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**Technical drawings — Simplified  
representation and dimensioning of holes**

*Dessins techniques — Représentation et cotation simplifiées des trous*



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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 15786 was prepared by Technical Committee ISO/TC 10, *Technical product documentation*, Subcommittee SC 6, *Mechanical engineering documentation*.

## Introduction

This International Standard has been established to specify the simplified representation and dimensioning of holes.

The rules established by this International Standard determine, unambiguously, methods for the representation — both complete and simplified — and the dimensioning of holes, as well as the structure and sequence of the descriptive elements for the simplified representation of holes.

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# Technical drawings — Simplified representation and dimensioning of holes

## 1 Scope

This International Standard specifies rules for the simplified representation, dimensioning and tolerancing of holes, counterbores, internal threads and chamfers on drawings.

Where there could be misinterpretation using simplified representation, the complete representation and dimensioning by cuts, sections or elements on a larger scale apply, according to ISO 128-30, ISO 128-34, ISO 128-40, ISO 128-44, ISO 128-50, ISO 129-1 and ISO 406.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 128-22, *Technical drawings — General principles of presentation — Part 22: Basic conventions and applications for leader lines and reference lines*

ISO 128-30, *Technical drawings — General principles of presentation — Part 30: Basic conventions for views*

ISO 128-34, *Technical drawings — General principles of presentation — Part 34: Views on mechanical engineering drawings*

ISO 128-40, *Technical drawings — General principles of presentation — Part 40: Basic conventions for cuts and sections*

ISO 128-44, *Technical drawings — General principles of presentation — Part 44: Sections on mechanical engineering drawings*

ISO 128-50, *Technical drawings — General principles of presentation — Part 50: Basic conventions for representing areas on cuts and sections*

ISO 129-1, *Technical drawings — Indication of dimensions and tolerances — Part 1: General principles*

ISO 406, *Technical drawings — Tolerancing of linear and angular dimensions*

ISO 1101, *Geometrical Product Specifications (GPS) — Geometrical tolerancing — Tolerances of form, orientation, location and run-out*

ISO 1302, *Geometrical Product Specifications (GPS) — Indication of surface texture in technical product documentation*

ISO 5458, *Geometrical Product Specifications (GPS) — Geometrical tolerancing — Positional tolerancing*

ISO 6410-3:1993, *Technical drawings — Screw threads and threaded parts — Part 3: Simplified representation*