Rubber hoses and hose assemblies - Wire- or textile-reinforced single-pressure types for hydraulic applications - Specification (ISO 18752:2014)



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See Eesti standard EVS-EN ISO 18752:2016 sisaldab Euroopa standardi EN ISO 18752:2016 ingliskeelset teksti.	This Estonian standard EVS-EN ISO 18752:2016 consists of the English text of the European standard EN ISO 18752:2016.	
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.	
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 20.07.2016.	Date of Availability of the European standard is 20.07.2016.	
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.	

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### ICS 23.040.70

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## EUROPEAN STANDARD

NORME EUROPÉENNE

### **EN ISO 18752**

# EUROPÄISCHE NORM

July 2016

ICS 23.040.70

### **English Version**

### Rubber hoses and hose assemblies - Wire- or textilereinforced single-pressure types for hydraulic applications - Specification (ISO 18752:2014)

Tuyaux et flexibles en caoutchouc - Types hydrauliques avec armature de fils métalliques tressés -Spécifications (ISO 18752:2014) Gummischläuche und -schlauchleitungen - Draht- oder textilverstärkte Einzeldrucktypen für hydraulische Anwendungen - Anforderungen (ISO 18752:2014)

This European Standard was approved by CEN on 12 June 2016.

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EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

### **European foreword**

The text of ISO 18752:2014 has been prepared by Technical Committee ISO/TC 45 "Rubber and rubber products" of the International Organization for Standardization (ISO) and has been taken over as EN ISO 18752:2016 by Technical Committee CEN/TC 218 "Rubber and plastics hoses and hose assemblies" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2017, and conflicting national standards shall be withdrawn at the latest by January 2017.

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#### **Endorsement notice**

The text of ISO 18752:2014 has been approved by CEN as EN ISO 18752:2016 without any modification.

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### Rubber hoses and hose assemblies — Wire- or textilereinforced single-pressure types for hydraulic applications — Specification

### 1 Scope

This International Standard specifies requirements for ten classes, four grades and seven types of wire-or textile-reinforced hydraulic hoses and hose assemblies of nominal sizes ranging from 5 to 102. Each class has a single maximum working pressure for all sizes. Such hoses are suitable for use with hydraulic fluids HH, HL, HM, HR and HV as defined in ISO 6743-4 at temperatures ranging from -40 °C to +100 °C for types AS, AC, BS and BC and -40 °C to +120 °C for types CS, CC and DC.

This International Standard does not include requirements for the connection ends. It is limited to the performance of hoses and hose assemblies. The hose assembly maximum working pressure is governed by the lowest maximum working pressure of the components.

NOTE It is the responsibility of the user, in consultation with the hose manufacturer, to establish the compatibility of the hose with the fluid to be used.

#### 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1402, Rubber and plastics hoses and hose assemblies — Hydrostatic testing

ISO 1817, Rubber, vulcanized or thermoplastic — Determination of the effect of liquids

ISO 4671, Rubber and plastics hoses and hose assemblies — Methods of measurement of the dimensions of hoses and the lengths of hose assemblies

ISO 6803, Rubber or plastics hoses and hose assemblies — Hydraulic-pressure impulse test without flexing

ISO 7233, Rubber and plastics hoses and hose assemblies — Determination of resistance to vacuum

ISO 7326:2006, Rubber and plastics hoses — Assessment of ozone resistance under static conditions

ISO 8033:2006, Rubber and plastics hoses — Determination of adhesion between components

ISO 8330, Rubber and plastics hoses and hose assemblies — Vocabulary

ISO 8331, Rubber and plastics hoses and hose assemblies — Guidelines for selection, storage, use and maintenance

ISO 10619-1, Rubber and plastics hoses and tubing — Measurement of flexibility and stiffness — Part 1: Bending tests at ambient temperature

ISO 10619-2:2011, Rubber and plastics hoses and tubing — Measurement of flexibility and stiffness — Part 2: Bending tests at sub-ambient temperatures

ISO 17165-1, Hydraulic fluid power — Hose assemblies — Part 1: Dimensions and requirements