

HEAT METER INSTALLATION

CEN REPORT

Some guidelines for selecting, installation and operation of Heat Meters

Prepared by CEN / TC176

CONTENTS

1 INTRODUCTION	3
1.1 GENERAL	3
1.2 EXPLANATIONS OF TERMS.....	3
2 SELECTION OF METERS	3
2.1 GENERAL	3
2.2 OPERATIONAL CONDITIONS.....	4
2.3 LIFE CYCLE COSTS	5
2.4 FLOW SENSORS.....	5
2.4.1 General	5
2.4.2 Quality of the heat conveying liquid	6
2.4.3 Measuring principles / type of sensors	6
a) Turbine flow sensor	6
b) Magnetic inductive flow sensor.....	7
c) Ultrasonic flow sensor	8
d) Fluidistor flow sensor	9
e) Other types of flow sensors.....	9
2.4.4 Sizes and dimensions.....	9
2.5 TEMPERATURE SENSORS.....	10
2.5.1 Temperature probes - general	10
2.5.2 Using temperature pockets.....	11
2.5.3 Surface mounted temperature sensors.....	11
2.6 CALCULATORS	12
Heat calculation.....	12
3 LOCATING THE METERS	13
3.1. ENVIRONMENT	13
3.1.1 Electromagnetic interference.....	13
3.1.2 Thunderstorm / Surge transients	13
3.1.4 Temperature and humidity.....	13
3.2 FLOW SENSORS	13
3.2.1 Flow profile	13
3.3 TEMPERATURE SENSORS.....	16
3.3.1 General	16
3.3.2 Locating temperature probes.....	17
3.4 CALCULATORS	17
4 INSTALLATION OF THE METERS	17
4.1 GENERAL	17
4.2 MECHANICAL	18
4.4 ELECTRICAL CONNECTION	18
4.5 TAKING INTO SERVICE	18
5 OPERATIONAL MONITORING	19
6 REFERENCES	19
ANNEX A: QUALITY OF THE HEAT CONVEYING LIQUID	20
A1 GENERAL	20
A2. LIQUID QUALITY	20
A3. QUALITY OF THE HEAT CONVEYING LIQUID	20
ANNEX B: THE EFFECTS OF INFLUENCE QUANTITIES ON THE MEASUREMENT ACCURACY OF DIFFERENT TYPES OF FLOW SENSORS.....	24
ANNEX C: FLOW SENSOR VARIETY	27

1 Introduction

1.1 General

When EN1434 was being prepared, much useful information and practical advice concerning the choice and installation of heat meters was received. Though unsuitable for inclusion in the standard it is given here to help heat meter users.

1.2 Explanations of terms

For the purposes of this report, in addition to the definitions in EN1434, the following terms and symbols apply

1.2.1 **DH (network)**

District heating systems

1.2.2 **Meter**

Heat (energy) meter

1.2.3 **Water**

Sanitary water

1.2.4 **Warm water**

Sanitary warm water

1.2.5 **Make up liquid**

Liquid for refilling leakage of heat conveying liquid

1.2.6 **Liquid**

Heat conveying liquid in a DH system

2 Selection of meters

2.1 General

A heat meter is composed of three parts, a flow sensor, a temperature sensor pair and a calculator.

The calculator is a unit which calculates volumes and energy consumption using the values from the temperature sensors and the flow sensor.

The most common type of temperature sensor is a resistance thermometer of platinum type Pt 100, Pt 500 or Pt 1000. The sensors measure the temperature difference between the incoming and outgoing liquid .

The flow sensor is probably the most troublesome assembly of the heat meter. Despite an accuracy requirement of only 4-10% it is very easy to fall outside these limits. In order to counter these effects as far as possible, there follows a summary of the various types of flow sensor and their advantages and disadvantages.

The sizing of meters to match their required duty frequently turns out to have been incorrectly estimated when the heating plant commences operation. In most cases heat meters that are too large for their