

**Kattematerjalide pihustus- ja pritsimisvarustus.
Ohutusnõuded KONSOLIDEERITUD TEKST**

Atomising and spraying equipment for coating materials -
Safety requirements CONSOLIDATED TEXT

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 1953:1998+A1:2009 sisaldab Euroopa standardi EN 1953:1998+A1:2009 ingliskeelset teksti.

Standard on kinnitatud Eesti Standardikeskuse 30.11.2009 käskkirjaga ja jõustub sellekohase teate avaldamisel EVS Teatajas.

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English Version

Atomising and spraying equipment for coating materials - Safety requirements

Equipements d'atomisation et de pulvérisation pour
produits de revêtement - Exigences de sécurité

Spritz- und Sprühgeräte für Beschichtungsstoffe -
Sicherheitsanforderungen

This European Standard was approved by CEN on 4 September 1998 and includes Amendment 1 approved by CEN on 30 July 2009.

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Contents

Page

Foreword.....	4
Introduction	5
1 Scope	5
2 Normative references	6
3 Definitions	7
4 List of hazards.....	9
4.1 General.....	9
4.2 Mechanical hazards	9
4.3 Electrical hazards	10
4.4 Thermal hazards	10
4.5 Noise hazards.....	10
4.6 Vibration hazards.....	11
4.7 Fire and explosion hazards created by atomised and sprayed coating materials	11
4.8 Health hazards created by atomised and sprayed coating materials	11
4.9 Hazards created by malfunction of any part of the equipment.....	11
4.10 Hazards created by missing safety relevant measures	11
5 Safety Requirements	11
5.1 General.....	11
5.2 Mechanical Safety Requirements.....	12
5.3 Electrical Safety Requirements	12
5.4 Safety Requirements Relating to Thermal Effects	13
5.5 Safety Requirements Relating to Noise	13
5.6 Safety Requirements Relating to Vibration.....	13
5.7 Safety Requirements Relating to Fire and Explosion due to Atomised Coating Materials	13
5.8 Safety Requirements Related to Health due to Atomised and Sprayed Materials.....	13
5.9 Safety Requirements Relating to Malfunction	14
5.10 Requirements Relating to Missing Safety Relevant Measures	14
6 Compliance with the Safety Requirements	14
6.1 General.....	14
6.2 Compliance with mechanical safety requirements	14
6.3 Compliance with electrical safety requirements	15
6.4 Compliance with thermal safety requirements.....	15
6.5 Compliance with safety requirements relating to noise.....	15
6.6 Compliance with safety requirements relating to vibration	15
6.7 Compliance with safety requirements relating to fire and explosion due to atomised coating materials	15
6.8 Compliance with safety requirements relating to health due to atomised and sprayed coating materials	15
6.9 Compliance with safety requirements relating to malfunction.....	15
6.10 Compliance with the requirements relating to missing safety relevant measures	15
7 Information for Use.....	15
7.1 Operation Manual.....	15
7.2 Marking	17
Annex A (informative) Literature.....	18
Annex B (informative) National references to exposure limit values	19

Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 98/37/EC	20
Annex ZB (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC	21

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Foreword

This document (EN 1953:1998+A1:2009) has been prepared by Technical Committee CEN/TC 271 "Surface treatment equipment - Safety", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2010, and conflicting national standards shall be withdrawn at the latest by March 2010.

This document includes Amendment 1, approved by CEN on 2009-07-30.

This document supersedes EN 1953:1998.

The start and finish of text introduced or altered by amendment is indicated in the text by tags **A1** **A1**.

This European Standard has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

A1 For relationship with EU Directive(s), see informative Annexes ZA and ZB, which are integral parts of this document. **A1**

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Introduction

This European Standard is a type C standard as stated in ENV1070.

This European Standard forms part of a series of standard specifying the health, safety and environmental protection requirements for devices, units and equipment for surface coating.

- Atomising and Spraying Equipment for Coating Materials
- Machinery for the Supply and Circulation of Coating Materials Under Pressure
- Mixing machinery for Coating Materials

The equipment concerned and the extent to which hazards are covered is indicated in the scope of this standard. The equipment shall comply, as appropriate, with  EN ISO 12100-1 and EN ISO 12100-2  for hazards which are not covered by this standard.

1 Scope

This European Standard applies to the design and construction of spraying equipment for both manual and automatic application of liquid, paste (semi-solid) and powder coating materials. The manual equipment is hand-held and the automatic equipment is operated by auxiliary signals and mounted either rigidly or onto automated devices such as robots, or reciprocating or rotary machines.

The coating material may be atomised by air, by airless, by airless with the assistance of air or mechanically by centrifugal force. With atomisation by centrifugal force, the atomised coating material may be assisted towards the workpiece by controlled air veils.

The atomising and spraying equipment may also be electrostatically supported.

This standard specifically refers to hazards created by or resulting from the use of atomising and spraying equipment, if it is used as determined and in accordance with the foreseeable conditions of the manufacturer (see clause 4).

Atomising and spraying equipment may be linked with supply systems, control circuits, spray booths and/or automated machinery, none of which are covered by the scope of this standard. This may result in the overlapping of some hazards or risks. Such hazards or risks should be taken into consideration when specifying and installing the atomising and spraying equipment.

Further topics for this standard are minimum user information:

- Operation manuals,
- Marking.

This standard excludes:

- Flocking machines;
- Equipment related to the atomising and spraying of foodstuffs and pharmaceuticals;
- Artists airbrushes;

- Machinery for the supply and/or circulation of coating materials under pressure;
- Automated devices such as robots, reciprocating or rotary machines.

This standard applies to equipment constructed after the date of issue of this standard.

2 Normative references

This European Standard incorporates, by dated or undated reference, provisions from other publications. These normative references are cited at appropriate places in the text and the publications are listed hereafter.

For dated references, subsequent revisions of any of these publications apply to the European Standard only when incorporated in it by amendment or revision. For undated references, the latest edition of the publication referred to applies.

A1 *deleted text* **A1**

EN 349, *Safety of Machinery - Minimum gaps to avoid crushing of parts of the human body*

EN 563, *Safety of Machinery - Temperature of touchable surfaces: Ergonomic data to establish limit values for hot surfaces*

EN 614-1, *Safety of Machinery - Ergonomic design principles – Part 1: Terminology and General Principles*

EN 971-1, *Paints and Varnishes: Terms and definitions for coating materials – Part 1: General Terms*

CR 1030-1, *Hand-arm vibration: Guidelines for vibration hazard reduction – Part 1: Engineering methods by design of machinery*

ENV 1070, *Safety of Machinery - Terminology*

EN 1127-1, *Safety of Machinery - Fire and explosion – Part 1: Explosion prevention and protection*

A1 EN 14462, *Surface treatment equipment - Noise test code for surface treatment equipment including its ancillary handling equipment – Accuracy grades 2 and 3* **A1**

A1 EN ISO 11688-1, *Acoustics - Recommended practice for the design of low-noise machinery and equipment - Part 1: Planning (ISO/TR 11688-1:1995)* **A1**

ENV 26385, *Safety of Machinery - Ergonomic principles of the design of work systems*

EN 50050, *Electrical apparatus for potentially explosive atmospheres - Electrostatic hand-held spraying equipment*

EN 50053-1, *Regulations for selection, installation and use of electrostatic atomising and spraying equipment for flammable coating materials – Part 1: Electrostatic hand-held atomising and spraying equipment for liquid spraying materials with an energy limit of 0.24 mJ including accessories*

EN 50053-2, *Regulations for selection, installation and use of electrostatic atomising and spraying equipment for flammable coating materials – Part 2: Electrostatic hand-held atomising and spraying equipment for powder materials with an energy limit of 5 mJ including accessories*

EN 50059:1990, *Electrostatic hand-held atomising and spraying equipment for non-flammable liquid coating materials*

EN 50176, *Automatic electrostatic spraying installations for flammable liquid coating materials*

EN 50177, *Automatic electrostatic spraying installations for flammable powder spraying materials*

EN 60204-1, *Safety of Machinery: Electrical equipment of machines – Part 1: General Requirements*

EN 60335-1, *Safety of household and similar electrical appliances – Part 1: General requirements*

EN ISO 12100-1:2003, *Safety of machinery – Basic concepts, general principles for design – Part 1: Basic terminology, methodology (ISO 12100-1:2003)*

EN ISO 12100-2:2003, *Safety of machinery – Basic concepts, general principles for design – Part 2: Technical principles (ISO 12100-2:2003)* 

3 Definitions

For the purposes of this standard, the definitions apply from EN971-1 and ENV1070. For the purposes of this standard, the following definitions also apply:

3.1

general

The coating materials for use with the atomising and spraying equipment can either be delivered to the equipment by a pump or a pressure vessel via a supply hose or by an integrated gravity or suction cup.

For atomising and spraying equipment fitted with a gravity or suction cup only compressed air is supplied to the equipment and the coating material either flows from the gravity cup or is sucked from the suction cup.

Atomising and spraying equipment which has the coating material supplied via a hose from a pump or pressure vessel may also be supplied with compressed air.

The coating material is emitted from the atomising and spraying equipment via a valve which is controlled either manually by the trigger or automatically by auxiliary energy from an actuator system.

3.2

atomising and spraying equipment

Any type of device which can be used to atomise coating materials. Atomisation may be achieved by air, hydromechanically (airless) with or without air assistance, or by centrifugal forces such as rotating bells or discs.

NOTE Atomising and spraying equipment (either manual or automatically operated) normally consists of a gun body, a coating material valve either located inside the body or integrated with it and a trigger mechanism which operates the valve.

3.3

safety devices

Devices for atomising and spraying equipment which aim to prevent the unintended spraying of a coating material. Safety devices of this type are such as, but not limited to:

- Trigger guards
- Trigger locking devices
- Fluid needle locking mechanisms

3.4

electrostatic atomising and spraying equipment

Equipment used for the atomising and spraying of coating materials with the assistance of an electrostatic charge.