# INTERNATIONAL STANDARD

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# Plastics — Extruded sheets of polypropylene (PP) — Requirements and test methods

Plastiques — Plaques extrudées en polypropylène (PP) — Exigences et méthodes d'essai



Reference number ISO 15013:2007(E)

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in Maison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

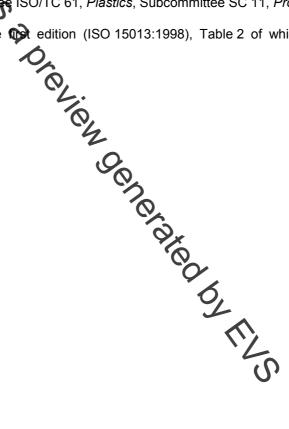
International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 15013 was prepared by Technical Committee ISO/TC 61, Plastics, Subcommittee SC 11, Products.

This second edition cancels and replaces the technically revised.



# Plastics — Extruded sheets of polypropylene (PP) — Requirements and test methods

# 1 Scope

This International Standard specifies the requirements and test methods for solid flat extruded sheets of polypropylene homopolymers (PP-H) and polypropylene copolymers (PP-B and PP-R) without fillers or reinforcing materials. This International Standard also applies to PP sheet in rolled form. It applies only to thicknesses of 0,5 mm to 40 pm.

### 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited apples. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 179-1, Plastics — Determination of Charoy impact properties — Part 1: Non-instrumented impact test

ISO 179-2, Plastics — Determination of Charpy what properties — Part 1: Instrumented impact test

ISO 291, Plastics — Standard atmospheres for conditioning and testing

ISO 527-2, Plastics — Determination of tensile properties — Part 2: Test conditions for moulding and extrusion plastics

ISO 1133, Plastics — Determination of the melt mass-flow rate (MVR) of thermoplastics

ISO 1873-1, Plastics — Polypropylene (PP) moulding and extrusion materials — Part 1: Designation system and basis for specifications

ISO 2818, Plastics — Preparation of test specimens by machining

ISO 4577, Plastics — Polypropylene and propylene-copolymers — Determination of thermal oxidative stability in air — Oven method

ISO 11501, Plastics — Film and sheeting — Determination of dimensional change on heating

#### 3 Material

Sheets shall consist of PP extrusion compounds as defined in ISO 1873-1, without fillers or reinforcing materials. The extrusion compounds can contain additives such as processing aids, stabilizers, flame retardants, impact modifiers and colorants. Compounds and additives of unknown identity shall not be used.

NOTE Legal conditions may necessitate a specific choice of extrusion material (see 4.3.3).