EELVORMITUD KIPSPLAADIST KARNIISID. MÄÄRATLUSED, NÕUDED JA KATSEMEETODID

Preformed plasterboard cornices - Definitions, requirements and test methods



# EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

|   | This Estonian standard EVS-EN 14209:2017 consists of the English text of the European standard EN 14209:2017.                      |  |  |
|---|--|--|--|
| Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas   | This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation. |  |  |
| Euroopa standardimisorganisatsioonid on teinud<br>Euroopa standardi rahvuslikele liikmetele<br>kättesaadavaks 05.07.2017. | Date of Availability of the European standard is 05.07.2017.   |  |  |
| Standard on kättesaadav Eesti<br>Standardikeskusest.  | The standard is available from the Estonian Centre for Standardisation.  |  |  |

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile <u>standardiosakond@evs.ee</u>.

# ICS 91.100.10

Standardite reprodutseerimise ja levitamise õigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonsesse süsteemi või edastamine ükskõik millises vormis või millisel teel ilma Eesti Standardikeskuse kirjaliku loata on keelatud.

Kui Teil on küsimusi standardite autorikaitse kohta, võtke palun ühendust Eesti Standardikeskusega: Koduleht <a href="www.evs.ee">www.evs.ee</a>; telefon 605 5050; e-post <a href="mailto:info@evs.ee">info@evs.ee</a>

The right to reproduce and distribute standards belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without a written permission from the Estonian Centre for Standardisation.

If you have any questions about copyright, please contact Estonian Centre for Standardisation:

Homepage www.evs.ee; phone +372 605 5050; e-mail info@evs.ee

# EUROPEAN STANDARD

# NORME EUROPÉENNE

# **EUROPÄISCHE NORM**

July 2017

EN 14209

ICS 91.100.10

Supersedes EN 14209:2005

# **English Version**

# Preformed plasterboard cornices - Definitions, requirements and test methods

Corniches préformées en plâtre revêtues de carton -Définitions, exigences et méthodes d'essai

Hohlkehlleisten aus kartonummanteltem Gips -Begriffe, Anforderungen und Prüfverfahren

This European Standard was approved by CEN on 29 July 2016.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION COMITÉ EUROPÉEN DE NORMALISATION EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

| Cont       | ents   | Page |
|------------|--|------|
| Europ      | ean foreword   | 3    |
| Introd     | luction  | 4    |
| 1          | Scope  |      |
| 2          | Normative references   |      |
|            |  |      |
| 3<br>3.1   | Terms and definitions, symbols and abbreviations  Terms and definitions                  |      |
| 3.2        | Symbols and abbreviations  |      |
| 4          | Requirements   | 6    |
| 4.1        | Reaction to fire   |      |
| 4.2        | Flexural strength (expressed as bending behaviour)                                       |      |
| 4.3<br>4.4 | Dangerous substances Composition   |      |
| 4.5        | Profile and dimensions   |      |
| 5          | Test methods   |      |
| 5.1        | Sampling   |      |
| 5.2        | Dimensional measurements   | 8    |
| <b>5.3</b> | Determination of accuracy of profile   |      |
| 5.4        | Determination of bending behaviour   | 9    |
| 6          | Assessment and verification of constancy of performance - AVCP                           |      |
| 6.1        | General  |      |
| 6.2<br>6.3 | Type testingFactory production control (FPC)   | 10   |
|            |  |      |
| 7          | Designation of preformed plasterboard cornices   | 12   |
| 8          | Marking, labelling and packaging   | 12   |
| Annex      | A (informative) Sampling procedure for testing   |      |
| <b>A.1</b> | General  |      |
| A.2        | Sampling procedure   | 13   |
| Annex      | B (normative) Mounting and fixing in the test according to EN 13823 (SBI test)           | 14   |
| Annex      | ZA (informative) Relationship of this European Standard with Regulation (EU) No.305/2011 | 15   |
| ZA.1       | Scope and relevant characteristics   |      |
| ZA.2       | System of Assessment and Verification of Constancy of Performance (AVCP)                 |      |
| ZA.3       | Assignment of AVCP tasks   |      |
|            | graphygraphy   |      |
| חווחות     | չ, գիււմ   | 10   |

# **European foreword**

This document (EN 14209:2017) has been prepared by Technical Committee CEN/TC 241 "Gypsum and gypsum based products", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2018, and conflicting national standards shall be withdrawn at the latest by April 2019.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 14209:2005.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of Regulation (EU) No. 305/2011.

For relationship with Regulation (EU) No. 305/2011, see informative Annex ZA, which is an integral part of this document.

The main technical changes that have been made in this new edition of EN 14209 are the following:

- a) normative references have been updated;
- b) new clause symbols and abbreviations has been introduced;
- c) Annex ZA and Clause 6 have been revised to be in line with the Construction Products Regulation (CPR);
- d) document has been editorially revised.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

# Introduction

Preformed plasterboard cornices are composed of gypsum plaster encased in and firmly bonded to strong durable paper liners in the shape of narrow lengths with various face profiles.

The composition and finish is identical to that of gypsum plasterboard which makes them particularly suitable for use in situations where a compatible product is required to aesthetically enhance the junction between gypsum plasterboard lined or gypsum plastered walls and ceilings. As well as concealing unsightly cracks, they can be used to provide a permanent and effective seal. They can also be used for decorative and acoustic purposes.

29 a.
20 a. Preformed plasterboard cornices are installed with gypsum adhesive or mechanically fixed and can be finished with direct surface decoration.

# 1 Scope

This European Standard specifies the characteristics and performance of preformed plasterboard cornices intended to be used in building construction works either as part of the original specification or subsequently for improved decorative enrichment of the wall/ceiling angle in rooms.

This standard covers the performance characteristics: reaction to fire and flexural strength.

This standard covers also additional technical characteristics that are of importance for the use and acceptance of the product by the Construction Industry and the reference tests for these characteristics.

It provides the assessment and verification of constancy of performance of the products.

This standard does not cover plain plaster and gypsum fibrous plasterwork cornices.

### 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) *applies*.

EN 520:2004+A1:2009, Gypsum plasterboards — Definitions, requirements and test methods

EN 13501-1:2007+A1:2009, Fire classification of construction products and building elements — Part 1: Classification using data from reaction to fire tests

EN 13823:2010+A1:2014, Reaction to fire tests for building products — Building products excluding floorings exposed to the thermal attack by a single burning item

EN 14496:2017, Gypsum based adhesives for thermal/acoustic insulation composite panels and gypsum boards — Definitions, requirements and test methods

# 3 Terms and definitions, symbols and abbreviations

#### 3.1 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

#### 3.1.1

# plasterboard cornice

preformed paper covered gypsum section with profiled face supported by shoulders

#### 3.1.2

#### face

exposed surface usually concave, or partially concave with further contours to add embellishment

#### 3.1.3

#### edge

boundary between the face and back angle which defines thickness (AC)

Note 1 to entry: See Figure 1.

## 3.1.4

### back angle

return from edge, preset at a nominal 90° to facilitate positioning during application