

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Terrestrial photovoltaic (PV) modules – Design qualification and type approval –
Part 1: Test requirements**

**Modules photovoltaïques (PV) pour applications terrestres – Qualification de la
conception et homologation –
Partie 1: Exigences d'essai**



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INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

ICS 27.160

ISBN 978-2-8322-3206-4

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**TERRESTRIAL PHOTOVOLTAIC (PV) MODULES –
DESIGN QUALIFICATION AND TYPE APPROVAL –****Part 1: Test requirements****FOREWORD**

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International Standard IEC 61215-1 has been prepared by IEC technical committee 82: Solar photovoltaic energy systems.

This first edition of IEC 61215-1 cancels and replaces the second edition of IEC 61215, published in 2005; it constitutes a technical revision.

This edition of IEC 61215-1 includes the following significant technical changes with respect to the second edition of IEC 61215:2005 and the second edition of IEC 61646:2008:

- a) New standard series structure consistent with other IEC standards: Part 1 lists general requirements, Part 1-x specifics for each PV technology and Part 2 defines testing. All tests defined in Part 2 are MQTs (module quality tests).
- b) Sampling procedure rewritten (Clause 4).
- c) Marking requirements better defined for name plate and general documentation.

- d) Pass/fail criteria have been divided into two “gates”. Gate No. 1 verifies the initial maximum power at STC with respect to name plate rating and Gate No. 2 defines the power loss during accelerated aging testing.
- e) Revised hot-spot endurance test (MQT 09).
- f) Update of the other tests to be consistent with changes in IEC 61646.
- g) Removal of the method for measuring temperature coefficients and reference to IEC 60891.
- h) Definition of NMOT as the nominal module operating temperature measured with the module under maximum power conditions.
- i) Rewriting of the standard using NMOT instead of NOCT and reference to future IEC 61853-2 for the test procedure.
- j) Rewriting of the robustness of termination test (MQT 14) to include evaluation of both cables and junction boxes.
- k) Stabilization of PV modules implemented. This replaces either light soaking procedure from IEC 61646 or preconditioning from IEC 61215.

The text of this standard is based on the following documents:

FDIS	Report on voting
82/1046/FDIS	82/1074/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

A list of all parts in the IEC 61215 series, published under the general title *Terrestrial photovoltaic (PV) modules – Design qualification and type approval*, can be found on the IEC website.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

Whereas Part 1 of this standard series describes requirements (both in general and specific with respect to device technology), the sub-parts of Part 1 define technology variations and Part 2 defines a set of test procedures necessary for design qualification and type approval. The test procedures described in Part 2 are valid for all device technologies.

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TERRESTRIAL PHOTOVOLTAIC (PV) MODULES – DESIGN QUALIFICATION AND TYPE APPROVAL –

Part 1: Test requirements

1 Scope and object

This part of IEC 61215 lays down IEC requirements for the design qualification and type approval of terrestrial photovoltaic (PV) modules suitable for long-term operation in general open-air climates, as defined in IEC 60721-2-1. This standard is intended to apply to all terrestrial flat plate module materials such as crystalline silicon module types as well as thin-film modules.

This standard does not apply to modules used with concentrated sunlight although it may be utilized for low concentrator modules (1 to 3 suns). For low concentration modules, all tests are performed using the current, voltage and power levels expected at the design concentration.

This standard does not address the particularities of PV modules with integrated electronics, it may however be used as a basis for testing such PV modules.

The objective of this test sequence is to determine the electrical and thermal characteristics of the module and to show, as far as possible within reasonable constraints of cost and time, that the module is capable of withstanding prolonged exposure in climates described in the scope. The actual lifetime expectancy of modules so qualified will depend on their design, their environment and the conditions under which they are operated.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050 (all parts), *International Electrotechnical Vocabulary* (available at <http://www.electropedia.org>)

IEC 60269-6, *Low-voltage fuses – Part 6: Supplementary requirements for fuse-links for the protection of solar photovoltaic energy systems*

IEC 60891, *Photovoltaic devices – Procedures for temperature and irradiance corrections to measured I-V characteristics*

IEC 60904-1, *Photovoltaic devices – Part 1: Measurement of photovoltaic current-voltage characteristics*

IEC 60904-3, *Photovoltaic devices – Part 3: Measurement principles for terrestrial photovoltaic (PV) solar devices with reference spectral irradiance data*

IEC 60904-10, *Photovoltaic devices – Part 10: Methods of linearity measurement*

IEC 61215-2, *Terrestrial photovoltaic (PV) modules – Design qualification and type approval – Part 2: Test procedures*

IEC 61730-2, *Photovoltaic (PV) module safety qualification – Part 2: Requirements for testing*

IEC TS 61836, *Solar photovoltaic energy systems – Terms, definitions and symbols*

IEC 61853-1, *Photovoltaic (PV) module performance testing and energy rating – Part 1: Irradiance and temperature performance measurements and power rating*

IEC 61853-2, *Photovoltaic (PV) module performance testing and energy rating – Part 2: Spectral response, incidence angle, and module operating temperature measurements¹*

IEC TS 62915, *Photovoltaic (PV) modules – Retesting for type approval, design and safety qualification¹*

ISO/IEC 17025, *General requirements for the competence of testing and calibration laboratories*

ISO/IEC Guide 98-3, *Uncertainty of measurement – Part 3: Guide to the expression of uncertainty in measurement (GUM:1995)*

3 Terms, definitions and abbreviations

For the purposes of this document, the terms and definitions in IEC 60050 and IEC 61836 apply, as well as the following.

3.1

bins of power classes

power (typically maximum power) sorting criteria from the PV module manufacturer

3.2

tolerances <on label>

value range of electrical parameters on the label of the PV module as given by the manufacturer

3.3

MQT

Module Quality Test

3.4

type approval

conformity test made on one or more items representative of the production

[SOURCE: IEC 60050-581:2008, 581-21-08 – Type test]

3.5

reproducibility <of measurements>

closeness of agreement between the results of measurements of the same value of a quantity, when the individual measurements are made under different conditions of measurement:

- principle of measurement,
- method of measurement,
- observer,

¹ To be published.