

**Puidutöötlemismasinate ohutus.
Ketassaagimisseadmed. Osa 16: Topeltkaldlõike
saagimisseadmed V-lõigete tegemiseks**

**Safety of woodworking machines - Circular sawing
machines - Part 16: Double mitre sawing machines for V
cutting**

EESTI STANDARDI EESSÕNA

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English Version

**Safety of woodworking machines - Circular sawing machines -
Part 16: Double mitre sawing machines for V cutting**

Sécurité des machines pour le travail du bois - Machines à
scies circulaires - Partie 16 : Tronçonneuses doubles à
coupe en V

Sicherheit von Holzbearbeitungsmaschinen -
Kreissägemaschinen - Teil 16:
Klinkschnittkreissägemaschinen

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Contents

Page

Foreword.....	4
Introduction	6
1 Scope	7
2 Normative references	7
3 Terms and definitions	9
3.1 General.....	9
3.2 Terms	10
3.3 Definitions	11
4 List of significant hazards	14
5 Safety requirements and/or measures	17
5.1 General.....	17
5.2 Controls	17
5.2.1 Safety and reliability of control systems.....	17
5.2.2 Position of controls	18
5.2.3 Starting	19
5.2.4 Normal stopping	20
5.2.5 Emergency stop	21
5.2.6 Mode selection	21
5.2.7 Failure of the power supply	22
5.3 Protection against mechanical hazards	22
5.3.1 Stability	22
5.3.2 Hazards of break-up during operation	22
5.3.3 Tool holder and tool design.....	23
5.3.4 Braking.....	24
5.3.5 Devices to minimise the possibility or the effect of ejection	25
5.3.6 Workpiece supports and guides	25
5.3.7 Prevention of access to moving parts.....	26
5.3.8 Workpiece clamping devices.....	30
5.4 Protection against non-mechanical hazards	31
5.4.1 Fire	31
5.4.2 Noise	32
5.4.3 Emission of chips and dust	33
5.4.4 Electricity	34
5.4.5 Ergonomics and handling.....	34
5.4.6 Pneumatics.....	35
5.4.7 Electromagnetic compatibility.....	35
5.4.8 Static electricity	35
5.4.9 Errors of fitting.....	35
5.4.10 Supply disconnection (Isolation)	35
5.4.11 Maintenance	36
6 Information for use	36
6.1 General.....	36
6.2 Warnings and warning devices	36
6.3 Marking	37
6.4 Instruction handbook	37
Annex A (normative) Saw spindle dimensional tolerances	42
Annex B (normative) Braking tests	43

B.1	Conditions for all tests.....	43
B.2	Tests	43
B.2.1	Un-braked run-down time	43
B.2.2	Braked run down time.....	43
Annex C	(normative) Impact test method for guards.....	44
C.1	General	44
C.2	Test method	44
C.2.1	Preliminary remarks	44
C.2.2	Testing equipment.....	44
C.2.3	Projectile for guards.....	44
C.2.4	Sampling.....	44
C.2.5	Test procedure.....	44
C.3	Results.....	45
C.4	Assessment	45
C.5	Test report.....	45
C.6	Test equipment for impact test.....	45
Annex ZA	(informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC	47
Bibliography		50

Foreword

This document (EN 1870-16:2012) has been prepared by Technical Committee CEN/TC 142 "Woodworking machines - Safety", the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2013, and conflicting national standards shall be withdrawn at the latest by April 2013.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1870-16:2005+A1:2009.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of the Machinery Directive.

For relationship with EU Directive 2006/42/EC, see informative Annex ZA, which is an integral part of this document.

The main modification to the 2009 edition relates to the introduction of performance levels (PL).

Organisations contributing to the preparation of this document include European Committee of Woodworking Machinery Manufacturers Association "EUMABOIS".

EN 1870, *Safety of woodworking machines — Circular sawing machines*, consists of the following parts:

- *Part 1: Circular saw benches (with and without sliding table), dimension saws and building site saws;*
- *Part 3: Down cutting cross-cut saws and dual purpose down cutting cross-cut saws/circular saw benches;*
- *Part 4: Multiblade rip sawing machines with manual loading and/or unloading;*
- *Part 5: Circular sawbenches/up-cutting cross-cut sawing machines;*
- *Part 6: Circular sawing machines for firewood and dual purpose circular sawing machines for firewood/circular saw benches, with manual loading and/or unloading;*
- *Part 7: Single blade log sawing machines with integrated feed table and manual loading and/or unloading;*
- *Part 8: Single blade edging circular rip sawing machines with power driven saw unit and manual loading and/or unloading;*
- *Part 9: Double blade circular sawing machines for cross-cutting with integrated feed and with manual loading and/or unloading;*
- *Part 10: Single blade automatic and semi-automatic up-cutting cross-cut sawing machines;*
- *Part 11: Semi-automatic and automatic horizontal cross-cut sawing machines with one saw unit (radial arm saws);*
- *Part 12: Pendulum cross-cut sawing machines;*

- *Part 13: Horizontal beam panel sawing machines;*
- *Part 14: Vertical panel sawing machines;*
- *Part 15: Multi-blade cross-cut sawing machines with integrated feed of the workpiece and manual loading and/or unloading;*
- *Part 16: Double mitre sawing machines for V-cutting;*
- *Part 17: Manual horizontal cutting cross-cut sawing machines with one saw unit (radial arm saws);*
- *Part 18: Dimension saws (at Enquiry stage at the time of publication of the present document);*
- *Part 19: Circular saw benches (with and without sliding table) and building site saws (at Enquiry stage at the time of publication of the present document).*

The documents produced by CEN/TC 142 are particular to woodworking machines and complement the relevant A and B standards on the subject of general safety (see EN ISO 12100:2010, Introduction for a description of A, B and C standards).

According to the CEN/CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Introduction

This document has been prepared to be a harmonised standard to provide one means of conforming to the essential safety requirements of the Machinery Directive, and associated EFTA regulations.

This document is a type C standard as stated in EN ISO 12100:2010.

The machinery concerned and the extent to which hazards, hazardous situations and events are covered are indicated in the scope of this document.

When provisions of this type C standard are different from those which are stated in type A or B standards, the provisions of this C type standard take precedence over the provisions of other standards, for machines that have been designed and built in accordance with the requirements of the provisions of this type C standard.

The requirements of this document are directed to manufacturers and their authorised representatives of double mitre sawing machines for V-cutting. They are also useful for designers.

This document also includes information to be provided by the manufacturer to the user.

Common requirements for tooling are given in EN 847-1:2005+A1:2007.

1 Scope

This European Standard specifies all significant hazards, hazardous situations and events as listed in Clause 4 which are relevant to double mitre sawing machines for V-cutting with a maximum cutting capacity (width and height) of ≤ 200 mm, fitted or not with pneumatic systems, hereinafter referred to as the machine, designed to cut solid wood, chipboard, fibreboard or plywood and also these materials where they are covered with plastic laminate or edgings, when they are used as intended and under the conditions foreseen by the manufacturer including reasonably foreseeable misuse.

The requirements of this document apply to stationary and displaceable double mitre saw for V-cutting (see 3.3.3 and 3.3.4).

The requirements of this document apply to all machines whatever their method of control, e.g. electromechanical and/or electronic.

This document does not apply to transportable mitre saws or any adaptation permitting their use in a different mode, i.e. bench mounting.

NOTE 1 Transportable motor-operated electric single blade mitre saws are covered by the requirements of EN 61029-1:2009 and EN 61029-2-9:2009.

This document is not applicable to double mitre sawing machines for V-cutting fitted with hydraulic system.

This document is not applicable to double mitre sawing machines for V-cutting which are manufactured before the date of its publication as EN.

NOTE 2 Machines covered by this document are listed under 1.4 of Annex IV of the Machinery Directive.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 574:1996+A1:2008, *Safety of machinery — Two-hand control devices — Functional aspects — Principles for design*

EN 614-1:2006+A1:2009, *Safety of machinery — Ergonomic design principles — Part 1: Terminology and general principles*

EN 614-2:2000+A1:2008, *Safety of machinery — Ergonomic design principles — Part 2: Interactions between the design of machinery and work tasks*

EN 847-1:2005+A1:2007, *Tools for woodworking — Safety requirements — Part 1: Milling tools, circular saw blades*

EN 894-1:1997+A1:2008, *Safety of machinery — Ergonomics requirements for the design of displays and control actuators — Part 1: General principles for human interactions with displays and control actuators*

EN 894-2:1997+A1:2008, *Safety of machinery — Ergonomics requirements for the design of displays and control actuators — Part 2: Displays*

EN 894-3:2000+A1:2008, *Safety of machinery — Ergonomics requirements for the design of displays and control actuators — Part 3: Control actuators*

EN 1005-1:2001+A1:2008, *Safety of machinery — Human physical performance — Part 1: Terms and definitions*

EN 1005-2:2003+A1:2008, *Safety of machinery — Human physical performance — Part 2: Manual handling of machinery and component parts of machinery*

EN 1005-3:2002+A1:2008, *Safety of machinery — Human physical performance — Part 3: Recommended force limits for machinery operation*

EN 1005-4:2005+A1:2008, *Safety of machinery — Human physical performance — Part 4: Evaluation of working postures and movements in relation to machinery*

EN 1037:1995+A1:2008, *Safety of machinery — Prevention of unexpected start-up*

EN 1088:1995+A2:2008, *Safety of machinery — Interlocking devices associated with guards — Principles for design and selection*

EN 1760-1:1997+A1:2009, *Safety of machinery — Pressure sensitive protective devices — Part 1: General principles for the design and testing of pressure sensitive mats and pressure sensitive floors*

EN 50370-1:2005, *Electromagnetic compatibility (EMC) — Product family standard for machine tools — Part 1: Emission*

EN 50370-2:2003, *Electromagnetic compatibility (EMC) — Product family standard for machine tools — Part 2: Immunity*

EN 60204-1:2006, *Safety of machinery — Electrical equipment of machines — Part 1: General requirements (IEC 60204-1:2005, modified)*

EN 60439-1:1999,¹⁾ *Low-voltage switchgear and controlgear assemblies — Part 1: Type-tested and partially type-tested assemblies (IEC 60439-1:1999)*

EN 60529:1991,²⁾ *Degrees of protection provided by enclosures (IP Code) (IEC 60529:1989)*

EN 61310-1:2008, *Safety of machinery — Indication, marking and actuation — Part 1: Requirements for visual, auditory and tactile signals (IEC 61310-1:2007)*

EN 61800-5-2:2007, *Adjustable speed electrical power drive systems — Part 5-2: Safety requirements — Functional*

CLC/TS 61496-2:2006, *Safety of machinery — Electro-sensitive protective equipment — Part 2: Particular requirements for equipment using active opto-electronic protective devices (AOPDs) (IEC 61496-2:2006)*

EN 61800-5-2:2007, *Adjustable speed electrical power drive systems — Part 5-2: Safety requirements — Functional (IEC 61800-5-2:2007)*

EN ISO 3743-1:2010, *Acoustics — Determination of sound power levels and sound energy levels of noise sources using sound pressure — Engineering methods for small movable sources in reverberant fields — Part 1: Comparison method for a hard-walled test room (ISO 3743-1:2010)*

EN ISO 3743-2:2009, *Acoustics — Determination of sound power levels of noise sources using sound pressure — Engineering methods for small, movable sources in reverberant fields — Part 2: Methods for special reverberation test rooms (ISO 3743-2:1994)*

1) EN 60439-1:1999 is amended by EN 60439-1:1999/A1:2004, based on IEC 60439-1:1999/A1:2004.

2) EN 60529:1991 is amended by EN 60529:1991/A1:2000, based on IEC 60529:1989/A1:1999.

EN ISO 3744:2010, *Acoustics — Determination of sound power levels and sound energy levels of noise sources using sound pressure — Engineering method in an essentially free field over a reflecting plane (ISO 3744:2010)*

EN ISO 3745:2009,³⁾ *Acoustics — Determination of sound power levels of noise sources using sound pressure — Precision methods for anechoic and semi-anechoic rooms (ISO 3745:2003)*

EN ISO 3746:2010, *Acoustics — Determination of sound power levels and sound energy levels of noise sources using sound pressure — Survey method using an enveloping measurement surface over a reflecting plane (ISO 3746:2010)*

EN ISO 4414:2010, *Pneumatic fluid power — General rules and safety requirements for systems and their components (ISO 4414:2010)*

EN ISO 4871:2009, *Acoustics — Declaration and verification of noise emission values of machinery and equipment (ISO 4871:1996)*

EN ISO 9614-1:2009, *Acoustics — Determination of sound power levels of noise sources using sound intensity — Part 1: Measurement at discrete points (ISO 9614-1:1993)*

EN ISO 11202:2010, *Acoustics — Noise emitted by machinery and equipment — Determination of emission sound pressure levels at a work station and at other specified positions applying approximate environmental corrections (ISO 11202:2010)*

EN ISO 11204:2010, *Acoustics — Noise emitted by machinery and equipment — Determination of emission sound pressure levels at a work station and at other specified positions applying accurate environmental corrections (ISO 11204:2010)*

EN ISO 11688-1:2009, *Acoustics — Recommended practice for the design of low-noise machinery and equipment — Part 1: Planning (ISO/TR 11688-1:1995)*

EN ISO 12100:2010 *Safety of machinery — General principles for design — Risk assessment and risk reduction (ISO 12100:2010)*

EN ISO 13849-1:2008, *Safety of machinery — Safety-related parts of control systems — Part 1: General principles for design (ISO 13849-1:2006)*

EN ISO 13850:2008, *Safety of machinery — Emergency stop — Principles for design (ISO 13850:2006)*

EN ISO 13857:2008, *Safety of machinery — Safety distances to prevent hazard zones being reached by upper and lower limbs (ISO 13857:2008)*

ISO 7960:1995, *Airborne noise emitted by machine tools — Operating conditions for woodworking machines*

3 Terms and definitions

3.1 General

For the purposes of this document, the terms and definitions given in EN ISO 12100:2010 and the following apply.

³⁾ EN ISO 3745:2009 is superseded by EN ISO 3745:2012.