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## Hard coal — Size analysis by sieving

*Houille — Analyse granulométrique par tamisage*



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# Contents

Page

<b>Foreword</b>	<b>iv</b>
<b>Introduction</b>	<b>v</b>
<b>1 Scope</b>	<b>1</b>
<b>2 Normative references</b>	<b>1</b>
<b>3 Terms and definitions</b>	<b>1</b>
<b>4 Apparatus</b>	<b>1</b>
4.1 For all methods	1
4.2 For dry sieving	2
4.3 For wet sieving	2
<b>5 Sampling of test sample</b>	<b>2</b>
5.1 General	3
5.2 Drying	3
5.3 Division (other than wet coal of nominal top size less than 4 mm)	3
5.4 Division of wet coal of nominal top size less than 4 mm	4
<b>6 Procedure</b>	<b>4</b>
6.1 General	4
6.2 Dry sieving	4
6.2.1 Sample of maximum particle size greater than 22,4 mm	4
6.2.2 Sample of maximum particle size between 4 mm and 22,4 mm— manual method	5
6.2.3 Sample of maximum particle size less than 4 mm—manual method	5
6.2.4 Sample of maximum particle size between 4 mm and 22,4 mm; minus 4 mm—mechanical method	6
6.3 Wet sieving	6
<b>7 Expression of results</b>	<b>7</b>
7.1 Calculation	7
7.2 Graphical presentation	7
<b>8 Test report</b>	<b>8</b>
<b>Annex A (informative) Guide to sampling</b>	<b>12</b>
<b>Annex B (informative) Example of removal by wet sieving of fine material from a sample having a maximum particle size less than 4 mm</b>	<b>13</b>

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: [Foreword - Supplementary information](#)

The committee responsible for this document is ISO/TC 27, *Solid mineral fuels*, Subcommittee SC 1, *Coal preparation: Terminology and performance*.

This third edition cancels and replaces the second edition (ISO 1953:1994), of which it constitutes a minor revision.

## Introduction

Size analysis involves the separation of a sample of coal into size fractions having defined limits. In the methods described in this International Standard the results are expressed in terms of the percentage mass of coal remaining on sieves of different aperture sizes. This information can be of use in a number of applications, including the following: assessing the yields of products from run-of-mine coals; providing design data for coal preparation plants; checking that products from screening plants are within the required limits; assessing the performance of coal-crushing plants; and selecting coals for particular processes and equipment.



# Hard coal — Size analysis by sieving

## 1 Scope

This International Standard specifies reference methods for the size analysis of coal by manual sieving (wet or dry), using test sieves of aperture sizes between 125 mm and 45  $\mu\text{m}$ . A guide to sampling is given in [Annex A](#).

This International Standard is applicable to all hard coals. It is not applicable to coke or other manufactured fuels.

In the case of pulverized coal which has been ground so that a high proportion passes through the test sieve of smallest aperture size, the methods described in this International Standard will determine only the percentage oversize.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1213-1, *Solid mineral fuels — Vocabulary — Part 1: Terms relating to coal preparation*

ISO 1213-2, *Solid mineral fuels — Vocabulary — Part 2: Terms relating to sampling, testing and analysis*

ISO 13909 (all parts), *Hard coal and coke — Mechanical sampling*

ISO 18283, *Hard coal and coke — Manual sampling*

ISO 3310-1, *Test sieves — Technical requirements and testing — Part 1: Test sieves of metal wire cloth*

ISO 3310-2, *Test sieves — Technical requirements and testing — Part 2: Test sieves of perforated metal plate*

## 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 1213-1 and ISO 1213-2 apply.

## 4 Apparatus

### 4.1 For all methods

**4.1.1 Test sieves**, exclusively round-hole or exclusively square-hole, complying with ISO 3310-1 or ISO 3310-2, as appropriate.

The recommended series of test sieves for general purposes is 125 mm, 90 mm, 75 mm, 63 mm, 50 mm, 45 mm, 31,5 mm, 22,4 mm, 16 mm, 11,2 mm, 8 mm, 5,6 mm, 4 mm, 2 mm and 1 mm nominal aperture sizes, square-hole, or the same sizes of round-hole sieves. If this series is inadequate for the sizing of graded coals, sieves from the supplementary sizes 100 mm, 80 mm, 40 mm, 25 mm, 20 mm, 12,5 mm, 10 mm and 6,3 mm may be included. For samples greater than 125 mm, single square-hole gauges of the required dimensions may be used for the larger pieces. Test sieves of nominal aperture size 4 mm and less should be of metal wire cloth; the recommended series of nominal aperture sizes is 4 mm, 2,8 mm, 2 mm, 1,4 mm, 1 mm, 710  $\mu\text{m}$ , 500  $\mu\text{m}$ , 355  $\mu\text{m}$ , 250  $\mu\text{m}$ , 180  $\mu\text{m}$ , 125  $\mu\text{m}$ , 90  $\mu\text{m}$ , 63  $\mu\text{m}$  and 45  $\mu\text{m}$ .