Sanitary tapware - Single taps and combination taps (PN 10) - General technical specification

Sanitary tapware - Single taps and combination taps (PN 10) - General technical specification



EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 200:2005 sisaldab Euroopa standardi EN 200:2004 ingliskeelset teksti.

Käesolev dokument on jõustatud 25.01.2005 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes.

Standard on kättesaadav Eesti standardiorganisatsioonist.

This Estonian standard EVS-EN 200:2005 consists of the English text of the European standard EN 200:2004.

This document is endorsed on 25.01.2005 with the notification being published in the official publication of the Estonian national standardisation organisation.

The standard is available from Estonian standardisation organisation.

Käsitlusala:

This European Standard specifies: - the field of application for pillar taps, bib taps, single and multi-hole combination taps: - for a supply system (Type 1, see Figure 1); - for a supply system (Type 2, see Figure 2); - the dimensional, leaktightness, pressure resistance, hydraulic, mechanical strength, endurance and acoustic characteristics of nominal size ½ and ¾ single taps and combination taps; - test methods to verify the characteristics

Scope:

This European Standard specifies: - the field of application for pillar taps, bib taps, single and multi-hole combination taps: - for a supply system (Type 1, see Figure 1); - for a supply system (Type 2, see Figure 2); - the dimensional, leaktightness, pressure resistance, hydraulic, mechanical strength, endurance and acoustic characteristics of nominal size ½ and ¾ single taps and combination taps; - test methods to verify the characteristics

ICS 91.140.70

Võtmesõnad: cocks, leak tests, noise, noise (environmental), noise emission, pillar taps, pressure, single taps, specification (approval), specifications, strength of materials, tightness, valves, water practice, water supply, water supply (buildings), wear, wearing behaviour

EUROPEAN STANDARD NORME EUROPÉENNE

EUROPÄISCHE NORM

EN 200

December 2004

ICS 91.140.70

Supersedes EN 200:1989

English version

Sanitary tapware - Single taps and combination taps (PN 10) - General technical specification

Robinetterie sanitaire - Robinets simples et mélangeurs (PN 10) - Spécifications techniques générales

Sanitärarmaturen - Auslaufventile und Mischbatterien (PN 10) - Allgemeine technische Spezifikation

This European Standard was approved by CEN on 8 August 2004.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

Contents Page Foreword4 Scope 6 2 3 Designation10 4 Marking and identification11 Marking11 4.1 4.2 Chemical and hygiene requirements12 5.1 Exposed surface conditions......12 5 2 Dimensional characteristics ______12 6 6.1 General remarks......12 7.1 General 20 Test methods 20 7.2 7.2.1 Apparatus _______20 7.3 7.4 Leaktightness of the obturator and of the tap upstream of the obturator......20 Procedure ______20 7.4.1 7.4.2 leacktightness of the tap downstream of the obturator21 7.5 Pressure resistance characteristics -mechanical performance under pressure25 8 8.1 8.2 8.3 Apparatus ______25 Mechanical behaviour upstream - Obturator in the closed position.......25 8.4 Procedure25 8 4 1 842 Mechanical behaviour downstream - Obturator in the open position.......26 8.5 Hydraulic characteristics27 9 9.1 General 27 Test method 27 9.2 9.2.1 Apparatus 27 9.2.2 9.2.3 Procedure 27 9.3 Requirement27 Mechanical strength characteristics - torsion test for operating mechanism28 10 10.1 10.2 Test method......29 10.2.1 10.2.2 10.2.3 10.2.4 11 Mechanical endurance characteristics......29 11.1 Mechanical endurance characteristics of the operating mechanism29 General......29

	Procedure	
	Requirement	
.2 .2.1	Mechanical endurance of diverters	
	Test method	
	Procedure	
.2.4		
.3	Mechanical endurance of swivel spouts (single and divided outlet type)	
.3.1	General	
.3.2	Test method	
.3.3		
	Procedure single outlet type	
.3.5	Requirements	
	Backflow protection	35
	Acoustic characteristics	35
.1	General	
2	Procedure	
3	Requirements	
3.1	Flow rate class of draw-off taps	35
3.4	Expression of results	
	Determination of acoustic group	
	A (informative) Pressure take-off tee	
oliog	ıraphy	44
	A (informative) Pressure take-off tee	
		17

Foreword

This document (EN 200:2004) has been prepared by Technical Committee CEN/TC 164 "Water supply", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2005, and conflicting national standards shall be withdrawn at the latest by June 2005.

This document supersedes EN 200:1989.

This document acknowledges the field of application of tapware used in:

- water supply systems of Type 1 (see Figure 1 and Table 1) with a pressure range of 0,05 MPa (0,5 bar) to 1,0 MPa (10 bar);
- water supply systems of Type 2 (see Figure 2 and Table 1) with a pressure range of 0,01 MPa (0.,1 bar) to 1,0 MPa (10 bar) which combines mains-fed and cistern-fed water supply systems.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

Introduction

In respect of potential adverse effects on the quality of water intended for human consumption, caused by the product covered by this document.

This document provides no information as to whether the product may be used without restriction in any of the Member States of the EU or EFTA.

while c at the cha. It should be noted that, while awaiting the adoption of verifiable European criteria, existing national regulations concerning the use and/or the characteristics of these products remain in force.

1 Scope

This document specifies:

- the field of application for pillar taps, bib taps, single and multi-hole combination taps:
 - for a supply system Type 1, (see Figure 1);
 - for a supply system (Type 2, (see Figure 2);
- the dimensional, tightness, pressure resistance, hydraulic, mechanical strength, endurance and acoustic characteristics of nominal size ½ and ¾ single taps and combination taps;
- test methods to verify the characteristics.

NOTE Tests described in this document are type tests and not quality control tests carried out during manufacture.

This document applies to draw-off taps (single taps and combination taps) for use with sanitary appliances installed in rooms used for bodily hygiene (cloakrooms, bathrooms etc.) and in kitchens i.e. for use with baths, wash basins, bidets, showers and sinks.

Figure 1 shows the supply system of Type 1 with a pressure range of (0,05 to 1,0) MPa (0,5 to 10) bar.

Figure 2 shows the supply system of Type 2 with a pressure range of (0,01 to 1,0) MPa (0,1 to 10) bar.

This document applies to sanitary draw-off taps of nominal size ½ and ¾ (PN 10).

The conditions of use and classifications are given in Table 1.

It does not cover mechanical mixing valves, thermostatic mixing valves, shower accessories or taps adapted for special use (e.g. hose union taps)

Table 1 — Conditions of use/Classifications

Water Supply system	Operating range of taps		Flow rate classes	Acoustics	Marking
System	Limits	Recommended	See Table 10	See Clause 13	See Clause 4
	Dynamic Pressure		Z ≤ 0,15 l/s		for example
, CD	≥ 0,05 MPa	Dynamic Pressure	A ≤ 0,25 l/s		I/A
Type 1	(0,5 bar)	(0,1 to 0,5) MPa	S ≤ 0,33 l/s	Group I -	II / BC
see Figure 1	Static Pressure	(1.0 to 5,0) bar	B ≤ 0,42 l/s		
	≤ 1,0 MPa	* see note b)	C ≤ 0,50 l/s	Group II –	I./- ^a
	(10,0 bar)		D ≤ 0,63 l/s		II./- ^a
	Dynamic Pressure	Dynamic Pressure	See Table 8		
Type 2 see Figure 2	≥0,01 MPa (0,1 bar) <u>Static Pressure</u> ≤1,0 MPa (10,0 bar)	(0,01 to 0,2) MPa (0,1 to 2,0) bar * see note b)	$X \le 0,125 \text{ l/s}$ $Y \le 0,250 \text{ l/s}$ $R \le 0,125/$ 0,070 l/s	-Note c) (unclassified)	X Y R
Temperature	≤ 90 °C Lower limit: as for installation ≤ 65 °C				

Without flow rate class: Taps without interchangeable outlet accessories are tested with the original outlet accessories of the manufacturer and not marked with a flow rate class.

If supply pressures are such that excessive noise is generated it is recommended that pressure or flow regulators are fitted in the system, or where practicable, taps conforming to the appropriate acoustic classification given in 13.3.5 are used.

NOTE If Taps are used at dynamic pressures outside the recommended operating range consideration should be given to the following characteristics:

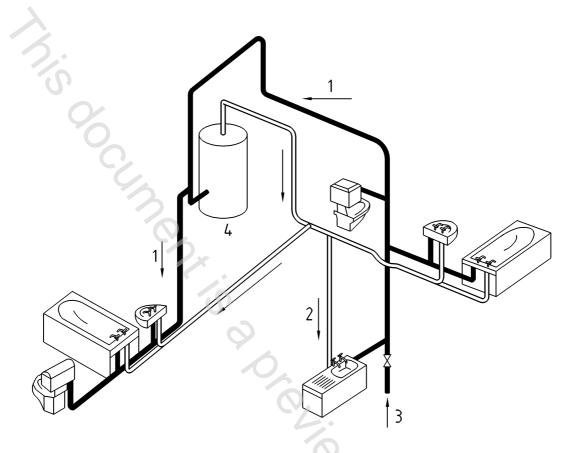
- the force required to operate the tap and diverter;
- diverter operation and flow rate;
- mechanical wear;
- acoustical performance.

Take notice of:

NOTE If Taps are us the following characteristic		ded operating range consideration should be given to						
— the force required to operate the tap and diverter;								
 diverter operation and 	d flow rate;							
— mechanical wear;								
 acoustical performance. 								
Take notice of:								
Issue	Supply system Type 1	Supply system Type 2						
Operational Force	Taps for type 2 systems having rapid action mechanisms may require a higher operating force							
Diverter Operation	Taps for type 2 systems may require more operational force	Taps for type 1 systems with automatic diverters may not hold in the shower mode due to low dynamic supply pressure.						
Flow Performance	Taps for type 2 systems may result in excessive flow velocities	Taps for type 1 systems may not provide an acceptable rate of flow						
	National regulations may require an acoustically classified Tap to be specified.							
Noise	Taps for type 1 and 2 systems may result in excessive noise when used above the recommended max pressure							

Measured at the shower outlet when incorporated.

There is usually no acoustic classification for taps used in supply systems of type 2 and no specifications governing the level of noise emissions from these water installations.

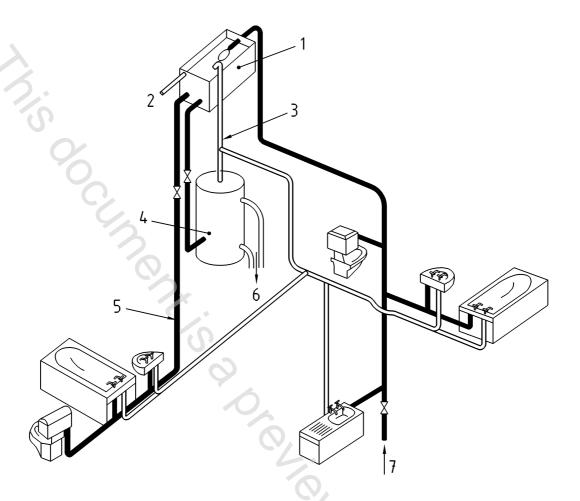


Key

- 1 Cold water
- 2 Hot water
- 3 Mains supply pipe (Supply pressures up to 10 bar)
- 4 Water heater

Figure 1 — Supply system type 1 - with a pressure range of (0,05 to 1,0) MPa (0,5 to 10) bar.

100 OZ 1775



Key

- 1 Cold water storage cistern (cover omitted for clarity)
- 2 Warning pipe
- 3 Vent pipe
- 4 Hot water cylinder
- 5 Alternative cistern fed cold supply to sanitary appliances
- 6 To boiler
- 7 Mains supply pipe (Supply pressures up to 10 bar)

Figure 2 — Type 2-Supply system - with a pressure range of (0,01 to 1,0) MPa, (0,1 to 10) bar A vented domestic hot water and cold water supply system incorporating gravity hot water, mains cold water and alternative gravity cold water supply to sanitary appliances

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 246, Sanitary tapware – General specifications for flow rate regulators.

EN 248, Sanitary tapware – General specification for electrodeposited coatings of Ni-Cr.

EN 1112, Shower outlets for (PN 10) sanitary tapware.

EN 1113, Showers hoses for (PN 10) sanitary tapware.

EN 1717, Protection against pollution of potable water in water installations and general requirements of devices to prevent pollution by backflow.

prEN 13618, Water supply – Flexible hoses (elastomeric or plastic material hose with or without metallic or synthetic braiding) – Product standard.

EN 13904, Low resistance shower outlets for sanitary tapware.

EN 13905, Low resistance shower hoses for sanitary tapware.

EN ISO 228-1, Pipe threads where pressure-tight joints are not made on the threads - Part 1: Dimensions, tolerances and designation (ISO 228-1:2000).

EN ISO 3822-1, Acoustics: Laboratory tests on noise emission from appliances and equipment used in water supply installations – Part 1: Method of measurement (ISO 3822-1:1999).

EN ISO 3822-2, Acoustics: Laboratory tests on noise emission from appliances and equipment used in water supply installations – Part 2: Mounting and operating conditions for draw-off taps and mixing valves (ISO 3822-2:1995).

EN ISO 3822-3, Acoustics – Laboratory tests on noise emission from appliances and equipment used in water supply installations – Part 3: Mounting and operating conditions for in-line valves and appliances (ISO 3822-3:1997).

EN ISO 3822-4, Acoustics: Laboratory tests on noise emission from appliances and equipment used in water supply installations – Part 4: Mounting and operating conditions for special appliances (ISO 3822-4:1995).

3 Designation

The taps covered by this document are designated (see Table 2) by reference to:

- supply system of Type 1 or Type 2 (see Table 1);
- nominal size (½ or ¾);
- this document.

For example: combination tap, nominal size ½, 2-hole with combined visible body, mounting on horizontal surface, diverter, fixed outlet, flow rate class(es), with acoustic group, EN.