

Aerospace series - Tie Rod with integrated bolts
-Locking clip

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

| | |
|---|--|
| See Eesti standard EVS-EN 4692:2017 sisaldab Euroopa standardi EN 4692:2017 ingliskeelset teksti. | This Estonian standard EVS-EN 4692:2017 consists of the English text of the European standard EN 4692:2017. |
| Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas. | This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation. |
| Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 11.10.2017. | Date of Availability of the European standard is 11.10.2017. |
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English Version

Aerospace series - Tie Rod with integrated bolts -Locking clip

Série aéronautique - Bielle avec axes intégrés - Clip de verrouillage

Luft- und Raumfahrt - Zug-Druck Stange mit integriertem Bolzen - Verriegelungsklipp

This European Standard was approved by CEN on 25 June 2016.

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European foreword

This document (EN 4692:2017) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2018, and conflicting national standards shall be withdrawn at the latest by April 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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Introduction

Aerospace and Defence Standardization (ASD-STAN) draws attention to the fact that it is claimed that compliance with this document may involve the use of a patent:

- USA: US 8371767,
- China: CN 10104431,
- Japan: JP 4885140,
- Russia: RU 2389914,
- South Africa: ZA 2007/03913,
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1 Scope

This standard shows the locking clips for the construction kit of rod assemblies for aerospace applications with two adjustable ends with integrated bolts for interior and sub structure in the temperature range $-55\text{ }^{\circ}\text{C}$ to $85\text{ }^{\circ}\text{C}$ (EN 4691-2).

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

DIN 65038-2, *Aerospace — Bars of steel, nickel alloys and cobalt alloys for aircraft — Technical specification, sampling*

EN 2424, *Aerospace series — Marking of aerospace products*

EN 4528, *Aerospace series — Steel FE-PA3903 (X10CrNi18-8) — Cold rolled — Strip for springs — $a \leq 3\text{ mm}$ — $1\,250\text{ MPa} \leq R_m \leq 1\,640\text{ MPa}$*

EN 4691-1, *Aerospace series — Tie rod with integrated bolts — Part 1: Technical specification*

EN 4691-2, *Aerospace series — Tie rod with integrated bolts — Part 2: Overview construction kit*

ISO 2768-1, *General tolerances — Part 1: Tolerances for linear and angular dimensions without individual tolerance indications*

ISO 2768-2, *General tolerances — Part 2: Geometrical tolerances for features without individual tolerance indications*

ISO 8075, *Aerospace — Surface treatment of hardenable stainless steel parts*

WL 1.4548 (all parts), *Aerospace — Precipitation-hardening stainless chromium-nickel-copper steel with approx. 0,05C-16Cr-4Cu-4Ni*

3 Requirements

3.1 Configuration, dimensions, tolerances and masses

3.1.1 Configuration

The configuration shall be in accordance with Figure 1, Figure 2, Figure 3, Figure 4 and Figure 5.

3.1.2 Dimensions, tolerances and masses

Dimensions are in millimetres, tolerances and masses in accordance to Table 2. General tolerances shall be in accordance to ISO 2768-mK.

4 Materials

See Table 1.