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Blanks for superabrasive cutting-off wheels — Mounting and fixing bores — Building construction and civil engineering

Âmes pour meules de tronçonnage superabrasives — Alésage de montage et de fixation — Bâtiment et génie civil



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Foreword

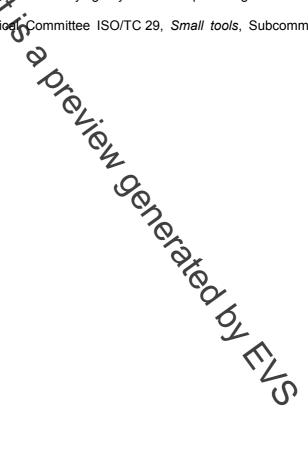
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Blanks for superabrasive cutting-off wheels — Mounting and fixing bores — Building construction and civil engineering

1 Scope

indard specifies dimensions for mounting and fixing bores in blanks. These mounting and This International Sta fixing bores comply with the relevant dimensions of the clamping flanges specified in ISO 21537-2.

2 Normative refere

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

1: Jolerances for linear and angular dimensions without individual ISO 2768-1, General tolerances Part tolerance indications

ISO 21537-2, Clamping flanges for superabrasive cutting-off wheels — Part 2: Building and construction

3 **Dimensions**

Dimense.
The dimensions of a centre bore with up to two pin (type B), of a centre bore with up to two two hole circles for mounting (type D) and of a centre mounting (type E) are shown on Figures 1 to 5 respectively and the comparison of the circle shall be chosen according to need. The the two the two two two transmissions are not specified shall be chosen according to need. The two two transmissions are not specified shall be chosen according to need. The two transmissions are not specified shall be chosen according to need. The two transmissions are not specified shall be chosen according to need. The two transmissions are not specified shall be chosen according to need. The two transmissions are not specified shall be chosen according to need. The transmissions are not specified shall be chosen according to need. The transmissions are not specified shall be chosen according to need. The transmissions are not specified shall be chosen according to need. The transmissions are not specified shall be chosen according to need. The transmissions are not specified shall be chosen according to need. The transmission of transmission of the transmission of tra The dimensions of a centre bore without hole circle (type A) of a centre bore with one hole circle for a driving pin (type B), of a centre bore with up to two hole circles to driving pins (type C), of a centre bore with up to two hole circles for mounting (type D) and of a centre bore with one hole circle for driving pins and one for