

Cleanrooms and associated controlled environments -
Part 15: Assessment of suitability for use of equipment
and materials by airborne chemical concentration (ISO
14644-15:2017)

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN ISO 14644-15:2017 sisaldab Euroopa standardi EN ISO 14644-15:2017 ingliskeelset teksti.	This Estonian standard EVS-EN ISO 14644-15:2017 consists of the English text of the European standard EN ISO 14644-15:2017.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
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English Version

**Cleanrooms and associated controlled environments - Part
15: Assessment of suitability for use of equipment and
materials by airborne chemical concentration (ISO 14644-
15:2017)**

Salles propres et environnements maîtrisés apparentés
- Partie 15: Évaluation de l'aptitude à l'emploi des
équipements et des matériaux par la détermination de
la concentration chimique aéroportée (ISO 14644-
15:2017)

Reinräume und zugehörige Reinraumbereiche - Teil
15: Bewertung der Reinraumtauglichkeit von Geräten
und Materialien anhand der chemischen Luft- und
Oberflächenkonzentration (ISO 14644-15:2017)

This European Standard was approved by CEN on 27 October 2017.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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European foreword

This document (EN ISO 14644-15:2017) has been prepared by Technical Committee ISO/TC 209 “Cleanrooms and associated controlled environments” in collaboration with Technical Committee CEN/TC 243 “Cleanroom technology” the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2018 and conflicting national standards shall be withdrawn at the latest by June 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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Endorsement notice

The text of ISO 14644-15:2017 has been approved by CEN as EN ISO 14644-15:2017 without any modification.

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 209, *Cleanrooms and associated controlled environments*.

A list of all parts in the ISO 14644 series can be found on the ISO website.

Introduction

Cleanrooms and associated controlled environments provide for the control of contamination to levels appropriate for accomplishing contamination-sensitive activities. Products and processes that benefit from the control of contamination include those in such industries as aerospace, microelectronics, optics, nuclear, and life sciences (pharmaceuticals, medical devices, food, healthcare).

This document addresses the cleanroom classification of air cleanliness by chemical concentration to the suitability of equipment for use in cleanrooms and associated controlled environments.

Examples and suitability assessments are given in [Annexes A, B and C](#).

Cleanrooms and associated controlled environments —

Part 15:

Assessment of suitability for use of equipment and materials by airborne chemical concentration

1 Scope

This document provides requirements and guidelines for assessing the chemical airborne cleanliness of equipment and materials which are foreseen to be used in cleanrooms and associated controlled environments which are linked to the ISO standard for cleanliness classes by chemical concentration (see ISO 14644-8).

The following are outside the scope of this document:

- health and safety requirements;
- compatibility with cleaning agents and techniques;
- cleanability;
- biocontamination;
- specific requirements of equipment and materials for processes and products;
- design details of equipment.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 14644-8:2013, *Cleanrooms and associated controlled environments — Part 8: Classification of air cleanliness by chemical concentration (ACC)*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

3.1

air chemical contamination

any non-particulate chemical specie(s) in the air that can, by its chemical nature, adversely affect the product, process or equipment

[SOURCE: ISO 14644-8:2013, 3.1.3, modified — “substance” has been replaced by “non-particulate chemical specie(s)”.]