
**Respiratory protective devices —
Methods of test and test equipment —**

**Part 6:
Mechanical resistance/strength of
components and connections**

*Appareils de protection respiratoire — Méthodes d'essai et
équipement d'essai —*

Partie 6: Résistance mécanique — Résistance des composants



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Contents

	Page
Foreword.....	v
Introduction.....	vi
1 Scope.....	1
2 Normative references.....	1
3 Terms and definitions.....	1
4 Prerequisites.....	1
5 General test requirements.....	1
6 Test methods.....	2
6.1 General.....	2
6.2 Resistance of hoses to deformation, via compressive load.....	2
6.2.1 Principle.....	2
6.2.2 Sample and apparatus.....	2
6.2.3 Procedure.....	3
6.2.4 Test report.....	4
6.3 Flexibility of medium pressure hoses, via bending.....	4
6.3.1 Principle.....	4
6.3.2 Sample and apparatus.....	4
6.3.3 Procedure.....	5
6.3.4 Test report.....	5
6.4 Flexibility of high pressure hoses, via bending.....	6
6.4.1 Principle.....	6
6.4.2 Sample and apparatus.....	6
6.4.3 Procedure.....	6
6.4.4 Test report.....	7
6.5 Coil kinking of hoses greater than 10 m in length.....	7
6.5.1 Principle.....	7
6.5.2 Sample and apparatus.....	7
6.5.3 Procedure.....	8
6.5.4 Test report.....	10
6.6 Corner kinking for hoses greater than two metres and up to and including 10 m in length.....	11
6.6.1 Principle.....	11
6.6.2 Sample and apparatus.....	11
6.6.3 Procedure.....	11
6.6.4 Test report.....	12
6.7 Shock resistance for filters.....	13
6.7.1 Principle.....	13
6.7.2 Specimen and apparatus.....	13
6.7.3 Procedure.....	13
6.7.4 Test report.....	14
6.8 Mechanical stress resistance.....	14
6.8.1 Principle.....	14
6.8.2 Specimen and apparatus.....	14
6.8.3 Procedure.....	15
6.8.4 Test report.....	15
6.9 Strength of visor.....	16
6.9.1 Principle.....	16
6.9.2 Specimen and apparatus.....	16
6.9.3 Procedure.....	16
6.9.4 Test report.....	17
6.10 Strength of connections.....	17
6.10.1 Principle.....	17

6.10.2	Specimen and apparatus.....	18
6.10.3	Procedure for evaluating the strength of connections to a respiratory interface	18
6.10.4	Procedures for testing the strength of breathable gas supply connections other than to the respiratory interface.....	18
6.10.5	Procedures for testing the strength of high pressure hose connections.....	19
6.10.6	Test report.....	19
Annex A (normative)	Application of uncertainty of measurement	22

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2. www.iso.org/directives

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The committee responsible for this document is ISO/TC 94, *Personal safety — Protective clothing and equipment*, Subcommittee SC 15, *Respiratory protective devices*.

ISO 16900 consists of the following parts, under the general title *Respiratory protective devices — Methods of test and test equipment*:

- *Part 1: Determination of inward leakage*
- *Part 2: Determination of breathing resistance*
- *Part 3: Determination of particle filter penetration*
- *Part 4: Determination of gas filter capacity and migration, desorption and carbon monoxide dynamic testing*
- *Part 5: Breathing machine, metabolic simulator, RPD headforms and torso, tools and verification tools*
- *Part 6: Mechanical resistance/strength of components and connections*
- *Part 7: Practical performance test methods*
- *Part 8: Measurement of RPD air flow rates of assisted filtering RPD*
- *Part 9: Determination of carbon dioxide content of the inhaled air*
- *Part 10: Resistance to heat, ignition, flame, radiant heat and heat*
- *Part 11: Determination of field of vision*
- *Part 12: Determination of volume-averaged work of breathing and peak respiratory pressures*
- *Part 13: RPD using regenerated breathable gas and special application mining escape RPD; Consolidated test for gas concentration, temperature, humidity, work of breathing, breathing resistance, elastance and duration*
- *Part 14: Measurement of sound level*

Introduction

This test method, as part of ISO 16900, is specified for respiratory protective devices (RPD) or parts of RPD that are intended to comply with RPD performance standards. If deviations from the test method given in this part of ISO 16900 are necessary, these deviations will be specified in the performance standards.

The following definitions apply in understanding how to implement an ISO International Standard and other normative ISO deliverables (TS, PAS, IWA):

- “shall” indicates a requirement;
- “should” indicates a recommendation;
- “may” is used to indicate that something is permitted;
- “can” is used to indicate that something is possible, for example, that an organization or individual is able to do something.

ISO/IEC Directives, Part 2 (sixth edition, 2011), 3.3.1 defines a requirement as an “expression in the content of a document conveying criteria to be fulfilled if compliance with the document is to be claimed and from which no deviation is permitted.”

ISO/IEC Directives, Part 2 (sixth edition, 2011), 3.3.2 defines a recommendation as an “expression in the content of a document conveying that among several possibilities one is recommended as particularly suitable, without mentioning or excluding others, or that a certain course of action is preferred but not necessarily required, or that (in the negative form) a certain possibility or course of action is deprecated but not prohibited.”

Respiratory protective devices — Methods of test and test equipment —

Part 6: Mechanical resistance/strength of components and connections

1 Scope

This part of ISO 16900 specifies the method of test for the mechanical resistance and strength of components of respiratory protective devices.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 16972, *Respiratory protective devices — Terms, definitions, graphical symbols and units of measurement*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 16972 and the following apply.

3.1

ready for assembly state

components with seals, plugs or other environmental protective means, if applicable, still in place

3.2

ready for use state

state of the complete, but not necessarily fully assembled RPD, which allows the immediate start of the donning procedure as described by the manufacturer

4 Prerequisites

In order to implement this part of ISO 16900, the following parameters should at least be specified in the relevant performance standard.

- Test method(s) to be used (reference taken from [Table 1](#)).
- Number of specimens.
- Status of samples or specimen for testing, e.g. preconditioned, as received, ready for use state.
- Any deviations from the test methods.

5 General test requirements

Unless otherwise specified, the values stated in this part of ISO 16900 are expressed as nominal values. Except for temperature limits, values which are not stated as maxima or minima shall be subject to a tolerance of $\pm 5\%$. Unless otherwise specified, the ambient conditions for testing shall be between 16 °C