

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Primary batteries –
Part 2: Physical and electrical specifications**

**Piles électriques –
Partie 2: Spécifications physiques et électriques**



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INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

ICS 29.220.10

ISBN 978-2-8322-2974-3

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CONTENTS

FOREWORD.....	5
INTRODUCTION.....	7
1 Scope.....	8
2 Normative references	8
3 Terms, definitions, symbols and abbreviations.....	8
3.1 Terms and definitions.....	8
3.2 Symbols and abbreviations	9
4 Battery dimensions, symbols	10
5 Constitution of the battery specification tables.....	10
6 Physical and electrical specifications.....	12
6.1 Category 1 batteries	12
6.1.1 General	12
6.1.2 Category 1 – Specifications: LR20, R20P, R20S.....	13
6.1.3 Category 1 – Specifications: LR14, R14P, R14S.....	14
6.1.4 Category 1 – Specifications: LR6, FR14505, R6P, R6S	15
6.1.5 Category 1 – Specifications: LR03, FR10G445, R03.....	16
6.1.6 Category 1 – Specifications: LR1, R1, LR8D425	17
6.2 Category 2 batteries – Specifications: CR14250, CR15H270, CR17345, CR17450, BR17335	18
6.3 Category 3 batteries – Specifications: LR9, CR11108	19
6.4 Category 4 batteries	20
6.4.1 General	20
6.4.2 Category 4 – Specifications: PR70, PR41, PR48, PR44.....	20
6.4.3 Fit acceptance gauge for PR batteries	22
6.4.4 Category 4 – Specifications: LR41, LR55, LR54, LR43, LR44	23
6.4.5 Category 4 – Specifications: SR62, SR63, SR65, SR64, SR60, SR67, SR66, SR58, SR68, SR59, SR69, SR41, SR57, SR55, SR48, SR54, SR42, SR43, SR44	25
6.4.6 Category 4 – Specifications: CR1025, CR1216, CR1220, CR1616, CR2012, CR1620, CR2016, CR2025, CR2320, CR2032, CR2330, CR2430, CR2354, CR3032, CR2450, BR1225, BR2016, BR2320, BR2325, BR3032.....	27
6.5 Category 5 batteries	29
6.5.1 Category 5 – Specifications: 4LR44, 2CR13252, 4SR44	29
6.5.2 Category 5 – Specifications: 5AR40.....	30
6.6 Category 6 batteries	31
6.6.1 Category 6 – Specifications: 3R12P, 3R12S, 3LR12	31
6.6.2 Category 6 – Specifications: 4LR61	32
6.6.3 Category 6 – Specifications: CR-P2.....	33
6.6.4 Category 6 – Specifications: 2CR5	34
6.6.5 Category 6 – Specifications: 4R25X, 4LR25X	35
6.6.6 Category 6 – Specifications: 4R25Y.....	36
6.6.7 Category 6 – Specifications: 4R25-2, 4LR25-2.....	37
6.6.8 Category 6 – Specifications: 6F22, 6LR61, 6LP3146	38
6.6.9 Category 6 – Configurations: Stud for 6F22, 6LR61 6LP3146	39
6.6.10 Category 6 – Specifications: 6AS4.....	40
6.6.11 Category 6 – Specifications: 6AS6.....	41

Annex A (informative) Tabulation of batteries by application	42
Annex B (informative) Cross-reference index	48
Annex C (informative) Index	51
Annex D (informative) Common designation	52
Bibliography	53
Figure 1 – Dimensional drawing: Category 1	12
Figure 2 – Dimensional drawing: LR20, R20P, R20S	13
Figure 3 – Dimensional drawing: LR14, R14P, R14S	14
Figure 4 – Dimensional drawing: LR6, FR14505, R6P, R6S	15
Figure 5 – Dimensional drawing: LR03, FR10G445, R03	16
Figure 6 – Dimensional drawing: LR1, R1, LR8D425	17
Figure 7 – Dimensional drawing: CR14250, CR15H270, CR17345, CR17450, BR17335	18
Figure 8 – Dimensional drawing: LR9, CR11108	19
Figure 9 – Dimensional drawing: Category 4	20
Figure 10 – Dimensional drawing: PR70, PR41, PR48, PR44	20
Figure 11 – Gauge opening for P system batteries	22
Figure 12 – Suggested gauge layout	22
Figure 13 – Air hole placement diagram for P system batteries	23
Figure 14 – Dimensional drawing: LR41, LR55, LR54, LR43, LR44	23
Figure 15 – Dimensional drawing: SR62, SR63, SR65, SR64, SR60, SR67, SR66, SR58, SR68, SR59, SR69, SR41, SR57, SR55, SR48, SR54, SR42, SR43, SR44	25
Figure 16 – Dimensional drawing: CR1025, CR1216, CR1220, CR1616, CR2012, CR1620, CR2016, CR2025, CR2320, CR2032, CR2330, CR2430, CR2354, CR3032, CR2450, BR1225, BR2016, BR2320, BR2325, BR3032	27
Figure 17 – Dimensional drawing: 4LR44, 2CR13252, 4SR44	29
Figure 18 – Dimensional drawing: 5AR40	30
Figure 19 – Dimensional drawing: 3R12P, 3R12S, 3LR12	31
Figure 20 – Dimensional drawing: 4LR61	32
Figure 21 – Dimensional drawing: CR-P2	33
Figure 22 – Dimensional drawing: 2CR5	34
Figure 23 – Dimensional drawing: 4R25X, 4LR25X	35
Figure 24 – Dimensional drawing: 4R25Y	36
Figure 25 – Dimensional drawing: 4R25-2, 4LR25-2	37
Figure 26 – Dimensional drawing: 6F22, 6LR61, 6LP3146	38
Figure 27 – Dimensional drawing: Stud	39
Figure 28 – Dimensional drawing: 6AS4	40
Figure 29 – Dimensional drawing: 6AS6	41
Table 1 – Gauge opening dimension (mm)	22
Table A.1 – Automatic camera	42
Table A.2 – CD, digital audio, wireless gaming and accessories	42
Table A.3 – Digital audio	42
Table A.4 – Digital still camera	42

Table A.5 – Electric equipment	42
Table A.6 – Electric fence controller	43
Table A.7 – Electronic key	43
Table A.8 – Hearing aid	43
Table A.9 – Hearing aid high drain	43
Table A.10 – Hearing aid standard	43
Table A.11 – High intensity lighting	43
Table A.12 – Laser pointer	44
Table A.13 – Pager	44
Table A.14 – Photo	44
Table A.15 – Portable lighting (LED)	44
Table A.16 – Portable stereo	45
Table A.17 – Radio	45
Table A.18 – Radio / Clock	45
Table A.19 – Radio / Clock / Remote control	45
Table A.20 – Remote control	45
Table A.21 – Road warning lamp	46
Table A.22 – Smoke detector	46
Table A.23 – Toy (motor)	46
Table A.24 – Toy (non-motorized)	46
Table A.25 – Wireless streaming	47
Table B.1 – Category 1 batteries	48
Table B.2 – Category 2 batteries	48
Table B.3 – Category 3 batteries	48
Table B.4 – Category 4 batteries	49
Table B.5 – Category 5 batteries	50
Table B.6 – Category 6 batteries	50
Table C.1 – Index	51
Table D.1 – Index	52

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PRIMARY BATTERIES –**Part 2: Physical and electrical specifications****FOREWORD**

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International Standard IEC 60086-2 has been prepared by IEC technical committee 35: Primary cells and batteries.

This thirteenth edition cancels and replaces the twelfth edition (2011) and constitutes a technical revision.

Significant changes from the previous edition are test changes to battery types R03, LR03, R6, LR6, PR70, PR41, PR48, 6F22, 6LR61, 6LP3146 4LR25-2, R14, LR14, R20, LR20, CR2025, and CR2032, adding the 5AR40 back into the standard, addition of common designations, addition of two new battery types FR14505 and FR10G445, deletion of battery types LR53, R40, 2EP3863, 6F100, and general editorial changes.

The text of this standard is based on the following documents:

FDIS	Report on voting
35/1350/FDIS	35/1352/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60086 series, under the general title *Primary batteries*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

The technical content of this part of IEC 60086 provides physical dimensions, discharge test conditions and discharge performance requirements. IEC 60086-2 complements the general information and requirements of IEC 60086-1.

This part was prepared to benefit primary battery users, device designers and battery manufacturers by furnishing the specifics of form, fit and function for individual standardized primary cells and batteries. Over the years, this part has been changed to improve its contents and may again be revised in due course in the light of comments made by national committees and experts on the basis of practical experience and changing technology.

This current revision is the result of a reformatting initiative, as well as some content changes, aimed at making this part more user-friendly, less ambiguous, and, from a cross reference basis, fully harmonized with other parts of IEC 60086.

NOTE Safety information is available in IEC 60086-4, IEC 60086-5 and IEC 62281.

PRIMARY BATTERIES –

Part 2: Physical and electrical specifications

1 Scope

This part of IEC 60086 is applicable to primary batteries based on standardized electro-chemical systems.

It specifies

- the physical dimensions,
- the discharge test conditions and discharge performance requirements.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60086-1:2015, *Primary batteries – Part 1: General*

ISO 1101, *Geometrical product specifications (GPS) – Geometrical tolerancing – Tolerances of form, orientation, location and run-out*

3 Terms, definitions, symbols and abbreviations

For the purposes of this document, the terms, definitions, symbols and abbreviations given in IEC 60086-1 and the following apply.

3.1 Terms and definitions

3.1.1

application test

simulation of the actual use of a battery in a specific application

3.1.2

closed-circuit voltage

CCV

voltage across the terminals of a battery when it is on discharge

3.1.3

end-point voltage

EV

specified voltage of a battery at which the battery discharge is terminated

[SOURCE: IEC 60050-482:2004, 482-03-30]

3.1.4

minimum average duration

MAD

minimum average time on discharge which is met by a sample of batteries