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Safety of amusement rides and amusement devices -
Part 1: Design and manufacture

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

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EUROPEAN STANDARD

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Safety of amusement rides and amusement devices - Part 1: Design and manufacture

Sécurité des manèges et des dispositifs de
divertissement - Partie 1: Conception et fabrication

Sicherheit von Fahrgeschäften und
Vergnügungseinrichtungen - Teil 1: Konstruktion,
Bemessung und Herstellung

This European Standard was approved by CEN on 13 May 2018.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Contents	Page
European foreword	6
Introduction	7
1 Scope	8
2 Normative references	8
3 Terms and definitions	11
4 Requirements for design analysis	16
4.1 Design documents	16
4.1.1 General	16
4.1.2 Design risk assessment	16
4.1.3 Description of design and operation	16
4.1.4 Design and manufacturing drawings	16
4.1.5 Principles of analysis	17
4.2 Selection of materials	18
4.2.1 General	18
4.2.2 Recommended steels	18
4.2.3 Aluminium alloy	19
4.2.4 Timber	19
4.2.5 Plastic composites	19
4.2.6 Concrete	19
4.2.7 Fasteners for structural components	19
4.2.8 Standards relating to ropes, chains, safety devices, connectors and adapters	19
4.3 Design loads	20
4.3.1 General	20
4.3.2 Permanent actions	21
4.3.3 Variable actions	21
4.3.4 Seismic forces	25
4.3.5 Applicable coefficients	26
4.3.6 Load combination	27
4.4 Structural analysis - Principles	28
4.4.1 General	28
4.4.2 Analysis principles for various types of rides	29
4.4.3 Other railways with track-bound vehicles	33
4.5 Verification of stability	34
4.5.1 Safety against overturning, sliding and lifting	34
4.6 Ground anchorage	36
4.6.1 General	36
4.6.2 Design load bearing capacity of weight anchors	37
4.6.3 Design load bearing capacity of rod anchors	37
4.6.4 Testing of anchors (Numbering)	39
4.6.5 Calculation of loads on anchors	39
4.6.6 Further requirements	40
4.6.7 Ground support for packing	41
4.7 Verification of strength	41
4.7.1 General	41
4.7.2 Predominantly static stress	42
4.7.3 Fluctuating stress	42
4.7.4 Bolts	45

4.7.5	Ropes, chains, safety devices, connectors and adapters	47
4.8	Structural design and construction	49
4.8.1	Arrangement, accessibility.....	49
4.8.2	Locking and safety devices for fasteners	49
4.8.3	Joints intended for regular dismantling.....	49
4.8.4	Designing of components subject to fluctuating loads.....	50
4.8.5	Supports.....	50
4.8.6	Central masts.....	50
4.8.7	Prevention of corrosion and rot.....	50
5	Requirements for design and manufacture of rides and structures.....	50
5.1	Risk reduction by prevailing design and safety measures	50
5.1.1	General	50
5.1.2	Risk assessment	51
5.1.3	Risk reduction for platforms, ramps, floors, stairs and walkways.....	52
5.1.4	Risk reduction by the use of barriers, fencing and guarding.....	56
5.1.5	Guarding of machinery parts.....	60
5.1.6	Risk reduction in the case of access and egress	60
5.1.7	Risk reduction for passengers units	62
5.1.8	Requirements by special provisions	74
5.2	Supplementary safety requirements for various types of amusement device.....	75
5.2.1	Amusement rides with vertical axis	75
5.2.2	Amusement rides with horizontal axis.....	77
5.2.3	Rail-guided channel or track-bound amusement devices	79
5.2.4	Dodgem cars/Bumper cars	81
5.2.5	Speedways/Go-karts	86
5.2.6	Mini-motorbikes for children	86
5.2.7	Boat rides.....	87
5.2.8	Flume rides	88
5.2.9	Helter skelters, slides, etc.....	89
5.2.10	Side shows, booths, win-a-prize and sales stands, mazes, halls of mirrors, fun houses, labyrinths, hammers, ring the bell and similar	90
5.2.11	Shooting stands and trailers, shooting devices	92
5.3	Mechanical systems	94
5.3.1	Hydraulic and pneumatic devices	94
5.3.2	Lifting and elevating units being integral part of a ride	96
5.4	Manufacture and supply	99
5.4.1	Manufacturer	99
5.4.2	Quality assurance — Quality plan	100
5.4.3	Manufacturing process.....	101
5.4.4	Safety precautions to be taken by the manufacturer	103
5.4.5	Electrical installations	103
5.5	Supply	103
5.5.1	Manuals	103
5.5.2	Special information.....	105
5.5.3	Drawings and diagrams.....	105
5.6	Design documentation.....	105
5.6.1	General	105
5.6.2	Description of installation and technical specification/information.....	106
5.7	Amusement Device Log	106
5.7.1	General	106
5.8	Official technical dossier.....	108
5.8.1	General	108

5.8.2	Content	108
5.8.3	Identification marking	109
	Annex A (normative) Electrical equipment and control systems	110
A.1	Electrical equipment	110
A.1.1	General	110
A.1.2	Protection against electric shocks	110
A.1.3	Protection against lightning	111
A.1.4	Lighting	111
A.1.5	Generators	112
A.1.6	Heaters and light fittings	112
A.1.7	Communication system	112
A.2	Control Systems	112
A.2.1	General	112
A.2.2	Safety-related control functions	113
A.2.3	Safety-related parameters	114
A.2.4	Passenger restraints	115
A.2.5	Fall Prevention	116
A.2.6	Inhibiting of safety functions	117
A.2.7	Operating modes	118
A.2.8	Collision prevention safety function	120
	Annex B (informative) Control systems - Best practices	122
B.1	Security	122
B.2	Example block zone logic	122
B.3	Requirements for the positioning of sensors and stopping devices	122
	Annex C (informative) Guidance on design of passenger containment	124
	Annex D (informative) Amusement Device Log for an amusement device	129
	Annex E (informative) List of main hazards, hazardous situations and events for spectators and passengers during the operation and use of amusement rides	150
	Annex F (informative) Guest behaviour	154
F.1	Scope	154
F.2	Terms and definitions	154
F.2.1	General	154
F.2.2	Boarding passengers	154
F.2.3	Riding passengers	154
F.2.4	Exiting passengers	154
F.2.5	Waiting passenger	154
F.2.6	Behaviour	154

F.2.7	Foreseeable behaviour	154
F.2.8	Parent or Supervision Companion	155
F.2.9	Child.....	155
F.2.10	Information to public	155
F.2.11	Parents or Supervision Companions accompanying children	155
F.3	Classification of age and basic capabilities	155
F.4	Human factors.....	157
F.5	General Strategy of Risk mitigation in Guest Behaviour	157
F.5.1	General	157
F.5.2	Adults.....	157
F.5.3	Refusal of access.....	158
F.5.4	Normal Behaviour	158
F.5.5	Unacceptable behaviour	158
	Annex G (informative) Limited accessibility to amusement devices.....	159
	Annex H (informative) Safety envelope for passengers	161
H.1	Design Criteria.....	161
H.2	Anthropometric Basis	161
H.3	Methods for Defining Safety Envelope Boundaries.....	161
H.3.1	Documentation	161
H.3.2	Prerequisites.....	162
H.3.3	Safety envelopes.....	162
H.3.4	Hazards and related safety envelope class.....	162
	Annex I (informative) Acceleration effects on passengers.....	164
I.1	Medical tolerance - General	164
I.2	Rides.....	165
I.2.1	General	165
I.2.2	General Definitions and Limitations.....	165
I.2.3	Acceleration in X-Direction.....	165
I.2.4	Acceleration in Y-Direction.....	166
I.2.5	Acceleration in Z-direction (parallel to Spine).....	167
I.2.6	Combinations	168
I.3	Reversals.....	169
I.3.1	Reversals in X and Y.....	169
I.3.2	Transitions in Z	170
I.4	Example obtaining admissible accelerations	172
	Bibliography	174

European foreword

This document (EN 13814-1:2019) has been prepared by Technical Committee CEN/TC 152 “Fairground and amusement park machinery and structures - Safety”, the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2019, and conflicting national standards shall be withdrawn at the latest by May 2022.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document, together with its second and third parts, supersedes EN 13814:2004.

EN 13814 consists of the following parts, under the general title *Safety of amusement rides and amusement devices*:

- *Part 1: Design and manufacture;*
- *Part 2: Operation, maintenance and use;*
- *Part 3: Requirements for inspection during design, manufacture, operation and use.*

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Introduction

The object of this document is to define safety rules related to structures and machinery, which are either an integral part of, or constitute the amusement device itself. The safety rules are intended to safeguard persons against the risk of accidents caused by deficiencies in design, manufacture and operation of such structures and machinery.

Annex A (normative) provides guidance on electrical equipment and control systems

Annex B (informative) provides control systems – best practices

Annex C (informative) provides guidance of passenger containment

Annex D (informative) shows a typical layout of a device log for an amusement device

Annex E (informative) lists hazards pertaining to amusement rides

Annex F (informative) provides guidance on guest behaviour

Annex G (informative) provides guidance on the limited accessibility to amusement devices

Annex H (informative) provides guidance on the safety envelope for passengers

Annex I (informative) explains acceleration effects on passengers

1 Scope

This document specifies the minimum requirements necessary to ensure the safe design, calculation, manufacture, and installation of mobile, temporary or permanently installed machinery and structures which are intended for use by persons as a leisure activity, e.g. roundabouts, swings, boats, ferris wheels, roller coasters, chutes, booths, side shows, and structures for artistic aerial displays. The above items are hereafter called amusement devices, which are intended to be installed both repeatedly without degradation or loss of integrity, and temporarily or permanently in fairgrounds and amusement parks or any other locations. Grandstands, construction site installations, scaffolding, removable agricultural structures, simple coin operated children's amusement devices, carrying up to three children, and recreational devices like waterslides or summer toboggan runs, playground equipment, rope courses, climbing wall, inflatable, trampolines, swimming pool equipment (this list is not exhaustive) are not covered by this document.

For all the equipment not covered by the requirements of EN 13814-1, the relevant standards apply.

Nevertheless this document can be used in the design of any similar structural or passenger carrying amusement device not explicitly mentioned herein.

In terms of workers' health and safety, national regulations apply.

This document is applicable to manufacturing and major modification of amusement devices and rides for designs after the effective date of publication.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 349, *Safety of machinery — Minimum gaps to avoid crushing of parts of the human body*

EN 818 (all parts), *Short link chain for lifting purposes — Safety*

EN 1090-2:2018, *Execution of steel structures and aluminium structures — Part 2: Technical requirements for steel structures*

EN 1090-3:2008, *Execution of steel structures and aluminium structures — Part 3: Technical requirements for aluminium structures*

EN 1176 (all parts), *Playground equipment and surfacing*

EN 1991-1-4, *Eurocode 1: Actions on structures - Part 1-4: General actions - Wind actions*

EN 1993-1-1, *Eurocode 3: Design of steel structures - Part 1-1: General rules and rules for buildings*

EN 1993-1-8, *Eurocode 3: Design of steel structures - Part 1-8: Design of joints*

EN 1993-1-9, *Eurocode 3: Design of steel structures - Part 1-9: Fatigue*

EN 1999-1-1, *Eurocode 9: Design of aluminium structures — Part 1-1: General structural rules*

EN 10204, *Metallic products - Types of inspection documents*

EN 12195-2, *Load restraint assemblies on road vehicles - Safety - Part 2: Web lashing made from man-made fibres*

- EN 13796-1, *Safety requirements for cableway installations designed to carry persons - Carriers - Part 1: Grips, carrier trucks, on-board brakes, cabins, chairs, carriages, maintenance carriers, tow-hangers*
- EN 13814-2:2019, *Safety of amusement rides and amusement devices — Part 2: Operation, maintenance and use*
- EN 13814-3:2019, *Safety of amusement rides and amusement devices — Part 3: Requirements for inspection during design, manufacture, operation and use*
- EN 14399 (all parts), *High-strength structural bolting assemblies for preloading*
- EN 50172, *Emergency escape lighting systems*
- EN 60204-1:2006, *Safety of machinery — Electrical equipment of machines — Part 1: General requirements (IEC 60204-1:2006)*
- EN 60204-32, *Safety of machinery - Electrical equipment of machines - Part 32: Requirements for hoisting machines (IEC 60204-32)*
- HD 60364-4-41, *Low-voltage electrical installations — Part 4-41: Protection for safety — Protection against electric shock (IEC 60364-4-41)*
- HD 60364-5-54, *Low-voltage electrical installations - Part 5-54: Selection and erection of electrical equipment - Earthing arrangements and protective conductors (IEC 60364-5-54)*
- HD 60364-7-740, *Electrical installations of buildings - Part 7-740: Requirements for special installations or locations - Temporary electrical installations for structures, amusement devices and booths at fairgrounds, amusement parks and circuses (IEC 60364-7-740)*
- EN 61558-1, *Safety of power transformers, power supplies, reactors and similar products - Part 1: General requirements and tests (IEC 61558-1)*
- EN 61800-5-2, *Adjustable speed electrical power drive systems — Part 5-2: Safety requirements — Functional (IEC 61800-5-2)*
- EN 62061, *Safety of machinery - Functional safety of safety-related electrical, electronic and programmable electronic control systems (IEC 62061)*
- EN 62305 (all parts), *Protection against lightning (IEC 62305, all parts)*
- EN ISO 898-1, *Mechanical properties of fasteners made of carbon steel and alloy steel - Part 1: Bolts, screws and studs with specified property classes - Coarse thread and fine pitch thread (ISO 898-1)*
- EN ISO 3834-2, *Quality requirements for fusion welding of metallic materials - Part 2: Comprehensive quality requirements (ISO 3834-2)*
- EN ISO 3834-3, *Quality requirements for fusion welding of metallic materials - Part 3: Standard quality requirements (ISO 3834-3)*
- EN ISO 3834-4, *Quality requirements for fusion welding of metallic materials - Part 4: Elementary quality requirements (ISO 3834-4)*
- EN ISO 4014, *Hexagon head bolts - Product grades A and B (ISO 4014)*

EN ISO 4016, *Hexagon head bolts - Product grade C (ISO 4016)*

EN ISO 4017, *Fasteners - Hexagon head screws - Product grades A and B (ISO 4017)*

EN ISO 4018, *Hexagon head screws - Product grade C (ISO 4018)*

EN ISO 4032, *Hexagon regular nuts (style 1) - Product grades A and B (ISO 4032)*

EN ISO 4034, *Hexagon regular nuts (style 1) - Product grade C (ISO 4034)*

EN ISO 4413, *Hydraulic fluid power - General rules and safety requirements for systems and their components (ISO 4413)*

EN ISO 4414, *Pneumatic fluid power - General rules and safety requirements for systems and their components (ISO 4414)*

EN ISO 5817:2014, *Welding - Fusion-welded joints in steel, nickel, titanium and their alloys (beam welding excluded) - Quality levels for imperfections (ISO 5817:2014)*

EN ISO 9606-1, *Qualification testing of welders - Fusion welding - Part 1: Steels (ISO 9606-1)*

EN ISO 9606-2, *Qualification test of welders - Fusion welding - Part 2: Aluminium and aluminium alloys (ISO 9606-2)*

EN ISO 9692-1, *Welding and allied processes - Types of joint preparation - Part 1: Manual metal arc welding, gas-shielded metal arc welding, gas welding, TIG welding and beam welding of steels (ISO 9692-1)*

EN ISO 9692-2, *Welding and allied processes - Joint preparation - Part 2: Submerged arc welding of steels (ISO 9692-2)*

EN ISO 9692-3, *Welding and allied processes - Types of joint preparation - Part 3: Metal inert gas welding and tungsten inert gas welding of aluminium and its alloys (ISO 9692-3)*

EN ISO 9712:2012, *Non-destructive testing - Qualification and certification of NDT personnel (ISO 9712:2012)*

EN ISO 10042:2018, *Welding - Arc-welded joints in aluminium and its alloys - Quality levels for imperfections (ISO 10042:2018)*

EN ISO 12100:2010, *Safety of machinery - General principles for design - Risk assessment and risk reduction (ISO 12100:2010)*

EN ISO 13849 (all parts), *Safety of machinery — Safety-related parts of control systems (ISO 13849)*

EN ISO 13857, *Safety of machinery - Safety distances to prevent hazard zones being reached by upper and lower limbs (ISO 13857)*

EN ISO 14119, *Safety of machinery - Interlocking devices associated with guards - Principles for design and selection (ISO 14119)*

EN ISO 14120, *Safety of machinery - Guards - General requirements for the design and construction of fixed and movable guards (ISO 14120)*

EN ISO 14731, *Welding coordination - Tasks and responsibilities (ISO 14731)*

EN ISO 14732, *Welding personnel - Qualification testing of welding operators and weld setters for mechanized and automatic welding of metallic materials (ISO 14732)*

EN ISO 17635, *Non-destructive testing of welds - General rules for metallic materials (ISO 17635)*

ISO 10474, *Steel and steel products — Inspection documents*

ISO 14118, *Safety of machinery — Prevention of unexpected start-up*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

3.1

amusement device

arrangement of equipment that produces the desired effect of amusement or entertainment when the *passenger* (3.28) moves through it or on it primarily by his or her own action, or any other system that is not covered by the term *amusement ride* (3.2)

3.2

amusement ride

equipment that is designed to entertain the *passengers* (3.28) during motion including the consequence of biomechanical effect

Note 1 to entry: In this standard, the word *amusement device* is used to refer to an *amusement device* (3.1) or *amusement ride* (3.2).

3.3

attendant

trained person appointed to work under the supervision of an *operator* (3.27), to assist in the operation of an *amusement device* (3.1) available for use by the public

3.4

barrier

device intended to prevent the user from falling and from passing beneath a barrier can also be used as a fence

3.5

closed restraint

closed restraint position in which the *restraint* (3.37) is intended to remain during the operation of the device in order to restrain the *passenger* (3.28)

3.6

competent person

person who can demonstrate that he has acquired through training, qualifications or experience, or a combination of these, the knowledge and skills enabling that person to perform a specified task