

---

---

**Fine ceramics (advanced ceramics,  
advanced technical ceramics) —  
Determination of the interlaminar shear  
strength of continuous-fibre-reinforced  
composites at ambient temperature by  
the compression of double-notched test  
pieces and by the losipescu test**

*Céramiques techniques — Détermination de la résistance au  
cisaillement interlaminaire des composites renforcés de fibres connues  
à température ambiante par compression d'éprouvettes doublement  
entaillées et par l'essai de losipescu*



**PDF disclaimer**

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below.

This document is a preview generated by EVS

© ISO 2005

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
Case postale 56 • CH-1211 Geneva 20  
Tel. + 41 22 749 01 11  
Fax + 41 22 749 09 47  
E-mail [copyright@iso.org](mailto:copyright@iso.org)  
Web [www.iso.org](http://www.iso.org)

Published in Switzerland

# Contents

Page

Foreword.....	v
1 Scope .....	1
2 Normative references .....	1
3 Terms and definitions .....	1
4 Symbols and abbreviated terms .....	2
5 Principle.....	3
6 Interferences .....	5
6.1 Test environment.....	5
6.2 Preparation of test pieces.....	5
6.3 Bending.....	5
6.4 Failures outside gauge section.....	6
6.5 Notch separation.....	6
6.6 Specimen clamping.....	6
6.7 Friction.....	6
7 Apparatus .....	6
7.1 Testing machines.....	6
7.2 Data acquisition .....	6
7.3 Dimension-measuring devices.....	6
7.4 Test fixtures.....	7
8 Test piece .....	10
8.1 Test piece geometry .....	10
8.1.1 Double-notched test piece.....	10
8.1.2 Iosipescu test piece.....	10
8.2 Test piece preparation .....	11
8.2.1 Customary practices .....	11
8.2.2 Standard procedures.....	11
8.2.3 Handling precautions .....	12
8.3 Number of test pieces .....	12
9 Precautionary statement.....	12
10 Test conditions .....	12
10.1 Test modes and rates .....	12
10.1.1 Displacement rate.....	12
10.1.2 Load rate.....	12
11 Procedure .....	12
11.1 Test piece dimensions .....	12
11.2 Preparations for testing .....	13
11.3 Conducting the test .....	13
11.3.1 Mount the test piece in the test fixture.....	13
11.3.2 Begin data acquisition.....	13
11.4 Completion of testing.....	14
11.5 Post test.....	15
12 Calculation of results .....	15
12.1 Shear strength.....	15
12.1.1 Double-notched test piece.....	15
12.1.2 Iosipescu test piece.....	15
12.2 Statistics.....	16

13	Test report.....	16
	Annex A (informative) Results of round-robin tests .....	18
	Bibliography .....	20

This document is a preview generated by EVS

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 20505 was prepared by Technical Committee ISO/TC 206, *Fine ceramics*.

This document is a preview generated by EVS

# Fine ceramics (advanced ceramics, advanced technical ceramics) — Determination of the interlaminar shear strength of continuous-fibre-reinforced composites at ambient temperature by the compression of double-notched test pieces and by the losipescu test

## 1 Scope

This International Standard specifies a method for the determination of interlaminar shear strength of continuous-fibre-reinforced ceramic composites at ambient temperature, by the compression of a double-notched test piece or by the losipescu test. Methods for test piece fabrication, testing modes and rates (load rate or displacement rate), data collection, and reporting procedures are addressed.

This International Standard applies primarily to advanced ceramic or glass-matrix composites with continuous-fibre reinforcement having uni-directional (1-D) or bi-directional (2-D) fibre architecture. This test method does not address composites with (3-D) fibre architecture or discontinuous-fibre-reinforced, whisker-reinforced or particulate-reinforced ceramics.

NOTE 1 Values expressed in this International Standard are in accordance with the International System of Units (SI).

NOTE 2 This International Standard is based on ASTM C 292.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 3611, *Micrometer callipers for external measurement*

ISO 7500-1, *Metallic materials — Verification of static uniaxial testing machines — Part 1: Tension/compression testing machines — Verification and calibration of the force-measuring system*

ASTM C1292, *Standard Test Method for Shear Strength of Continuous Fiber-Reinforced Advanced Ceramics at Ambient Temperatures*

## 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

### 3.1

**fine ceramic (advanced ceramic, advanced technical ceramic)**

highly engineered, high-performance predominately non-metallic, inorganic, ceramic material having specific functional attributes