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Plastics hoses — Textile-reinforced types for compressed-air applications — Specification

Tuyaux en plastique — Types armés de textile pour applications avec de l'air comprimé — Spécifications



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Foreword

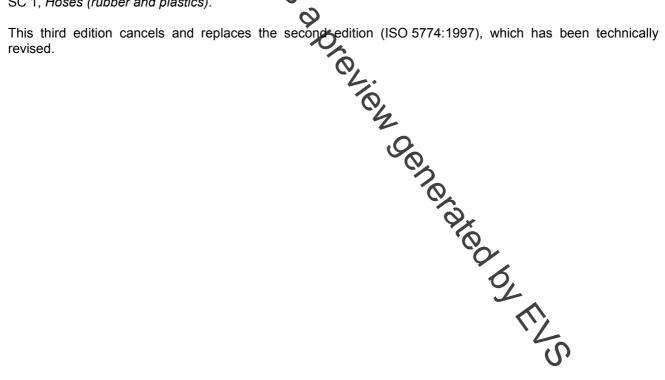
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Plastics hoses — Textile-reinforced types for compressed-air applications — Specification

1 Scope

This International Standard specifies the requirements for four types of flexible thermoplastic hose, textile reinforced, for compressed-air applications in the temperature range from -10 °C to +60 °C.

The four types are classified as light service for a maximum working pressure of 7 bar at 23 °C and 4,5 bar at 60 °C, medium service for a maximum working pressure of 10 bar at 23 °C and 6,5 bar at 60 °C, heavy service for a maximum working pressure of 16 bar at 23 °C and 11 bar at 60 °C, and heavy service for use in mining for a maximum working pressure of 25 bar at 23 °C and 13 bar at 60 °C.

2 Normative references

The following referenced documents ar indispensable for the application of this document. For dated references, only the edition cited applies for undated references, the latest edition of the referenced document (including any amendments) applies

ISO 37, Rubber, vulcanized or thermoplastic — Determination of tensile stress-strain properties

ISO 105-A02, Textiles — Tests for colour fastness — Part A02: Grey scales for assessing change in colour

ISO 176:2005, Plastics — Determination of loss of plastic pers — Activated carbon method

ISO 188, Rubber, vulcanized or thermoplastic — Accelerated ageing and heat resistance tests

ISO 1307, Rubber and plastics hoses — Hose sizes, minimum and maximum inside diameters, and tolerances on cut-to-length hoses

ISO 1402, Rubber and plastics hoses and hose assemblies — Hydrostatic testing

ISO 1746, Rubber or plastics hoses and tubing — Bending tests

ISO 1817, Rubber, vulcanized — Determination of the effect of liquids

ISO 4671, Rubber and plastics hoses and hose assemblies — Methods of measurement of dimensions

ISO 4672:1997, Rubber and plastics hoses — Sub-ambient temperature flexibility tests

ISO 8033, Rubber and plastics hoses — Determination of adhesion between components

ISO 8330, Rubber and plastics hoses and hose assemblies — Vocabulary

ISO 8331, Rubber and plastics hoses and hose assemblies — Guide to selection, storage, use and maintenance

ISO 11758:1995, Rubber and plastics hoses — Exposure to a xenon arc lamp — Determination of changes in colour and appearance