
Plastics piping systems for non-pressure underground drainage and sewerage — Structured-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) —

Part 1:

Material specifications and performance criteria for pipes, fittings and system

Systèmes de canalisations en plastique pour les branchements et les collecteurs d'assainissement sans pression enterrés — Systèmes de canalisations à parois structurées en poly(chlorure de vinyle) non plastifié (PVC-U), polypropylène (PP) et polyéthylène (PE) —

Partie 1: Spécifications des matières et critères de performance des tubes, raccords et système



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Contents

Page

Foreword.....	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms, definitions, symbols and abbreviated terms.....	3
3.1 Terms and definitions.....	3
3.2 Symbols	6
3.3 Abbreviated terms	7
4 Material	7
4.1 General.....	7
4.2 Sealing ring retaining components.....	7
4.3 Sealing rings	7
4.4 Fused or welded joints	7
5 Designation of wall construction	7
6 Colour	8
7 Geometrical characteristics.....	8
8 Types of fitting	8
8.1 General.....	8
8.2 Design length of fittings.....	11
9 Functional characteristics	11
10 Relation between ring stiffness, installation technique and resulting deflection	11
Annex A (informative) General material characteristics of PVC-U, PP and PE pipes and fittings.....	13
Annex B (informative) General performance characteristics of PVC-U, PP and PE pipes and fittings	14
Annex C (informative) Structural design.....	15
Bibliography	18

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 21138-1 was prepared by Technical Committee ISO/TC 138, *Plastics pipes, fittings and valves for the transport of fluids*, Subcommittee SC 1, *Plastics pipes and fittings for soil, waste and drainage (including land drainage)*.

ISO 21138 consists of the following parts, under the general title *Plastics piping systems for non-pressure underground drainage and sewerage — Structured-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE)*:

- *Part 1: Material specifications and performance criteria for pipes, fittings and system*
- *Part 2: Pipes and fittings with smooth external surface, Type A*
- *Part 3: Pipes and fittings with non-smooth external surface, Type B*

Introduction

ISO 21138 is the system standard covering the plastics piping systems for non-pressure underground drainage and sewerage, in particular thermoplastics structured-wall piping systems.

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Plastics piping systems for non-pressure underground drainage and sewerage — Structured-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) —

Part 1: Material specifications and performance criteria for pipes, fittings and system

1 Scope

This part of ISO 21138 specifies the definitions and requirements for pipes, fittings and the system based on unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) structured-wall piping systems in the field of non-pressure underground systems for underground drainage and sewerage.

NOTE 1 These pipes, fittings and the system can be used for highway drainage and surface water.

This part of ISO 21138 specifically refers to PVC, PP and PE materials.

NOTE 2 Other thermoplastic materials can be added via an addendum.

This part of ISO 21138 covers a range of pipe and fitting sizes, materials, pipe constructions, nominal ring stiffnesses, and gives recommendations concerning colours.

NOTE 3 It is the responsibility of the purchaser or specifier to make the appropriate selections from these aspects, taking into account their particular requirements and any relevant national regulations and installation practices or codes.

In conjunction with ISO 21138-2 and ISO 21138-3, it is applicable to PVC-U, PP and PE structured-wall pipes and fittings, to their joints and to joints with components of other plastics and non-plastics materials intended to be used for buried piping systems for the transport of drainage and sewerage.

It is applicable to PVC-U, PP and PE structured-wall pipes and fittings with or without an integral socket with elastomeric ring seal joints as well as welded and fused joints.

NOTE 4 Pipes, fittings and other components conforming to any plastics product standards referred to in Clause 2 can be used with pipes and fittings conforming to this part of ISO 21138 when they conform to the requirements for joint dimensions given in Parts 2 and 3 of ISO 21138 and to the performance requirements given in Clause 9.

NOTE 5 For dimensions larger than DN/OD 1200 or DN/ID 1200, this part of ISO 21138 can serve as a general guide regarding appearance, colour, physical and mechanical characteristics as well as performance requirements.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 472, *Plastics — Vocabulary*

ISO 580:2005, *Plastics piping and ducting systems — Injection-moulded thermoplastics fittings — Methods for visually assessing the effects of heating*

ISO 1043-1:2001, *Plastics — Symbols and abbreviated terms — Part 1: Basic polymers and their special characteristics*

ISO 1133:2005, *Plastics — Determination of the melt mass-flow rate (MFR) and the melt volume-flow rate (MVR) of thermoplastics*

ISO 1167-1, *Thermoplastics pipes, fittings and assemblies for the conveyance of fluids — Determination of the resistance to internal pressure — Part 1: General method*

ISO 1167-2, *Thermoplastics pipes, fittings and assemblies for the conveyance of fluids — Determination of the resistance to internal pressure — Part 2: Preparation of pipe test pieces*

ISO 1183-1, *Plastics — Methods for determining the density of non-cellular plastics — Part 1: Immersion method, liquid pycnometer method and titration method*

ISO 2505, *Thermoplastics pipes — Longitudinal reversion — Test method and parameters*

ISO 2507-1, *Thermoplastics pipes and fittings — Vicat softening temperature — Part 1: General test method*

ISO 2507-2, *Thermoplastics pipes and fittings — Vicat softening temperature — Part 2: Test conditions for unplasticized poly(vinyl chloride) (PVC-U) or chlorinated poly(vinyl chloride) (PVC-C) pipes and fittings and for high impact resistance poly(vinyl chloride) (PVC-HI) pipes*

ISO 3126, *Plastics piping systems — Plastics components — Determination of dimensions*

ISO 3127, *Thermoplastics pipes — Determination of resistance to external blows — Round-the-clock method*

ISO 4435, *Plastics piping systems for non-pressure underground drainage and sewerage — Unplasticized poly(vinyl chloride) (PVC-U)*

ISO 8772, *Plastics piping systems for non-pressure underground drainage and sewerage — Polyethylene (PE)*

ISO 8773, *Plastics piping systems for non-pressure underground drainage and sewerage — Polypropylene (PP)*

ISO 9852, *Unplasticized poly(vinyl chloride) (PVC-U) pipes — Dichloromethane resistance at specified temperature (DCMT) — Test method*

ISO 9967, *Thermoplastics pipes — Determination of creep ratio*

ISO 9969, *Thermoplastics pipes — Determination of ring stiffness*

ISO 11173, *Thermoplastics pipes — Determination of resistance to external blows — Staircase method*

ISO 11357-6, *Plastics — Differential scanning calorimetry (DSC) — Part 6: Determination of oxidation induction time (isothermal OIT) and oxidation induction temperature (dynamic OIT)*

ISO 11922-1:1997, *Thermoplastics pipes for the conveyance of fluids — Dimensions and tolerances — Part 1: Metric series*

ISO 12091:1995, *Structured-wall thermoplastics pipes — Oven test*

ISO 13967, *Thermoplastics fittings — Determination of ring stiffness*

ISO 21138-2:2007, *Plastics piping systems for non-pressure underground drainage and sewerage — Structured-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) — Part 2: Pipes and fittings with smooth external surface, Type A*

ISO 21138-3:2007, *Plastics piping systems for non-pressure underground drainage and sewerage — Structured-wall piping systems of unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) — Part 3: Pipes and fittings with non-smooth external surface, Type B*

EN 681-1, *Elastomeric seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 1: Vulcanized rubber*

EN 681-2, *Elastomeric seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 2: Thermoplastic elastomers*

EN 681-4, *Elastomeric seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 4: Cast polyurethane sealing elements*

EN 1053, *Plastics piping systems — Thermoplastics piping systems for non-pressure applications — Test method for watertightness*

EN 1277, *Plastics piping systems — Thermoplastics piping systems for buried non-pressure applications — Test methods for leaktightness of elastomeric sealing ring type joints*

EN 1446, *Plastics piping and ducting systems — Thermoplastics pipes — Determination of ring flexibility*

EN 1979, *Plastics piping and ducting systems — Thermoplastics spirally-formed structured-wall pipes — Determination of the tensile strength of a seam*

EN 12061, *Plastics piping systems — Thermoplastics fittings — Test method for impact resistance*

EN 12256, *Plastics piping systems — Thermoplastics fittings — Test method for mechanical strength or flexibility of fabricated fittings*

EN 14741, *Thermoplastics piping and ducting systems — Joints for buried non-pressure applications — Test method for the long-term sealing performance of joints with elastomeric seals by estimating the sealing pressure*

3 Terms, definitions, symbols and abbreviated terms

For the purposes of this document, the following terms, definitions, symbols and abbreviated terms apply.

3.1 Terms and definitions

In addition to the terms and definitions given below, the terms and definitions given in ISO 472, ISO 1043-1 and ISO 11922-1 apply.

3.1.1 General terms

3.1.1.1

structured-wall pipes and fittings

products that have an optimized design with regard to material usage to achieve the physical, mechanical and performance requirements of this part of ISO 21138

NOTE For a description of the particular designs covered by this part of ISO 21138, see ISO 21138-2 for Type A and ISO 21138-3 for Type B. Type A pipes have an internal and external plain surface. Type B pipes have an internal plain surface and a hollow spiral or annular ribbed external surface.