

English Version

**Plastics piping systems for non-pressure underground drainage
and sewerage - Unplasticized poly(vinyl chloride) (PVC-U) - Part
2: Guidance for assessment of conformity**

Systèmes de canalisations en plastique pour les
branchements et les collecteurs d'assainissement enterrés
sans pression - Poly(chlorure de vinyle) non plastifié (PVC-
U) - Partie 2 : Guide pour l'évaluation de la conformité

Kunststoff-Rohrleitungssysteme für erdverlegte drucklose
Abwasserkanäle und -leitungen - Weichmacherfreies
Polyvinylchlorid (PVC-U) - Teil 2: Empfehlungen für die
Beurteilung der Konformität

This Technical Specification (CEN/TS) was approved by CEN on 6 September 2011 for provisional application.

The period of validity of this CEN/TS is limited initially to three years. After two years the members of CEN will be requested to submit their comments, particularly on the question whether the CEN/TS can be converted into a European Standard.

CEN members are required to announce the existence of this CEN/TS in the same way as for an EN and to make the CEN/TS available promptly at national level in an appropriate form. It is permissible to keep conflicting national standards in force (in parallel to the CEN/TS) until the final decision about the possible conversion of the CEN/TS into an EN is reached.

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Foreword

This document (CEN/TS 1401-2:2012) has been prepared by Technical Committee CEN/TC 155 "Plastics piping systems and ducting systems", the secretariat of which is held by NEN.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes ENV 1401-2:2000.

Compared with ENV 1401-2:2000, the following changes have been made:

- a) Use of the template drafted by CEN/TC 155/WG 21 for assessment of conformity documents (change of "Terms and definitions" and addition of 1 column "Sampling procedures" in Tables);
- b) Introduction of "Limits of addition of PVC reprocessed and recycled material" in a separate table (Table 2);
- c) Addition of an informative Annex A: Basic test matrix.

EN 1401, *Plastics piping systems for non-pressure underground drainage and sewerage — Unplasticized poly(vinyl chloride) (PVC-U)*, consists of the following Parts:

- *Part 1: Specifications for pipes, fittings and the system;*
- *Part 2: Guidance for the assessment of conformity.*

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to announce this Technical Specification: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Introduction

Figures 1 and 2 are intended to provide general information on the concept of testing and organisation of those tests used for the purpose of the assessment of conformity. This part of EN 1401 details the applicable characteristics to be assessed as well as the frequency and sampling of testing for each type of test, i.e. type testing (TT), batch release test (BRT), process verification test (PVT) and audit test (AT).

A typical scheme for the assessment of conformity of compounds/formulations, pipes, fittings, assemblies by manufacturers is given in Figure 1.

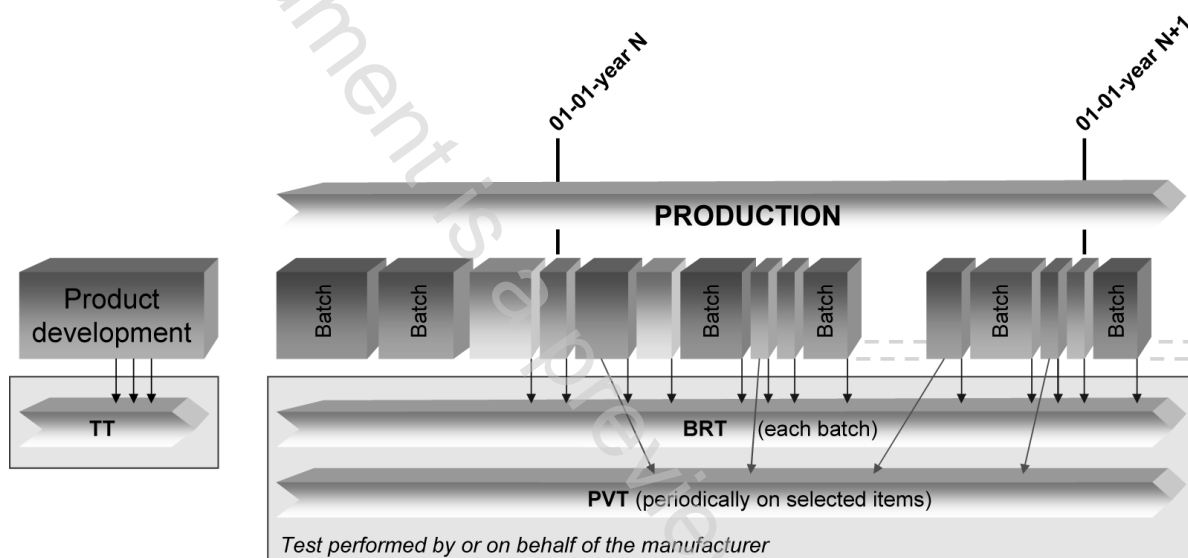


Figure 1 — Typical scheme for the assessment of conformity by a manufacturer

A typical scheme for the assessment of conformity of compounds/formulations, pipes, fittings, assemblies by manufacturers, including a third-party certification, is given in Figure 2.

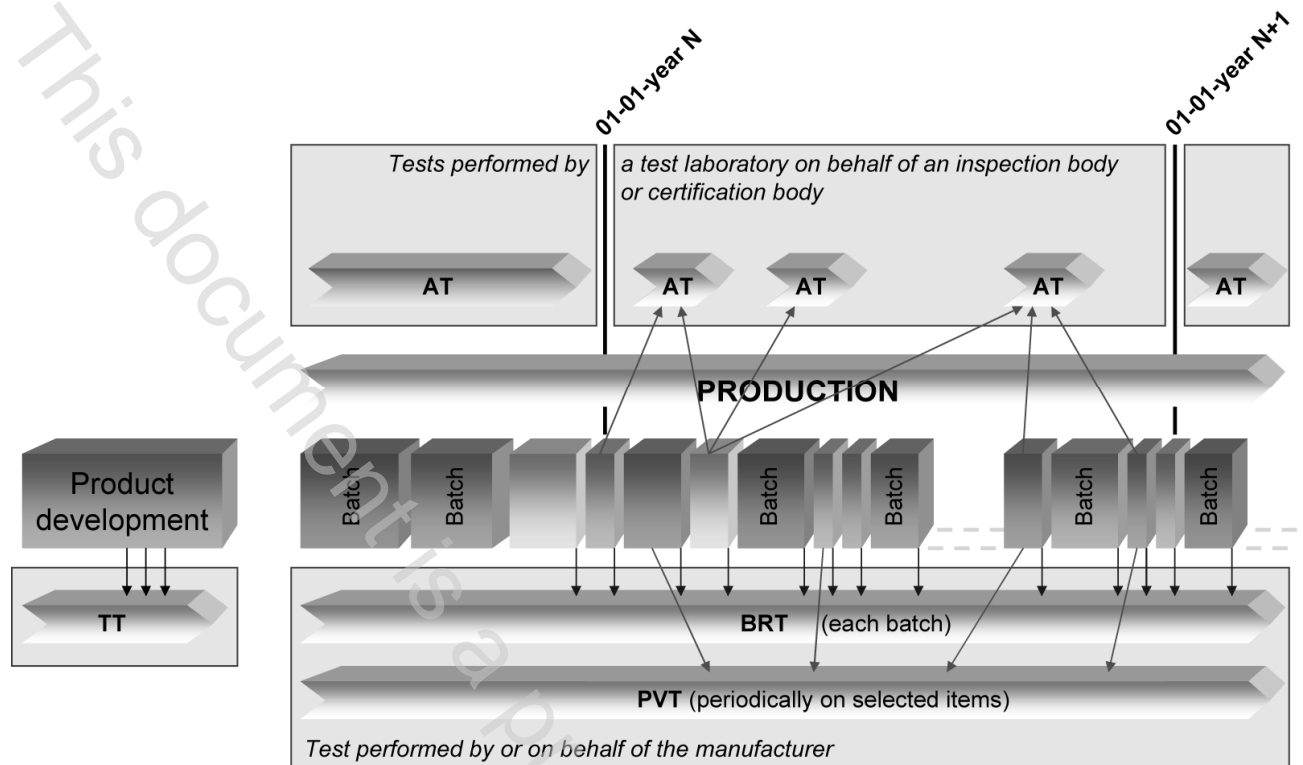


Figure 2 — Typical scheme for the assessment of conformity by a manufacturer, including a third-party certification

1 Scope

This Technical Specification gives guidance for the assessment of conformity of compounds/formulations, products and assemblies in accordance with EN 1401-1. It applies to those compounds/formulations, products and assemblies intended to be included in the manufacturer's quality plan as part of the quality management system and for the establishment of third-party certification procedures.

NOTE 1 It is recommended that the quality management system conforms to or is no less stringent than the relevant requirements of EN ISO 9001 [1].

NOTE 2 If third-party certification is involved, it is recommended that the certification body is accredited to either EN 45011 [2], EN 45012 [3] or EN ISO/IEC 17021 [4], as applicable.

NOTE 3 In order to help the reader, a basic test matrix is given in Annex A.

In conjunction with EN 1401-1 (see Foreword), this Technical Specification is applicable to piping systems made of unplasticized poly(vinyl chloride) (PVC-U) used for the following purposes:

- for non pressure underground drainage and sewerage outside the building structure (application area code "U"), reflected in the marking of products by "U";
- for non-pressure underground drainage and sewerage for both buried in ground within the building structure (application area code "D") and outside the building structure (application area code "U"), reflected in the marking of products by "UD".

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1401-1:2009, *Plastics piping systems for non-pressure underground drainage and sewerage — Unplasticized poly(vinyl chloride) (PVC-U) — Part 1: Specifications for pipes, fittings and the system*

ISO 2859-1, *Sampling procedures for inspection by attributes — Part 1: Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 1401-1:2009 and the following apply.

3.1
certification body
impartial body, governmental or non-governmental, possessing the necessary competence and responsibility to carry out certification of conformity according to given rules of procedure and management

Note 1 to entry: A certification body is preferably accredited to EN 45011 [2].

3.2
inspection body
impartial organisation or company approved by the certification body as possessing the necessary competence to verify and/or to carry out initial type testing, audit testing and inspection of the manufacturer's factory production control in accordance with the relevant standard

Note 1 to entry: An inspection body is preferably accredited to EN ISO/IEC 17020 [5].