes on the traction sheave will not deteriorate to a point of creating hazard

without the possibility of detection provided that all of the instructions given by the manufacturer have been duly applied:

- a) breakage of the suspension;
- b) breakage and slackening of all linkage by auxiliary ropes, chains and belts;
- c) failure of one of the mechanical components of the electromechanical brake which take part in the application of the braking action on the drum or disk;
- d) failure of a component associated with the main drive elements and the traction sheave;
- e) rupture in the hydraulic system (jack excluded);
- f) small leakage in the hydraulic system (jack included, see 6.3.10).

0.4.13 The possibility of the safety gear not engaging, should the car free fall from a stationary position at the lowest landing, before the car strikes the buffer(s) is considered acceptable.

0.4.14 When the speed of the car is linked to the electrical frequency of the mains, the speed is assumed not to exceed 115 % of the rated speed or a corresponding lesser speed where specified in this standard for inspection control, levelling, etc.

0.4.15 Means of access are provided for the hoisting of heavy equipment (see 0.4.2 e)).

0.4.16 To ensure the correct functioning of the equipment in the well and machinery space(s), i.e. taking into account the heat dissipated by the equipment, the ambient temperature in the well and the machinery space(s) is assumed to be maintained between + 5 °C and + 40 °C.

NOTE See HD 60364-5-51, Code AA5.

0.4.17 The well is suitably ventilated, according to national building regulation, taking into consideration the heat output as specified by the manufacturer, the environmental conditions of the lift and the limits given in 0.4.16, e.g. ambient temperature, humidity, direct sunlight, air quality and air tightness of buildings due to energy saving requirements.

NOTE See 0.4.2 and E.3 for further guidance.

0.4.18 Access ways to the working areas are adequately lit (see 0.4.2).

0.4.19 Minimum passageways, corridors, fire escapes, etc. are not obstructed by the open door/trap of the lift and/or any protection means for working areas outside of the well, where fitted according to the maintenance instructions (see 0.4.2).

0.4.20 Where more than one person is working at the same time on a lift, an adequate means of communication between these persons is ensured.

0.4.21 The fixing system of guards, used specifically to provide protection against mechanical, electrical or any other hazards by means of a physical barrier, which have to be removed during regular maintenance and inspection, remains attached to the guard or to the equipment when the guard is removed.

0.4.22 The fluids used for the operation of hydraulic lifts are according to EN ISO 6743-4.

1 Scope

1.1 This standard specifies the safety rules for permanently installed new passenger or goods passenger lifts, with traction, positive or hydraulic drive, serving defined landing levels, having a car designed for the transportation of persons or persons and goods, suspended by ropes, chains or jacks and moving between guide rails inclined not more than 15° to the vertical.

1.2 In addition to the requirements of this standard, supplementary requirements shall be considered in special cases (use of lifts by persons with disabilities, in case of fire, potentially explosive atmosphere, extreme climate conditions, seismic conditions, transporting dangerous goods, etc.).

1.3 This standard does not cover:

a) lifts with:

- 1) drive systems other than those stated in 1.1;
- 2) rated speed $\leq 0,15$ m/s;

b) hydraulic lifts:

- 1) with a rated speed exceeding 1 m/s;
- 2) where the setting of the pressure relief valve (5.9.3.5.3) exceeds 50 MPa;

c) new passenger or goods passenger lifts in existing buildings ²⁾ where in some circumstances due to limitations enforced by building constraints, some requirements of EN 81-20 cannot be met and EN 81-21 should be considered;

d) lifting appliances, such as paternosters, mine lifts, theatrical lifts, appliances with automatic caging, skips, lifts and hoists for building and public works sites, ships' hoists, platforms for exploration or drilling at sea, construction and maintenance appliances or lifts in wind turbines;

e) important modifications (see Annex C) to a lift installed before this standard is brought into application;

f) safety during operations of transport, erection, repairs, and dismantling of lifts.

However, this standard may usefully be taken as a basis.

Noise and vibrations are not dealt with in this standard as they are not found at levels which could be considered as harmful with regard to the safe use and maintenance of the lift (see also 0.4.2).

1.4 This standard is not applicable to passenger and goods passenger lifts, which are installed before the date of its publication.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

2) Existing building is a building which is used or was already used before the order for the lift was placed. A building whose internal structure is completely renewed is considered as a new building.

EN 81-28, *Safety rules for the construction and installation of lifts — Lifts for the transport of persons and goods — Part 28: Remote alarm on passenger and goods passenger lifts*

EN 81-50:2014, *Safety rules for the construction and installation of lifts — Examinations and tests — Part 50: Design rules, calculations, examinations and tests of lift components*

EN 81-58, *Safety rules for the construction and installation of lifts — Examinations and tests - Part 58: Landing door fire resistance test*

EN 131-2:2010+A1:2012, *Ladders — Requirements, testing, marking*

EN 1993-1-1, *Eurocode 3 — Design of steel structures — Part 1-1: General rules and rules for buildings*

EN 10305-1, *Steel tubes for precision applications — Technical delivery conditions — Part 1: Seamless cold drawn tubes*

EN 10305-2, *Steel tubes for precision applications — Technical delivery conditions — Part 2: Welded cold drawn tubes*

EN 10305-3, *Steel tubes for precision applications — Technical delivery conditions — Part 3: Welded cold sized tubes*

EN 10305-4, *Steel tubes for precision applications — Technical delivery conditions — Part 4: Seamless cold drawn tubes for hydraulic and pneumatic power systems*

EN 10305-5, *Steel tubes for precision applications — Technical delivery conditions — Part 5: Welded cold sized square and rectangular tubes*

EN 10305-6, *Steel tubes for precision applications — Technical delivery conditions — Part 6: Welded cold drawn tubes for hydraulic and pneumatic power systems*

EN 12015, *Electromagnetic compatibility — Product family standard for lifts, escalators and moving walks — Emission*

EN 12016, *Electromagnetic compatibility — Product family standard for lifts, escalators and moving walks — Immunity*

EN 12385-5, *Steel wire ropes — Safety — Stranded ropes for lifts*

EN 12600:2002, *Glass in building — Pendulum test — Impact test method and classification for flat glass*

EN 13015, *Maintenance for lifts and escalators — Rules for maintenance instructions*

EN 13501-1, *Fire classification of construction products and building elements — Part 1: Classification using data from reaction to fire tests*

EN 50205, *Relays with forcibly guided (mechanically linked) contacts*

EN 50214, *Flat polyvinyl chloride sheathed flexible cables*

EN 50274, *Low-voltage switchgear and controlgear assemblies — Protection against electric shock — Protection against unintentional direct contact with hazardous live parts*

EN 60204-1:2006, *Safety of machinery — Electrical equipment of machines — Part 1: General requirements (IEC 60204-1:2006)*

EN 60529, *Degrees of protection provided by enclosures (IP Code) (IEC 60529)*

EN 60664-1, *Insulation coordination for equipment within low-voltage systems — Part 1: Principles, requirements and tests (IEC 60664-1)*

EN 60947-4-1:2010, *Low-voltage switchgear and controlgear — Part 4: Contactors and motor —starters - Section 1: Electromechanical contactors and motor-starters (IEC 60947-4-1:2009)*

EN 60947-5-1:2004, *Low-voltage switchgear and controlgear — Part 5-1: Control circuit devices and switching elements — Electromechanical control circuit devices (IEC 60947-5-1:2003)*

EN 60947-5-5, *Low-voltage switchgear and controlgear — Part 5-5: Control circuit devices and switching elements — Electrical emergency stop device with mechanical latching function (IEC 60947-5-5)*

EN 61310-3, *Safety of machinery - Indication, marking and actuation — Requirements for the location and operation of actuators (IEC 61310-3)*

EN 61800-5-2:2007, *Adjustable speed electrical power drive systems — Part 2: Safety requirements. Functional (IEC 61800-5-2:2007)*

EN 61810-1, *Electromechanical elementary relays — Part 1: General requirements (IEC 61810-1)*

EN ISO 12100:2010, *Safety of machinery — General principles for design — Risk assessment and risk reduction (ISO 12100:2010)*

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3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1

apron

smooth vertical part extending downwards from the sill of the landing or car entrance