

English Version

**Welding - Grouping systems for materials - American materials
(ISO/TR 20173:2009)**

Soudage - Systèmes de groupement des matériaux -
Matériaux américains (ISO/TR 20173:2009)

Schweißen - Werkstoffgruppeneinteilung - Amerikanische
Werkstoffe (ISO/TR 20173:2009)

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Foreword

This document (CEN ISO/TR 20173:2009) has been prepared by Technical Committee ISO/TC 44 "Welding and allied processes" in collaboration with Technical Committee CEN/TC 121 "Welding" the secretariat of which is held by DIN.

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This document supersedes CEN ISO/TR 20173:2005.

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Contents		Page
Foreword.....		iv
1	Scope	1
2	American grouping system for materials.....	1
Bibliography		58

Welding — Grouping systems for materials — American materials

1 Scope

This Technical Report provides an American grouping system for materials for welding purposes, classified in accordance with the grouping system of ISO/TR 15608:2005^[1].

It may also apply for other purposes, such as heat treatment, forming, and non-destructive testing. Types of steels are listed in accordance with the grouping system of ISO/TR 15608:2005^[1], Table 1.

This Technical Report covers grouping systems for the following standardized materials:

- steel;
- aluminium and its alloys;
- nickel and its alloys;
- copper and its alloys;
- titanium and its alloys;
- zirconium and its alloys;
- cast irons.

2 American grouping system for materials

See Tables 1 and 2.

Table 1 — American grouping system for ferrous material

ASTM/ASME		Type or grade	UNS No.	ASME/AWS		ISO/TR 15608:2005 ^[1] group	Nominal composition
Specification	No.			P or M No.	Group No.		
AS	15	5-490	—	1	—	1.1	C
AS	15	7-430	—	1	—	1.1	C
AS	15	7-460	—	1	—	1.1	C
AS	15	7-490	—	1	—	1.1	C
A/SA	36	—	K02600	1	1	11.1	C-Mn-Si
A/SA	36	—	K02600	1	1	11.1	C-Mn-Si
A/SA	53	Type E, Gr. A	K02504	1	1	11.1	C