

**Connections for heating and cooling appliances -
Detachable connection with outside threaded pipe G 3/4
A and inside cone**

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

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| See Eesti standard EVS-EN 16313:2013 sisaldab Euroopa standardi EN 16313:2013 ingliskeelset teksti. | This Estonian standard EVS-EN 16313:2013 consists of the English text of the European standard EN 16313:2013. |
| Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas. | This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation. |
| Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 29.05.2013. | Date of Availability of the European standard is 29.05.2013. |
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ICS 91.140.10

English Version

**Connections for heating and cooling appliances - Detachable
connection with outside threaded pipe G 3/4 A and inside cone**

Raccords pour appareils de chauffage et de
refroidissement - Raccords démontables à filetage
extérieur cylindrique G 3/4 A et cône intérieur

Anschlüsse für Heiz- und Kühlsysteme - Lösbare
Verbindung mit Rohraußengewinde G 3/4 A und
Innenkonus

This European Standard was approved by CEN on 11 April 2013.

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Foreword

This document (EN 16313:2013) has been prepared by Technical Committee CEN/TC 130 “Space heating appliances without integral heat sources”, the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2013, and conflicting national standards shall be withdrawn at the latest by November 2013.

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Introduction

On the market, a series of geometries (outside threaded pipe G $\frac{3}{4}$ A with inside cone and counter geometries), e.g. under the designation “eurocone”, is commonly used. These geometries, however, are compatible with each other only to a limited degree. Therefore, this European Standard is intended to achieve a unification of detachable connections with outside threaded pipe G $\frac{3}{4}$ A and inside cone.

Significant known applications are:

- connection geometries of radiators with integrated valves;
- connection geometries of connection fittings and bypass connection fittings on radiators with integrated valves;
- connection geometries of ascension pipe valves for standard radiators;
- connection geometries of heating circuit distributors to underfloor heatings and radiator connection systems;
- interface between radiator nipple and thermostatic valve or lockshield valve.

Detachable connections with the outside threaded pipe G $\frac{3}{4}$ A are normally made of metallic materials. Further variants are possible.

So far, the designation “eurocone” has conveyed the impression that there is a standardised geometry. However, this is not the case, i.e. the screw in or thread lengths, the cone angles and diameters, as well as the diameter of the inner cylinder differ frequently. Furthermore, the following variants are commonly used:

- spherical or tapered cone;
- cones with and without inserted sealing material;
- sealing principles inside the cylindrical part of the geometry comprising O rings;
- O rings within the slope of the cone (O rings offered by different providers are designed for different press fits); and
- sealings without additional sealing material (metallic sealing).

1 Scope

This European Standard applies to detachable connections with outside threaded pipe G $\frac{3}{4}$ A in accordance with EN ISO 228-1. These are used in the field of heating and cooling emission systems at the following hydraulic connection points: connection between radiators or circuit distributors and the respective pipe. Another connection point, for radiators with integrated valve sets, is the screw connection to the connection fitting or to the screw connection itself.

This European Standard specifies the dimensions for the single and the double connection.

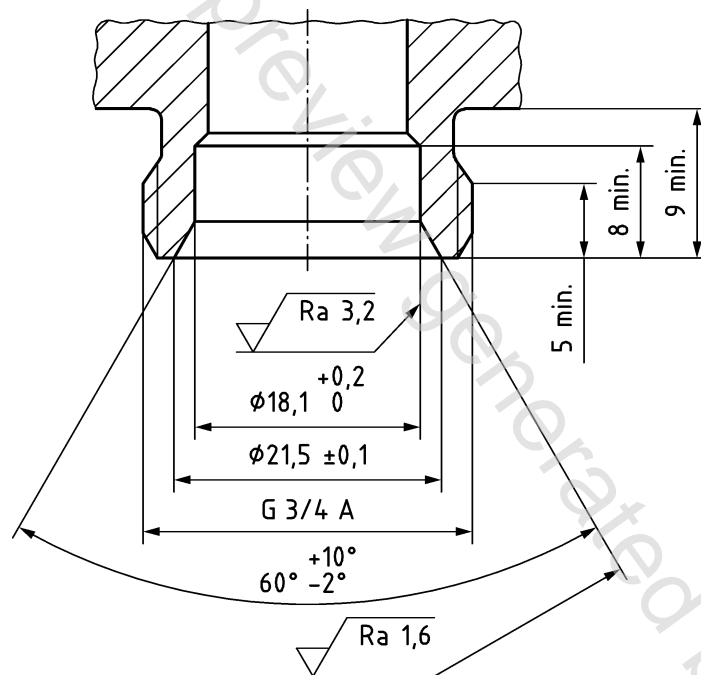
2 Normative references

Not applicable.

3 Dimensions and designs

Dimensions in millimetres

Surface roughness in micrometres



Key

Ra = roughness

Figure 1 — Detachable connections with outside threaded pipe G $\frac{3}{4}$ A and thread undercut