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Aerospace series - Rivet, universal head, close tolerance
- Inch series

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN 6081:2016 sisaldab Euroopa standardi EN 6081:2016 ingliskeelset teksti.	This Estonian standard EVS-EN 6081:2016 consists of the English text of the European standard EN 6081:2016.
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ICS 49.030.60

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EUROPEAN STANDARD

EN 6081

NORME EUROPÉENNE

EUROPÄISCHE NORM

September 2016

ICS 49.030.60

English Version

Aerospace series - Rivet, universal head, close tolerance - Inch series

Série aérospatiale - Rivets de précision, tête universelle
- Série en inches

Luft- und Raumfahrt - Vollniet, Universalkopf, enge
Toleranz - Zoll-Reihe

This European Standard was approved by CEN on 2 January 2016.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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European foreword

This document (EN 6081:2016) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this European Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2017, and conflicting national standards shall be withdrawn at the latest by March 2017.

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1 Scope

This European Standard specifies the dimensions, tolerances and mass of rivets with universal head, close tolerance, inch series, for aerospace application.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2115, *Aerospace series — Aluminium alloy 2117-T42 — Wire for solid rivets — $D \leq 10$ mm* ¹⁾

EN 2116, *Aerospace series — Aluminium alloy 2017A-T42 — Wire for solid rivets — $D \leq 10$ mm* ²⁾

EN 2117, *Aerospace series — Aluminium alloy AL-P5056A (5056A)-H32 — Wire for solid rivets — $D \leq 10$ mm* ²⁾

EN 2424, *Aerospace series — Marking of aerospace products*

EN 3115, *Aerospace series — Aluminium alloy 7050-T73 — Wire for solid rivets — $D \leq 10$ mm* ³⁾

EN 6104, *Aerospace series — Rivets, solid, in aluminium or aluminium alloy — Inch series — Technical specification* ³⁾

EN 6118, *Aerospace series — Process specification — Aluminium base protection for fasteners* ¹⁾

ISO 8080, *Aerospace — Anodic treatment of titanium and titanium alloys — Sulfuric acid process*

SAE AMS 4982, *Titanium alloy wire 44.5 Cb* ⁴⁾

MIL-C-5541, *Chemical conversion coatings on aluminium and aluminium alloys* ⁵⁾

NASM 5674, *Rivets, structural, aluminium alloy, titanium columbium alloy, general specification for* ⁶⁾

¹⁾ In preparation at the date of publication of this European Standard.

²⁾ Published as ASD-STAN standard at the date of publication of this European Standard.

³⁾ Published as ASD-STAN Prestandard at the date of publication of this European Standard.

⁴⁾ Published by: Society of Automotive Engineers (SAE), 400 Commonwealth Drive, Warrendale, PA 15096-0001.

⁵⁾ Published by: Department of Defense (DoD), the Pentagon, Washington, D.C. 20301.

⁶⁾ Published by: Aerospace Industries Association of America, Inc. (AIA), 1250 Eye Street, N.W., Washington, D.C. 20005-3924, USA