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Destructive tests on welds in metallic materials - Hot cracking tests for weldments - Arc welding processes - Part 3: Externally loaded tests (ISO/TR 17641-3:2005)

Essais destructifs des soudures sur matériaux métalliques - Essais de fissuration à chaud des assemblages soudés - Procédés de soudage à l'arc - Partie 3 : Essais sur éprouvette soumise à une charge extérieure (ISO/TR 17641-3:2005)

Zerstörende Prüfung von Schweißverbindungen an metallischen Werkstoffen - Heißrissprüfungen für Schweißungen - Lichtbogenschweißprozesse - Teil 3: Frembeanspruchte Prüfungen (ISO/TR 17641-3:2005)

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Contents

page

Foreword.....	3
1 Scope	4
2 Normative references	4
3 Terms and definitions	4
4 Symbols, designations and units	4
5 Principle	5
6 Description of the tests	7
6.1 Hot tensile test	7
6.1.1 General	7
6.1.2 Specimen size	7
6.1.3 Protective atmosphere	8
6.1.4 Test procedure	8
6.1.5 Test results	8
6.2 Principles of the Vareststraint and Transvareststraint tests	9
6.2.1 General principles	9
6.2.2 Specimen size	12
6.2.3 Test procedure	12
6.2.4 Test results	12
6.3 Flat tensile test	14
6.3.1 General	14
6.3.2 Specimen size	14
6.3.3 Test procedure	15
6.3.4 Test results	16
7 Test reports	17

Figures

Figure 1 — Specimen dimensions for the hot tensile test	7
Figure 2 — Results presentation	9
Figure 3 — Principle of Vareststraint (up) /Transvareststraint tests (down)	11
Figure 4 — Typical presentation of results for The Vareststraint and Transvareststraint tests	13
Figure 5 — Programmable Deformation Cracking Test (PVR-Test) — Test piece dimension	15
Figure 6 — Test procedure of Programmable Deformation Cracking Test (PVR-Test).....	16

Tables

Table 1 — Designation and symbols	5
Table 2 — Hot cracking tests, types of cracking and applications	6

Foreword

This document (CEN ISO/TR 17641-3:2005) has been prepared by Technical Committee CEN/TC 121 "Welding", the secretariat of which is held by DIN, in collaboration with Technical Committee ISO/TC 44 "Welding and allied processes".

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1 Scope

This document outlines the test methods and procedures for carrying out externally loaded tests to assess susceptibility to hot cracking.

The following tests are described:

- Hot tensile tests
- Varcstraint and Transvarcstraint test
- Flat tensile test.

The above tests can provide information about the hot cracking sensitivity of parent materials, weld metals and weldments. Assessment is based upon the measurement of the "brittle temperature range" (BTR) where hot cracks occur.

This document applies primarily to austenitic stainless steels, nickel, nickel base and nickel copper alloys, weldments and welding consumables. However, the principles can be extended to other materials such as aluminium alloys and high strength steels by agreement between contracting parties.

2 Normative references

The following referenced document is indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN ISO 17641-1:2004, *Destructive tests on welds in metallic materials — Hot cracking tests for weldments — Arc welding processes — Part 1: General (ISO 17641-1:2004)*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN ISO 17641-1:2004 apply.

4 Symbols, designations and units

For the purposes of this document, the symbols and units given in Table 1 apply.