

INTERNATIONAL
STANDARD

ISO/IEC
18004

Second edition
2006-09-01

**Information technology — Automatic
identification and data capture
techniques — QR Code 2005 bar code
symbology specification**

*Technologies de l'information — Techniques d'identification
automatique et de capture des données — Spécification de la
symbologie de code à barres QR Code 2005*

Reference number
ISO/IEC 18004:2006(E)



© ISO/IEC 2006

PDF disclaimer

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below.

This document is a preview generated by EVS

© ISO/IEC 2006

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Case postale 56 • CH-1211 Geneva 20
Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.org
Web www.iso.org

Published in Switzerland

Contents

	Page
Foreword.....	vi
Introduction	vi
1 Scope	1
2 Conformance.....	1
3 Normative references	1
4 Terms and definitions, mathematical and logical symbols, abbreviations and conventions	2
4.1 Terms and definitions.....	2
4.2 Mathematical and logical symbols.....	4
4.3 Abbreviations	4
4.4 Conventions	5
4.4.1 Module positions	5
4.4.2 Byte notation	5
4.4.3 Version references.....	5
5 Symbol description.....	5
5.1 Basic characteristics	5
5.2 Summary of additional features	7
5.3 Symbol structure	8
5.3.1 Symbol Versions and sizes	9
5.3.2 Finder pattern.....	16
5.3.3 Separator	17
5.3.4 Timing pattern	17
5.3.5 Alignment patterns	17
5.3.6 Encoding region.....	17
5.3.7 Quiet zone.....	17
6 Requirements	18
6.1 Encode procedure overview.....	18
6.2 Data analysis	20
6.3 Modes.....	20
6.3.1 Extended Channel Interpretation (ECI) mode	20
6.3.2 Numeric mode	20
6.3.3 Alphanumeric mode	20
6.3.4 Byte mode.....	20
6.3.5 Kanji mode.....	21
6.3.6 Mixing modes	21
6.3.7 Structured Append mode.....	21
6.3.8 FNC1 mode	21
6.4 Data encoding	22
6.4.1 Sequence of data	22
6.4.2 Extended Channel Interpretation (ECI) mode	23
6.4.3 Numeric mode	25
6.4.4 Alphanumeric mode	26
6.4.5 Byte mode.....	27
6.4.6 Kanji mode.....	29
6.4.7 Mixing modes	30
6.4.8 FNC1 modes	30
6.4.9 Terminator	32
6.4.10 Bit stream to codeword conversion.....	33
6.5 Error correction.....	37
6.5.1 Error correction capacity	37

6.5.2	Generating the error correction codewords.....	44
6.6	Constructing the final message codeword sequence.....	45
6.7	Codeword placement in matrix.....	46
6.7.1	Symbol character representation	46
6.7.2	Function pattern placement.....	46
6.7.3	Symbol character placement.....	47
6.8	Data masking	50
6.8.1	Data mask patterns	50
6.8.2	Evaluation of data masking results.....	53
6.9	Format information	55
6.9.1	QR Code symbols	55
6.9.2	Micro QR Code symbols.....	56
6.10	Version information.....	57
7	Structured Appendix.....	59
7.1	Basic principles.....	59
7.2	Symbol Sequence Indicator	59
7.3	Parity Data.....	60
8	Symbol printing and marking.....	60
8.1	Dimensions	60
8.2	Human-readable interpretation.....	60
8.3	Marking guidelines.....	61
9	Symbol quality.....	61
9.1	Methodology	61
9.2	Symbol quality parameters	61
9.2.1	Fixed pattern damage	61
9.2.2	Scan grade and overall symbol grade	61
9.2.3	Grid non-uniformity	61
9.3	Process control measurements.....	61
10	Decoding procedure overview.....	61
11	Reference decode algorithm for QR Code 2005	63
12	Autodiscrimination capability.....	69
13	Transmitted data	69
13.1	General principles	69
13.2	Symbology Identifier.....	69
13.3	Extended Channel Interpretations	69
13.4	FNC1	70
Annex A (normative) Error detection and correction generator polynomials		71
Annex B (normative) Error correction decoding steps		76
Annex C (normative) Format information		78
C.1	Error correction bit calculation.....	78
C.2	Error correction decoding steps	78
Annex D (normative) Version information		81
D.1	Error correction bit calculation.....	81
D.2	Error correction decoding steps	81
Annex E (normative) Position of alignment patterns.....		83
Annex F (normative) Symbology Identifier		85
Annex G (normative) QR Code 2005 print quality – symbology-specific aspects.....		86
G.1	Fixed Pattern damage	86
G.1.1	Features to be assessed	86
G.1.2	Fixed Pattern Damage grading	88
G.2	Grading of additional parameters	89
G.2.1	Grading of format information	89
G.2.2	Grading of version information (QR Code symbols).....	91

G.3	Scan grade.....	91
Annex H (informative)	JIS8 and Shift JIS character sets	92
Annex I (informative)	Symbol encoding examples	94
I.1	General.....	94
I.2	Encoding a QR Code symbol	94
I.3	Encoding a Micro QR Code symbol.....	96
Annex J (informative)	Optimisation of bit stream length	98
J.1	General.....	98
J.2	Optimisation for QR Code symbols	99
J.3	Optimisation for Micro QR Code symbols	100
J.3.1	Optimisation principles	100
J.3.2	Capacity of Micro QR Code symbols.....	100
Annex K (informative)	User guidelines for printing and scanning of QR Code 2005 symbols	106
K.1	General.....	106
K.2	User selection of error correction level.....	106
Annex L (informative)	Autodiscrimination.....	108
Annex M (informative)	Process control techniques	109
M.1	Symbol Contrast	109
M.2	Assessing Axial Nonuniformity.....	109
M.3	Visual inspection for symbol distortion and defects	109
M.4	Assessing print growth.....	110
Annex N (informative)	Characteristics of Model 1 symbols.....	111
N.1	Model 1 QR Code symbols	111
N.1.1	Model 1 overall characteristics	111
N.1.2	Symbol versions and sizes.....	112
N.2	Detailed specifications	113
Bibliography	114	

Foreword

ISO (the International Organization for Standardization) and IEC (the International Electrotechnical Commission) form the specialized system for worldwide standardization. National bodies that are members of ISO or IEC participate in the development of International Standards through technical committees established by the respective organization to deal with particular fields of technical activity. ISO and IEC technical committees collaborate in fields of mutual interest. Other international organizations, governmental and non-governmental, in liaison with ISO and IEC, also take part in the work. In the field of information technology, ISO and IEC have established a joint technical committee, ISO/IEC JTC 1.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of the joint technical committee is to prepare International Standards. Draft International Standards adopted by the joint technical committee are circulated to national bodies for voting. Publication as an International Standard requires approval by at least 75 % of the national bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO and IEC shall not be held responsible for identifying any or all such patent rights.

ISO/IEC 18004 was prepared by Joint Technical Committee ISO/IEC JTC 1, *Information technology*, Subcommittee SC 31, *Automatic identification and data capture techniques*.

This second edition cancels and replaces the first edition (ISO/IEC 18004:2000), which has been technically revised.

Introduction

It is necessary to distinguish four technically different, but closely related members of the QR Code family, which represent an evolutionary sequence.

- QR Code Model 1 was the original specification for QR Code and is described in AIM International Symbology Specification 97-001.
- QR Code Model 2 was an enhanced form of the symbology with additional features (primarily the addition of alignment patterns to assist navigation in larger symbols), and was the basis of the first edition of ISO/IEC 18004.
- QR Code 2005 (the basis of this second edition of ISO/IEC 18004) is closely similar to QR Code Model 2 and, in its QR Code format, differs only in the addition of the facility for symbols to appear in a mirror image orientation, for reflectance reversal (light symbols on dark backgrounds) and the option for specifying alternative character sets to the default.
- The Micro QR Code format (also specified in this International Standard), is a variant of QR Code 2005 with a reduced number of overhead modules and a restricted range of sizes, which enables small to moderate amounts of data to be represented in a small symbol, particularly suited to direct marking on parts and components, and to applications where the space available for the symbol is severely restricted.

QR Code 2005 is a matrix symbology. The symbols consist of an array of nominally square modules arranged in an overall square pattern, including a unique finder pattern located at three corners of the symbol (in Micro QR Code symbols, at a single corner) and intended to assist in easy location of its position, size and inclination. A wide range of sizes of symbol is provided for, together with four levels of error correction. Module dimensions are user-specified to enable symbol production by a wide variety of techniques.

QR Code Model 2 symbols are fully compatible with QR Code 2005 reading systems.

Model 1 QR Code symbols are recommended only to be used in closed system applications and it is not a requirement that equipment complying with this International Standard should support Model 1. Since QR Code 2005 is the recommended model for new, open systems application of QR Code, this International Standard describes QR Code 2005 fully, and lists the features in which Model 1 QR Code differs from QR Code 2005 in Annex N.

This document is a preview generated by EVS

Information technology — Automatic identification and data capture techniques — QR Code 2005 bar code symbology specification

1 Scope

This International Standard defines the requirements for the symbology known as QR Code 2005. It specifies the QR Code 2005 symbology characteristics, data character encoding methods, symbol formats, dimensional characteristics, error correction rules, reference decoding algorithm, production quality requirements, and user-selectable application parameters, and lists in an informative annex the features of QR Code Model 1 symbols which differ from QR Code 2005.

2 Conformance

QR Code 2005 symbols (and equipment designed to produce or read QR Code 2005 symbols) shall be considered as conforming with this International Standard if they provide or support the features defined in this International Standard.

Symbols complying with the requirements for QR Code Model 1, as defined in ISO/IEC 18004:2000, may not be readable with equipment complying with this International Standard.

Symbols complying with the requirements for QR Code Model 2, as defined in ISO/IEC 18004:2000, are readable with equipment complying with this International Standard.

Reading equipment complying with ISO/IEC 18004:2000 will not be able to read all symbols complying with this International Standard. Symbols that make use of the additional features of QR Code 2005 will not be readable by such equipment.

Printing equipment complying with ISO/IEC 18004:2000 will not be able to print all symbols defined in this International Standard. Symbols that make use of the additional features of QR Code 2005 will not be printable by such equipment.

It should be noted, however, that QR Code 2005 is the form of the symbology recommended for new and open systems applications.

3 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO/IEC 8859-1:1998, *Information technology — 8-bit single-byte coded graphic character sets — Part 1: Latin alphabet No. 1*

ISO/IEC 15415, *Information technology — Automatic identification and data capture techniques — Bar code print quality test specification — Two-dimensional symbols*

ISO/IEC 15424, *Information technology — Automatic identification and data capture techniques — Data Carrier Identifiers (including Symbology Identifiers)*

ISO/IEC 19762-1, *Information technology — Automatic identification and data capture (AIDC) techniques — Harmonized vocabulary — Part 1: General terms relating to AIDC*

ISO/IEC 19762-2, *Information technology — Automatic identification and data capture (AIDC) techniques — Harmonized vocabulary — Part 2: Optically readable media (ORM)*

JIS X 0201, *7-bit and 8-bit coded character sets for information interchange*

JIS X 0208:1997, *7-bit and 8-bit double byte coded KANJI sets for information interchange*

AIM International Technical Specification, *Extended Channel Interpretations:*

- *Part 1, Identification Schemes and Protocols*
- *Part 2, Registration Procedure for Coded Character Sets and Other Data Formats*
- *Character Set Register*

AIM International Symbology Specification 97-001, *QR Code*

GS1 General Specifications, GS1

4 Terms and definitions, mathematical and logical symbols, abbreviations and conventions

4.1 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO/IEC 19762-1 and 19762-2 and the following apply.

4.1.1

alignment pattern

fixed reference pattern in defined positions in a matrix symbology, which enables the decode software to resynchronise the coordinate mapping of the image modules in the event of moderate amounts of distortion of the image

4.1.2

character count indicator

bit sequence which defines the data string length in a mode

4.1.3

data masking

process of XORing the bit pattern in the encoding region with a data mask pattern to provide a symbol with more evenly balanced numbers of dark and light modules, and reduced occurrence of patterns which would interfere with fast processing of the image

4.1.4

data mask pattern reference

three-bit identifier of the data masking patterns applied to the symbol

4.1.5

encoding region

region of the symbol not occupied by function patterns and available for encoding of data and error correction codewords, and for Version and format information