

Leather - Determination of ethoxylated alkylphenols -
Part 1: Direct method (ISO 18218-1:2015)

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN ISO 18218-1:2015 sisaldab Euroopa standardi EN ISO 18218-1:2015 ingliskeelset teksti.	This Estonian standard EVS-EN ISO 18218-1:2015 consists of the English text of the European standard EN ISO 18218-1:2015.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
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English Version

**Leather - Determination of ethoxylated alkylphenols - Part 1:
Direct method (ISO 18218-1:2015)**

Cuir - Détermination chimique des alkylphénols éthoxylés -
Partie 1: Méthode directe (ISO 18218-1:2015)

Leder - Bestimmung von ethoxylierten Alkylphenolen - Teil
1: Direktes Verfahren (ISO 18218-1:2015)

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EUROPEAN COMMITTEE FOR STANDARDIZATION
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EUROPÄISCHES KOMITEE FÜR NORMUNG

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European foreword

This document (EN ISO 18218-1:2015) has been prepared by Technical Committee CEN/TC 289 “Leather”, the secretariat of which is held by UNI, in collaboration with Technical Committee IULTCS “International Union of Leather Technologists and Chemists Societies”.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2015, and conflicting national standards shall be withdrawn at the latest by December 2015.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

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Endorsement notice

The text of ISO 18218-1:2015 has been approved by CEN as EN ISO 18218-1:2015 without any modification.

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: [Foreword - Supplementary information](#)

ISO 18218-1 was prepared by the Chemical Test Commission of the International Union of Leather Technologists and Chemists Societies (IUC Commission, IULTCS) in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 289, Leather, the secretariat of which is held by UNI, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

IULTCS, originally formed in 1897, is a world-wide organization of professional leather societies to further the advancement of leather science and technology. IULTCS has three Commissions, which are responsible for establishing international methods for the sampling and testing of leather. ISO recognizes IULTCS as an international standardizing body for the preparation of test methods for leather.

ISO 18218 consists of the following parts, under the general title *Leather — Determination of ethoxylated alkylphenols*:

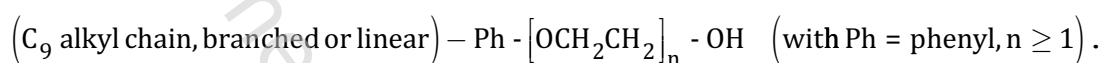
- *Part 1: Direct method*
- *Part 2: Indirect method*

Introduction

Nonylphenol ethoxylate belongs to the non-ionic surfactants. The biodegradation of nonylphenol ethoxylate releases the persistent pollutant, the branched nonylphenol. Nonylphenol is a hormonal acting substance that is toxic for waterborne organisms and many other organisms. For this reason the release of nonylphenol ethoxylate into the environment should be avoided.

In 2003 the European Directive 2003/53/EC restricted the sale and use of nonylphenol and nonylphenol ethoxylate in product preparations for industries with discharges to waste water. Preparations containing concentrations equal or higher than 0,1 % of nonylphenol ethoxylate or nonylphenol were forbidden. This Directive is included as part of the EU Regulation 1907/2006 (REACH).

No detailed composition of the chemical substance nonylphenol ethoxylate can be given, it is assigned the general structural formula:



To cover the group of ethoxylates of 4-nonylphenol, branched and linear, the European Chemical Agency (ECHA) has assigned the substance the following definition: *4-nonylphenol, branched and linear, ethoxylated [substances with a linear and/or branched alkyl chain with a carbon number of 9 covalently bound in position 4 to phenol, ethoxylated covering UVCB and well-defined substances, polymers and homologues, which include any of the individual isomers and/or combinations thereof].*

In the leather industry nonylphenol ethoxylate and octylphenol ethoxylate surfactants have been used. However, the water insoluble substances, nonylphenol and octylphenol, have not been used. For this reason two different analytical procedures have been prepared for analysing leather samples.

This part of ISO 18218 is a method that directly determines the ethoxylated alkylphenol. It is an efficient procedure for the analysing of a larger number of leather samples. This procedure requires HPLC with triple quadrupole mass spectrometer (MSMS) to identify the nonylphenol ethoxylate and octylphenol ethoxylate.

ISO 18218-2 is a procedure for analysing the alkylphenol. The ethoxylated alkylphenol is cleaved to form the alkylphenol, which is identified using high-performance liquid chromatography (HPLC) or gas chromatography-mass spectrometry (GC-MS) equipment. This method can also be used to indirectly determine the alkylphenol ethoxylate content in leather and process auxiliaries.

Leather — Determination of ethoxylated alkylphenols —

Part 1: Direct method

1 Scope

This part of ISO 18218 is a method for determining ethoxylated alkylphenols (nonyphenol ethoxylate [NPEO_n with $1 \leq n \leq 16$] and octylphenol ethoxylate [OPEO_n with $1 \leq n \leq 16$]) in leather. This direct method is especially suitable where a larger number of leather samples are to be checked for the presence of ethoxylated alkylphenols.

This method requires the use of high-performance liquid chromatography (HPLC) with triple quadrupole mass spectrometer (MSMS) to identify and quantify the ethoxylated alkylphenols.

NOTE 1 In the leather industry, the most commonly used commercial ethoxylated alkylphenol is the NPEO with an average of 9 EO. It has an optimum cloud point in water for the typical leather processing temperatures of 40 °C to 55 °C.

NOTE 2 ISO 18218-1 and ISO 18218-2 use different solvents for the extraction of the ethoxylated alkylphenols from leather. Consequently, the two analytical methods are expected to give similar trends but not necessarily the same absolute result for the ethoxylated alkylphenol content in leather.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 2418, *Leather — Chemical, physical and mechanical and fastness tests — Sampling location*

ISO 3696, *Water for analytical laboratory use — Specification and test methods*

ISO 4044, *Leather — Chemical tests — Preparation of chemical test samples*

3 Principle

The leather sample is extracted in methanol using an ultrasonic bath. Subsequently, an aliquot of the solution can, after filtering, be directly analysed without further cleaning of the sample using high-performance liquid chromatography (HPLC) with a triple quadrupole mass spectrometer (MSMS).

4 Apparatus and materials

Normal laboratory apparatus and, in particular, the following:

4.1 Ultrasonic bath, with controllable heating capable of maintaining a temperature of $(70 \pm 5) ^\circ\text{C}$.

4.2 Glass container with a screw cap (22 ml has been found suitable).

4.3 Polypropylene or polyethylene syringe, 2 ml.

4.4 Syringe membrane filters, pore size 0,2 μm , for use with syringe (4.3).