INTERNATIONAL STANDARD



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Operating forces — **Test method** — **Doors**

Forces de manœuvre — Méthodes d'essai — Portes



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Foreword

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International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 9379 was prepared by Technical committee CEN/TC 33, *Doors, windows, shutters, building hardware and curtain walling* (as EN 12046-2:2000) and was adopted, under a special "fast-track procedure", by Technical Committee ISO/TC 162, *Doors of windows* in parallel with its approval by the ISO member bodies.

This second edition cancels and replaces the first edition (ISO 9379:1989) which has been technically revised.

Throughout the text of this document, read "... this European Standard ..." to mean "... this International Standard ...".

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Foreword

This European Standard has been prepared by Technical Committee CEN/TC 33 "Portes, fenêtres, fermetures, quincaillerie de bâtiment et façades rideaux", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2000, and conflicting national

rope, rical tex ros share, public, Denmark Kinland, Fr. therlands, Norway, Bortugal, St. The Annexes A and B are internative. According to the GEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg,

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1 Scope

This Standard is for hinged/pivoted and sliding doorsets with latches, for pedestrian use. It defines the test methods to determine the forces to open/close doors and to engage/release and lock/unlock the hardware using a key or handle.

It is only applicable to the manual operation doorsets.

The measurement of forces for doorsets with self closing devices engaged is excluded from this test method. It is also not applicable to doorsets with special hardware e.g. emergency exit devices.

The tests are applicable to doorsets of any material.

NOTE : The operation of some windows involves latches and may be tested in accordance with this standard.

2 Normative references

This European Standard incorporate by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies.

prEN 12519:1996

Doors and windows - Terminology

3 Definitions

For the purposes of this European Standard, definitions as the purpose of this European Standard, definitions as the following apply :

3.1 attachment point : A point adjacent to a single handle. With more than one handle, a point midway between the extreme handle positions.

4 Principle of test

The principle consists of measuring the minimum force or torque required to engage or disengage the hardware, (locks, handles etc.), commence opening and complete closing of the door leaf, sash or casement to the latched position or engagement of any safety device.

5 Test apparatus

The apparatus shall include a support frame into which the specimen shall be mounted using the fixing systems and devices provided or described by the manufacturer. The construction and stiffness of the support frame shall not influence the test result.