
**High-pressure decorative laminates
(HPL, HPDL) — Sheets based on
thermosetting resins (Usually called
Laminates) —**

**Part 5:
Classification and specifications for
flooring grade laminates less than
2 mm thick intended for bonding to
supporting substrates**

*Stratifiés décoratifs haute pression (HPL, HPDL) — Plaques à base de
résines thermodurcissables (communément appelées stratifiés) —*

*Partie 5: Classification et spécifications des stratifiés pour revêtement
de sol d'épaisseur inférieure à 2 mm à être collés sur des supports*

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2. www.iso.org/directives

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received. www.iso.org/patents

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT), see the following URL: [Foreword - Supplementary information](#)

The committee responsible for this document is ISO/TC 61, *Plastics*, Subcommittee SC 11, *Products*.

This first edition of ISO 4586-5:2015 cancels and replaces (ISO 4586-1:2004), which has been technically revised.

ISO 4586 consists of the following parts, under the general title *Plastics — High-Pressure Decorative Laminates (HPL, HPDL) — Sheets based on Thermosetting Resins (Usually called Laminates)*:

- *Part 1: Introduction and general Information*
- *Part 2: Determination of properties*
- *Part 3: Classification and specifications for laminates less than 2 mm thick intended for bonding to supporting substrates*
- *Part 4: Classification and specifications for compact laminates of thickness 2 mm and greater*
- *Part 5: Classification and specifications for flooring grade laminates less than 2 mm thick intended for bonding to supporting substrates*
- *Part 6: Classification and specifications for exterior-grade compact laminates of thickness 2 mm and greater*
- *Part 7: Classification and specifications for design laminates*
- *Part 8: Classification and specifications for alternative core laminates*

High-pressure decorative laminates (HPL, HPDL) — Sheets based on thermosetting resins (Usually called Laminates) —

Part 5:

Classification and specifications for flooring grade laminates less than 2 mm thick intended for bonding to supporting substrates

1 Scope

This part of ISO 4586 applies to five classes of flooring grade laminates less than 2 mm thick intended for bonding to supporting substrates, to produce HPL (HPDL) flooring elements. For laminate floor covering applications they meet the surface property requirements specified in EN 13329[2].

High-pressure decorative flooring laminates are characterized by their high resistance to abrasion, aesthetic qualities and durability. They have good hygienic and anti-static properties and are easy to clean and maintain.

The requirements in this document apply only to the high-pressure laminate, and additional properties will need to be specified in order to define the functional performance of the finished flooring product.

ISO 4586-2 specifies the methods of test relevant to this part of ISO 4586.

In an effort to harmonize ISO 4586 with other High-Pressure Decorative Laminate standards, multiple methods may be published that demonstrate similar properties. In these instances, the same test method title is given and is annotated as either “Method A” or “Method B”. This is the case in the following tests: Edge Squareness - 8/9, Dry Heat - 17/18 Dimensional Stability at Elevated Temperatures - 19/20, Dimensional Stability at Ambient Temperature - 21/22, Staining - 30/31, Lightfastness - 32/33, Cigarette Burns - 36/37, Formability - 38/39, and Blistering - 40/41. In these instances, either method may be utilized in testing. Compliance to both methods is not required. While these tests are similar they are by no means identical and results of one method do not necessarily correspond to the results of the accompanying test. In these situations, consult the documentation in specific sections of ISO 4586 for performance requirements. Each specific method has performance requirements particular to that method for individual grades of high-pressure decorative laminate.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 4586-2, *High-pressure decorative laminates (HPL, HPDL) — Sheets based on thermosetting resins (Usually called Laminates) — Part 2: Determination of properties*

ISO 10874, *Resilient, textile and laminate floor coverings — Classification*

ISO 1183-1, *Plastics — Methods for determining the density of non-cellular plastics — Part 1: Immersion method, liquid pycnometer method and titration method*