
**Plain bearings — Bearings with
embedded solid lubricants**

Paliers lisses — Paliers avec lubrifiants solide incorporé



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Foreword

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The committee responsible for this document is ISO/TC 123, *Plain bearings*, Subcommittee SC 7, *Special types of plain bearings*.

Plain bearings — Bearings with embedded solid lubricants

1 Scope

This International Standard specifies a bearing with embedded solid lubricants which has been widely used as a solid lubricant bearing.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 185, *Grey cast irons — Classification*

3 Characteristics

3.1 Structure

A bearing with embedded solid lubricants is composed of a metallic base body supporting a load and a solid lubricant embedded in holes or hollows formed on the surface of the metallic base body giving lubricity. As to the embedded state of a solid lubricant, there is a plug type and a spiral type (refer to [Figure 1](#)).

As for hole type, there are “through” or perforated ones and “bottomed” ones (refer to [Figure 2](#)).

This International Standard specifies a type which is most common and has been widely used where a solid lubricant of a plug type is embedded in through holes. The International Standard also specifies a cylindrical bush and a flanged bush (refer to [Figure 3](#)).

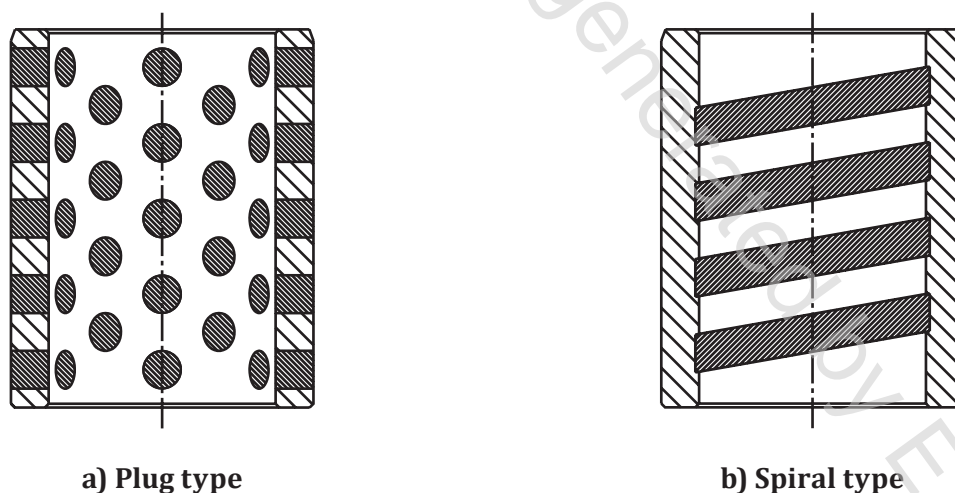


Figure 1 — Embedded state of solid lubricants on cylindrical bush