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TÖÖSTUSLIKULT VALMISTATUD PAISUTATUD
POLÜSTÜREENIST TOOTED (EPS). SPETSIFIKATSIOON**

**Thermal insulation products for buildings - Factory
made expanded polystyrene (EPS) products -
Specification**

EESTI STANDARDI EESSÕNA**NATIONAL FOREWORD**

See Eesti standard EVS-EN 13163:2012+A2:2016 sisaldab Euroopa standardi EN 13163:2012+A2:2016 ingliskeelset teksti.	This Estonian standard EVS-EN 13163:2012+A2:2016 consists of the English text of the European standard EN 13163:2012+A2:2016.
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Thermal insulation products for buildings - Factory made expanded polystyrene (EPS) products - Specification

Produits isolants thermiques pour le bâtiment -
Produits manufacturés en polystyrène expansé (EPS) -
Spécification

Wärmedämmstoffe für Gebäude - Werkmäßig
hergestellte Produkte aus expandiertem Polystyrol
(EPS) - Spezifikation

This European Standard was approved by CEN on 6 October 2012 and includes Amendment 1 approved by CEN on 15 December 2014 and Amendment 2 approved by CEN on 11 July 2016.

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European foreword

This document (EN 13163:2012+A2:2016) has been prepared by Technical Committee CEN/TC 88 “Thermal insulating materials and products”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2017, and conflicting national standards shall be withdrawn at the latest by August 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of ^{A2} the EU Construction Products Regulation (CPR) ^{A2}.

^{A1} For relationship with EU Construction Products Regulation (CPR), see informative Annex ZA, which is an integral part of this standard. ^{A1}

This document includes Amendment 1, approved by CEN on 2014-12-15 and Amendment 2, approved by CEN on 2016-07-11.

This document supersedes ^{A2} EN 13163:2012+A1:2015 ^{A2}.

The start and finish of text introduced or altered by amendment is indicated in the text by tags ^{A1} ^{A1} and ^{A2} ^{A2}.

The main changes ^{A2} brought by EN 13163:2012 to the 2008 edition were ^{A2}:

- a) better harmonisation between the individual standards of the package (EN 13162 to EN 13171) on definitions, requirements, classes and levels;
- b) new annex on multi-layered products;
- c) new annex on voluntary verification of the reaction to fire classification of raw materials;
- d) changes on some editorial and technical content and addition of information on some specific items such as for EPS dimensional stability, compressibility;
- e) addition of links to EN 15715, *Thermal insulation products — Instructions for mounting and fixing for reaction to fire testing — Factory made products*;
- f) changes to the Annex ZA.

^{A1} Amendment 1 modifies EN 13163:2012 identifying those clauses of the standard which are needed for the compliance of the European Standard with the Construction Products Regulation (CPR).

This amendment introduces

- g) an addition to the foreword;

- h) an addition in 3.2;
- i) a new subclause 4.3.19;
- j) modification of Clause 7;
- k) modification of Clause 8;
- l) modification of Annex B;
- m) modification of Annex E;
- n) a new Annex ZA. ^{A1}

^{A2} The main changes brought by the 2nd amendment to EN 13163:2012+A1:2015 are:

- p) the adjustment of dimensions;
- q) the modification of several clauses;
- r) the addition of a symbol. ^{A2}

This standard is one of a series of standards for thermal insulation products used in buildings, but this standard may be used in other areas where appropriate.

In pursuance of Resolution BT 20/1993 revised, CEN/TC 88 have proposed defining the standards listed below as a European package of standards.

The package of standards comprises the following group of interrelated standards for the specifications of factory made thermal insulation products, all of which come within the scope of CEN/TC 88:

EN 13162, *Thermal insulation products for buildings — Factory made mineral wool (MW) products — Specification*

EN 13163, *Thermal insulation products for buildings — Factory made expanded polystyrene (EPS) products — Specification*

EN 13164, *Thermal insulation products for buildings — Factory made extruded polystyrene foam (XPS) products — Specification*

EN 13165, *Thermal insulation products for buildings — Factory made rigid polyurethane foam (PU) products — Specification*

EN 13166, *Thermal insulation products for buildings — Factory made phenolic foam (PF) products — Specification*

EN 13167, *Thermal insulation products for buildings — Factory made cellular glass (CG) products — Specification*

EN 13168, *Thermal insulation products for buildings — Factory made wood wool (WW) products — Specification*

EN 13169, *Thermal insulation products for buildings — Factory made expanded perlite board (EPB) products — Specification*

EN 13170, *Thermal insulation products for buildings — Factory made products of expanded cork (ICB) — Specification*

EN 13171, *Thermal insulation products for buildings — Factory made wood fibre (WF) products — Specification*

The reduction in energy used and emissions produced during the installed life of insulation products exceeds by far the energy used and emissions made during the production and disposal processes.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This European Standard specifies the requirements for factory made expanded polystyrene products, with or without rigid or flexible facings or coatings, which are used for the thermal insulation of buildings. The products are manufactured in the form of boards or rolls or other preformed ware (flat, tapered, tongue and grooves, shiplap, profiled etc.).

Products covered by this standard are also used for sound insulation and in prefabricated thermal insulation systems and composite panels; the performance of systems incorporating these products is not covered.

This standard describes product characteristics and includes procedures for testing, evaluation of conformity, marking and labelling.

This standard does not specify the required class or level of a given property to be achieved by a product to demonstrate fitness for purpose in a particular application. The classes and levels required for a given application are to be found in regulations or non-conflicting standards.

Products with a declared thermal resistance lower than $0,25 \text{ m}^2 \cdot \text{K}/\text{W}$ or a declared thermal conductivity at $10 \text{ }^\circ\text{C}$ greater than $0,060 \text{ W}/(\text{m} \cdot \text{K})$ are not covered by this standard.

This standard does not cover in-situ insulation products (covered by A_2 EN 16025-1 and -2 A_2), products intended to be used for the insulation of building equipment and industrial installations (covered by EN 14309), products intended to be used in civil engineering applications (covered by EN 14933) and products intended to be used in beam and block systems in floors (covered by EN 15037-4).

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 822, *Thermal insulating products for building applications — Determination of length and width*

EN 823, *Thermal insulating products for building applications — Determination of thickness*

EN 824, *Thermal insulating products for building applications — Determination of squareness*

EN 825, *Thermal insulating products for building applications — Determination of flatness*

EN 826, *Thermal insulating products for building applications — Determination of compression behaviour*

EN 1602, *Thermal insulating products for building applications — Determination of the apparent density*

EN 1603, *Thermal insulating products for building applications — Determination of dimensional stability under constant normal laboratory conditions (23 °C/ 50 % relative humidity)*

EN 1604, *Thermal insulating products for building applications — Determination of dimensional stability under specified temperature and humidity conditions*

EN 1605, *Thermal insulating products for building applications — Determination of deformation under specified compressive load and temperature conditions*

EN 1606, *Thermal insulating products for building applications — Determination of compressive creep*

EN 1607, *Thermal insulating products for building applications — Determination of tensile strength perpendicular to faces*

EN 12085, *Thermal insulating products for building applications — Determination of linear dimensions of test specimens*

EN 12086:1997, *Thermal insulating products for building applications — Determination of water vapour transmission properties*

EN 12087, *Thermal insulating products for building applications — Determination of long term water absorption by immersion*

EN 12088, *Thermal insulating products for building applications — Determination of long term water absorption by diffusion*

EN 12089, *Thermal insulating products for building applications — Determination of bending behaviour*

EN 12090, *Thermal insulating products for building applications — Determination of shear behaviour*

EN 12091, *Thermal insulating products for building applications — Determination of freeze-thaw resistance*

EN 12429, *Thermal insulating products for building applications — Conditioning to moisture equilibrium under specified temperature and humidity conditions*

EN 12431, *Thermal insulating products for building applications — Determination of thickness for floating floor insulation products*

EN 12667, *Thermal performance of building material and products — Determination of thermal resistance by means of guarded hot plate and heat flow meter methods — Products of high and medium thermal resistance*

EN 12939, *Thermal performance of building materials and products — Determination of thermal resistance by means of guarded hot plate and heat flow meter methods — Thick products of high and medium thermal resistance*

EN 13172:2012, *Thermal insulation products — Evaluation of conformity*

EN 13501-1, *Fire classification of construction products and building elements — Part 1: Classification using data from reaction to fire tests*

EN 13793, *Thermal insulating products for building applications — Determination of behaviour under cyclic loading*

EN 13820, *Thermal insulating materials for building applications — Determination of organic content*

EN 13823, *Reaction to fire tests for building products — Building products excluding floorings exposed to the thermal attack by a single burning item*

EN 15715:2009, *Thermal insulation products — Instructions for mounting and fixing for reaction to fire testing - Factory made products*

EN 29052-1, *Acoustics — Determination of dynamic stiffness — Part 1: Materials used under floating floors in dwellings (ISO 9052-1)*

EN ISO 1182, *Reaction to fire tests for building products — Non-combustibility test (ISO 1182)*

EN ISO 1716, *Reaction to fire tests for products — Determination of the gross heat of combustion (calorific value) (ISO 1716)*

EN ISO 9229:2007, *Thermal insulation — Vocabulary (ISO 9229:2007)*

EN ISO 11925-2, *Reaction to fire tests — Ignitability of products subjected to direct impingement of flame — Part 2: Single-flame source test (ISO 11925-2)*

ISO 16269-6:2005, *Statistical interpretation of data — Part 6: Determination of statistical tolerance intervals*

3 Terms, definitions, symbols, units and abbreviated terms

3.1 Terms and definitions

For the purposes of this document, the terms and definitions given in EN ISO 9229:2007 apply with exception or in addition of the following:

3.1.1

expanded polystyrene (EPS)

rigid cellular plastic material, manufactured by moulding beads or granules of expandable polystyrene or one of its copolymers, with an air filled closed cellular structure, which is divided into four types related to the intended use:

- EPS_i: for load bearing applications, where *i* stands for the declared value (expressed in compressive stress at 10 % deformation)
- EPS S: for non load bearing applications
- EPS SD: for non load bearing applications with acoustic properties
- EPS T: for floating floor applications

3.1.2

expanded polystyrene block

rigid insulation product or material generally of rectangular cross section and with a thickness not significantly smaller than the width, supplied trimmed or untrimmed

3.1.3

expanded polystyrene board

rigid insulation product (cut, moulded, or continuously foamed) of rectangular shape and cross section in which the thickness is significantly smaller than the other dimensions; it may be of uniform thickness or tapered and the edges may be of various sorts (e.g. square, half lapped, tongue and groove)

3.1.4

expanded polystyrene roll

boards or strips bonded to a flexible facing, supplied in a wound or folded form, which form a continuous insulation layer when unrolled

3.1.5

preformed ware

insulation shapes formed by cutting or routing from blocks or boards or by shape moulding