

Kattega elektroodid. Efektiivsuse, väljatuleku- ja sulatusteguri määramine

Covered electrodes - Determination of the efficiency, metal recovery and deposition coefficient

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 22401:1999 sisaldab Euroopa standardi EN 22401:1994+AC:1994 ingliskeelset teksti. Käesolev dokument on jõustatud 12.12.1999 ja selle kohta on avaldatud teade Eesti standardiorganisatsiooni ametlikus väljaandes. Standard on kättesaadav Eesti standardiorganisatsioonist.	This Estonian standard EVS-EN 22401:1999 consists of the English text of the European standard EN 22401:1994+AC:1994. This document is endorsed on 12.12.1999 with the notification being published in the official publication of the Estonian national standardisation organisation. The standard is available from Estonian standardisation organisation.
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Käsitlusala: Käesolev standard määrab kindlaks meetodid süsinikteraste ja madallegeerteraste korral kattega elektroodide (mõõtmetega 3,5 kuni 6 mm) efektiivsusteguri, keevismetalli väljatuleku ja sulatusteguri määramiseks.	Scope:
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ICS 25.160.20

Võtmesõnad: efektiivsus, kattega elektroodid, keevituselektroodid, terased

UDC 621.791.7

Descriptors: Welding electrodes, covered electrodes, efficiency, steel.

English version

Covered electrodes

Determination of the efficiency, metal recovery
and deposition coefficient
(ISO 2401 : 1972)

Électrodes enrobées; détermination des
divers rendements et du coefficient de
dépôt (ISO 2401 : 1972)

Umhüllte Stabelektroden; Bestimmung
der Ausbringung, der Gesamtausbringung
und des Abschmelzkoeffizienten
(ISO 2401 : 1972)

This European Standard was approved by CEN on 1994-02-04 and is identical to the ISO Standard as referred to.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

CEN

European Committee for Standardization
Comité Européen de Normalisation
Europäisches Komitee für Normung

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Foreword

In 1992, CEN/BT decided to submit International Standard

ISO 2401:1972 Covered electrodes; determination of efficiency, metal recovery and deposition coefficient to the Unique Acceptance Procedure in accordance with resolution BTS 2 C 48/1992.

The result was positive.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, and conflicting national standards withdrawn, by August 1994 at the latest.

In accordance with the CEN/CENELEC Internal Regulations, the following countries are bound to implement this European Standard:

Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

Endorsement notice

The text of the International Standard ISO 2401:1972 was approved by CEN as a European Standard without any modification.