

English Version

**Plastics piping systems for hot and cold water installations -  
Chlorinated poly(vinyl chloride) (PVC-C) - Part 7: Guidance for  
the assessment of conformity (ISO/TS 15877-7:2009)**

Systèmes de canalisations en plastique pour les  
installations d'eau chaude et froide - Poly(chlorure de  
vinyle) chloré (PVC-C) - Partie 7: Guide pour l'évaluation de  
la conformité (ISO/TS 15877-7:2009)

Kunststoff-Rohrleitungssysteme für die Warm- und  
Kaltwasserinstallation - Chloriertes Polyvinylchlorid (PVC-  
C) - Teil 7: Empfehlungen für die Beurteilung der  
Konformität (ISO/TS 15877-7:2009)

This Technical Specification (CEN/TS) was approved by CEN on 22 August 2009 for provisional application.

The period of validity of this CEN/TS is limited initially to three years. After two years the members of CEN will be requested to submit their comments, particularly on the question whether the CEN/TS can be converted into a European Standard.

CEN members are required to announce the existence of this CEN/TS in the same way as for an EN and to make the CEN/TS available promptly at national level in an appropriate form. It is permissible to keep conflicting national standards in force (in parallel to the CEN/TS) until the final decision about the possible conversion of the CEN/TS into an EN is reached.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

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## Foreword

This document (CEN ISO/TS 15877-7:2009) has been prepared by Technical Committee CEN/TC 155 "Plastics piping systems and ducting systems", the secretariat of which is held by NEN, in collaboration with Technical Committee ISO/TC 138 "Plastics pipes, fittings and valves for the transport of fluids".

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes CEN ISO/TS 15877-7:2003.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to announce this Technical Specification: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

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ISO 15877 consists of the following parts<sup>1)</sup>, under the general title *Plastics piping systems for hot and cold water installations — Chlorinated poly(vinyl chloride) (PVC-C)*:

- *Part 1: General*
- *Part 2: Pipes*
- *Part 3: Fittings*
- *Part 5: Fitness for purpose of the system*
- *Part 7: Guidance for the assessment of conformity* [Technical Specification]

This Technical Specification can be used to support elaboration of national certification procedures for products conforming to the applicable part(s) of ISO 15877.

At the date of publication of this Technical Specification, System Standards for piping systems of other plastics materials used for hot and cold water installations are the following:

ISO 15874 (all parts), *Plastics piping systems for hot and cold water installations — Polypropylene (PP)*

ISO 15875 (all parts), *Plastics piping systems for hot and cold water installations — Crosslinked polyethylene (PE-X)*

ISO 15876 (all parts), *Plastics piping systems for hot and cold water installations — Polybutylene (PB)*

ISO 22391:—<sup>2)</sup> (all parts), *Plastics piping systems for hot and cold water installations — Polyethylene of raised temperature resistance (PE-RT)*

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1) This System Standard does not incorporate a part 4: *Ancillary equipment* or a part 6: *Guidance for installation*. For ancillary equipment, separate standards can apply. Guidance for installation of plastics piping systems made from different materials, intended to be used for hot and cold water installations, is covered by ENV 12108<sup>[6]</sup>.

2) To be published. (Revisions of ISO 22391-1:2007, ISO 22391-2:2007, ISO 22391-3:2007, ISO 22391-5:2007)

## Introduction

This Technical Specification is a part of the System Standard which specifies the requirements for a piping system when made from chlorinated poly(vinyl chloride) (PVC-C). The piping system is intended to be used for hot and cold water installations and heating system installations.

In respect of potential adverse effects on the quality of water intended for human consumption caused by the product covered by ISO 15877 (all parts).

- 1) This Technical Specification provides no information as to whether the product may be used without restriction in any of the Member States of the EU or EFTA.
- 2) It should be noted that, while awaiting the adoption of verifiable European criteria, existing national regulations concerning the use and/or the characteristics of this product remain in force.

When using solvent cement, relevant national safety rules or regulations concerning their use (e.g. protection of workers) are to be observed.

Requirements and test methods for material and components are specified in ISO 15877-1, ISO 15877-2 and ISO 15877-3. Characteristics for fitness for purpose (mainly for joints) are covered in ISO 15877-5.

This Technical Specification gives guidance for the assessment of conformity of materials, components, joints and assemblies and it is intended to be used by certification bodies, inspection bodies, testing laboratories and manufacturers.

# Plastics piping systems for hot and cold water installations — Chlorinated poly(vinyl chloride) (PVC-C) —

## Part 7: Guidance for the assessment of conformity

### 1 Scope

This Technical Specification gives guidance for the assessment of conformity included in the manufacturer's quality plan as part of his/her quality system.

This Technical Specification includes:

- a) provisions for materials, components, joints and assemblies given in the applicable part(s) of ISO 15877;
- b) provisions for the manufacturer's quality system, which can conform to ISO 9001<sup>[2]</sup>;
- c) definitions and procedures applied if certification is involved; in which case, the certification body can be accredited to ISO/IEC Guide 65<sup>[5]</sup> or ISO/IEC 17021<sup>[3]</sup>, as applicable.

In conjunction with the other parts of ISO 15877, this Technical Specification is applicable to chlorinated poly(vinyl chloride) (PVC-C) piping systems intended to be used for hot and cold water installations within buildings for the conveyance of water, whether or not intended for human consumption (domestic systems), under design pressures and temperatures appropriate to the class of application (see Table 1 of ISO 15877-1:2009).

### 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 15877-1:2009, *Plastics piping systems for hot and cold water installations — Chlorinated poly(vinyl chloride) (PVC-C) — Part 1: General*

ISO 15877-2:2009, *Plastics piping systems for hot and cold water installations — Chlorinated poly(vinyl chloride) (PVC-C) — Part 2: Pipes*

ISO 15877-3:2009, *Plastics piping systems for hot and cold water installations — Chlorinated poly(vinyl chloride) (PVC-C) — Part 3: Fittings*

ISO 15877-5:2009, *Plastics piping systems for hot and cold water installations — Chlorinated poly(vinyl chloride) (PVC-C) — Part 5: Fitness for purpose of the system*

ISO 2859-1, *Sampling procedures for inspection by attributes — Part 1: Sampling schemes indexed by acceptable quality limit (AQL) for lot-by-lot inspection*

ISO 3951-1, *Sampling procedures for inspection by variables — Part 1: Specification for single sampling plans indexed by acceptance quality limit (AQL) for lot-by-lot inspection for a single quality characteristic and a single AQL*

ISO 3951-2, *Sampling procedures for inspection by variables — Part 2: General specification for single sampling plans indexed by acceptance quality limit (AQL) for lot-by-lot inspection of independent quality characteristics*

### 3 Terms, definitions and abbreviated terms

For the purposes of this Technical Specification, the definitions, symbols and abbreviations given in ISO 15877-1, ISO 15877-2 and ISO 15877-3 apply, together with the following.

#### 3.1 Terms and definitions

##### 3.1.1

##### **certification body**

impartial body, governmental or non-governmental, possessing the necessary competence and responsibility to carry out certification of conformity according to given rules of procedure and management

##### 3.1.2

##### **inspection body**

impartial organization or company, approved by a certification body as possessing the necessary competence to verify and/or to carry out initial type testing, audit testing and inspection of the manufacturer's factory production control in accordance with the relevant standard

##### 3.1.3

##### **testing laboratory**

laboratory which measures, tests, calibrates or otherwise determines the characteristics of the performance of materials and products

##### 3.1.4

##### **quality system**

organizational structure, responsibilities, procedures, processes and resources for implementing quality management

See ISO 9000<sup>[1]</sup>.

##### 3.1.5

##### **quality plan**

document setting out the specific quality practices, resources and sequence of activities relevant to a particular product or range of products

##### 3.1.6

##### **type testing**

**TT**  
testing performed to prove that the material, component, joint or assembly is capable of conforming to the requirements given in the relevant standard

##### 3.1.7

##### **preliminary type testing**

**PTT**  
type testing carried out by or on behalf of the manufacturer

##### 3.1.8

##### **initial type testing**

**ITT**  
type testing carried out by or on behalf of a certification body for certification purposes