

**Railway applications -
Mounted parts of the traction transformer and cooling system -
Part 3: Water pump for traction converters**

Applications ferroviaires -
Accessoires des transformateurs
de traction et systèmes
de refroidissement -
Partie 3: Pompe à eau
pour convertisseurs de puissance

Bahnanwendungen -
Anbauteile des Haupttransformators
und Kühlsystems -
Teil 3: Wasserpumpe
für Traktionsumrichter

This Technical Specification was approved by CENELEC on 2010-01-22.

CENELEC members are required to announce the existence of this TS in the same way as for an EN and to make the TS available promptly at national level in an appropriate form. It is permissible to keep conflicting national standards in force.

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CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

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Foreword

This Technical Specification was prepared by Working Group 25 of SC 9XB, Electromechanical material on board rolling stock, of Technical Committee CENELEC TC 9X, Electrical and electronic applications for railways.

It was circulated for voting in accordance with the Internal Regulations, Part 2, Subclause 11.3.3.3 and was accepted as a CENELEC Technical Specification on 2010-01-22.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN and CENELEC shall not be held responsible for identifying any or all such patent rights.

The following date is proposed:

- latest date by which the existence of the CLC/TS
has to be announced at national level (doa) 2010-07-22

The CLC/TS 50537 series "*Railway applications – Mounted parts of the traction transformer and cooling system*" consists of four different parts:

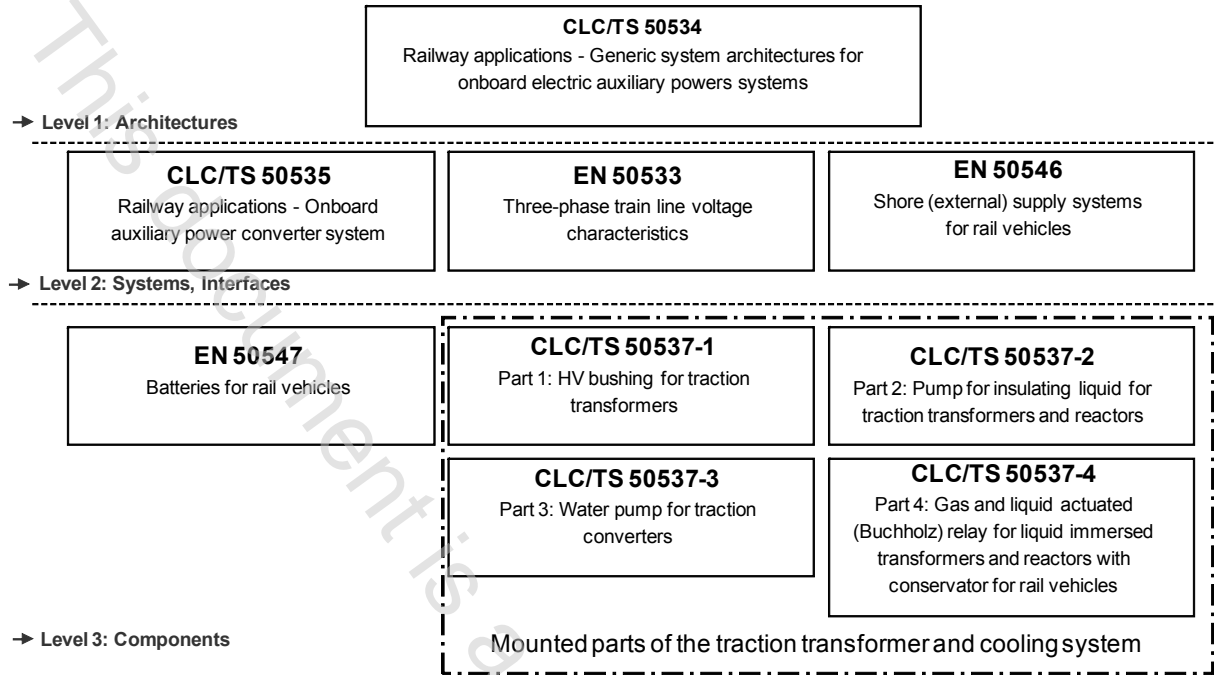
- Part 1: HV bushing for traction transformers;
- Part 2: Pump for insulating liquid for traction transformers and reactors;
- Part 3: Water pump for traction converters;
- Part 4: Gas and liquid actuated (Buchholz) relay for liquid immersed transformers and reactors with conservator for rail vehicles.

The CLC/TS 50537 series shall be read in conjunction with CLC/TS 50534 ¹⁾ "*Railway applications - Generic system architectures for onboard electric auxiliary power systems*".

This standardization project was derived from the EU-funded Research project MODTRAIN (MODPOWER). It is part of a series of standards, referring to each other. The hierarchy of the standards is intended to be as follows:

¹⁾ Under development.

Overview on the technical framework
CLC/TS 50534 defines the basis for other depending standards



Contents

1	Scope	6
2	Normative references	6
3	Terms and definitions	7
4	Operating conditions	8
4.1	General	8
4.2	Environmental conditions.....	8
4.3	Cooling liquid.....	9
4.4	Storage and transport conditions.....	9
5	Electrical requirements	10
5.1	Power supply.....	10
5.2	Electrical connection with three-phase train line.....	10
5.3	Connector (electrical requirements).....	12
5.4	Temporary loss of voltage supply	12
5.5	Insulation class and temperature rise	12
5.6	Starting current.....	13
5.7	Electrical discharge machining (EDM).....	13
6	Mechanical requirements	13
6.1	General	13
6.2	Vibration measurement.....	13
6.3	Preferred dimensions	13
6.4	Connector (mechanical requirements).....	17
7	Hydraulic requirements	17
7.1	Hydraulic performance.....	17
7.2	Hydraulic interchangeability	18
7.3	Preferred values	19
8	Fire protection	23
9	Reliability and lifetime	23
10	Material	24
11	Noise	24
12	Markings	24
13	Documentation	25
14	Testing	25
14.1	General	25
14.2	List of tests	26
14.3	Description of tests	26
	Bibliography	29

Figures

Figure 1 – Typical connection to three-phase train line	11
Figure 2 – Connectors with contact arrangement – View onto mating side	12
Figure 3 – Main dimensions of centrifugal water pumps	14
Figure 4 – Main dimensions of peripheral water pumps	16
Figure 5 – Hole pattern of the preferred connector socket.....	17
Figure 6 – Hydraulic interchangeability across the allowable operating range	18
Figure 7 – Hydraulic interchangeability across an actual flow rate	19
Figure 8 – Pump characteristic (Q-H-diagram) at a frequency of 50 Hz	20
Figure 9 – Pump characteristic (Q-H-diagram) at a frequency of 60 Hz	20
Figure 10 – Pump characteristic (Q-P-diagram) at a frequency of 50 Hz	21
Figure 11 – Pump characteristic (Q-P-diagram) at a frequency of 60 Hz	21
Figure 12 – Pump characteristic (Q-H-diagram) at a frequency of 50 Hz and 60 Hz	22
Figure 13 – Pump characteristic (Q-P-diagram) at a frequency of 50 Hz and 60 Hz.....	23

Tables

Table 1 – Main dimensions of centrifugal water pumps – Hydraulic system and fastening.....	14
Table 2 – Main dimensions of centrifugal water pumps – Motor including connector	15
Table 3 – Main dimensions of peripheral water pumps, motor data	16
Table 4 – Material of pump casing – Minimum temperature	24
Table 5 – Maximum A-weighted sound power level, LWA in dB, rated load condition	24
Table 6 – List of tests	26

1 Scope

This Technical Specification covers requirements for centrifugal and peripheral electric pumps which generate the circulation of cooling liquid in converters of rail vehicles and their associated cooling system.

The pumps covered in this Technical Specification are rotodynamic pumps driven by canned motors or magnetically coupled motors.

CLC/TS 50537-3 gives consideration to both technical and normative requirements of the railway environment and restricts the variety provided by industry-wide standards for pumps (for example EN 50216-7, EN 733 and EN ISO 9906). It determines requirements and tests enabling the interchangeability especially regarding electrical, mechanical and hydraulic interfaces. Furthermore, service conditions are described.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

TS 45545 (series):2009 ²⁾	Railway applications - Fire protection on railway vehicles
CLC/TS 50467	Railway applications - Rolling stock - Electrical connectors, requirements and test methods
CLC/TS 50534 ³⁾	Railway applications - Generic system architecture for onboard electric auxiliary power systems
EN 733:1995	End-suction centrifugal pumps, rating with 10 bar with bearing bracket - Nominal duty point, main dimensions, designation system
EN 1092-1:2001 ⁴⁾	Flanges and their joints - Circular flanges for pipes, valves, fittings and accessories, PN designated - Part 1: Steel flanges
EN 1092-2:1997	Flanges and their joints - Circular flanges for pipes, valves, fittings and accessories, PN designated - Part 2: Cast iron flanges
EN 1092-4:2002	Flanges and their joints - Circular flanges for pipes, valves, fittings and accessories, PN designated - Part 4: Aluminium alloy flanges
EN 1561:1997	Founding - Grey cast irons
EN 1563:1997	Founding - Spheroidal graphite cast irons
EN 1706:1998	Aluminium and aluminium alloys - Castings - Chemical composition and mechanical properties
EN 10283:1998	Corrosion resistant steel castings
EN 12162	Liquid pumps - Safety requirements - Procedure for hydrostatic testing
EN 50125-1:1999	Railway applications - Environmental conditions for equipment - Part 1: Equipment on board rolling stock
EN 50216-7:2002	Power transformer and reactor fittings - Part 7: Electric pumps for transformer oil

²⁾ Part 5 is of CENELEC origin – Other parts are from CEN.

³⁾ Under development.

⁴⁾ Superseded by EN 1092-1:2007.

EN 50347:2001	General purpose three-phase induction motors having standard dimensions and outputs - Frame numbers 56 to 315 and flange numbers 65 to 740
EN 50533 ³⁾	Three-phase train line voltage characteristics
EN 60034-1:2004	Rotating electrical machines - Part 1: Rating and performance (IEC 60034-1:2004)
EN 60034-7:1993 + A1:2001	Rotating electrical machines - Part 7: Classification of types of construction, mounting arrangements and terminal box position (IM Code) (IEC 60034-7:1992 + A1:2000)
EN 60034-9:2005 + A1:2007	Rotating electrical machines - Part 9: Noise limits (IEC 60034-9:2003, mod. + A1:2007)
EN 60085:2004 ⁵⁾	Electrical insulation - Thermal classification (IEC 60085:2004)
EN 60349-2:2001	Railway applications - Rotating electrical machines for rail and road vehicles - Part 2: Electronic converter-fed alternating current motors (IEC 60349-2:1993, mod.)
EN 60529:1991 + A1:2000	Degrees of protection provided by enclosures (IP Code) (IEC 60529:1989 + A1:1999)
EN 60721-3-5:1997	Classification of environmental conditions - Part 3: Classification of groups of environmental parameters and their severities - Section 5: Ground vehicle installations (IEC 60721-3-5:1997)
EN 61373:1999	Railway applications - Rolling stock equipment - Shock and vibration tests (IEC 61373:1999)
EN ISO 9906:1999 + corr. Dec. 2004	Rotodynamic pumps - Hydraulic performance acceptance tests - Grades 1 and 2 (ISO 9906:1999)
EN ISO 15783	Seal-less rotodynamic pumps - Class II - Specification (ISO 15783)
ISO 281:2007	Rolling bearings - Dynamic load ratings and rating life
SAE J 518:1993	Hydraulic Flanged Tube, Pipe, and Hose Connections, Four-Bolt split flange Type

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1

centrifugal pump

pump where the axis of the impeller is the same as the rotation axis of the pump motor, typically fitted with a radial impeller. A typical centrifugal pump is a pump with suction and discharge nozzle pointing in perpendicular direction.

Centrifugal pumps within the scope of this Technical Specification are leakage free and driven by canned motors

3.2

peripheral pump

pump with a peripheral impeller, typically laid out with radial symmetric impellers. The axis of the impeller is the same as the rotation axis of the pump motor. The suction and discharge nozzle typically point in the same direction.

Peripheral pumps within the scope of this Technical Specification are leakage free and driven by magnetically coupled motors

⁵⁾ Superseded by EN 60085:2008.