

KRAANAD. ÜLDINE EHITUS. OSA 3-6: MASINATE
PIIRSEISUNDID JA KÕLBLIKKUSE TÕENDAMINE.
HÜDROSILINDRID

Cranes - General design - Part 3-6: Limit states and
proof of competence of machinery - Hydraulic cylinders

EESTI STANDARDI EESSÕNA

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Cranes - General design - Part 3-6: Limit states and proof of competence of machinery - Hydraulic cylinders

Appareils de levage à charge suspendue - Conception générale - Partie 3-6 : États limites et vérification d'aptitude des éléments de mécanismes - Vérins hydrauliques

Krane - Konstruktion allgemein - Teil 3-6: Grenzzustände und Sicherheitsnachweis von Maschinenbauteilen - Hydraulikzylinder

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European foreword

This document (EN 13001-3-6:2018) has been prepared by Technical Committee CEN/TC 147 “Cranes — Safety”, the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2018, and conflicting national standards shall be withdrawn at the latest by August 2018.

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For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

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Introduction

This European Standard has been prepared to be a harmonized standard to provide one means for the mechanical design and theoretical verification of cranes to conform with the essential health and safety requirements of the Machinery Directive, as amended. This standard also establishes interfaces between the user (purchaser) and the designer, as well as between the designer and the component manufacturer, in order to form a basis for selecting cranes and components.

This European Standard is a type C standard as stated in EN ISO 12100:2010.

The machinery concerned and the extent to which hazards, hazardous situations and events are covered are indicated in the scope of this standard.

When provisions of this type C standard are different from those which are stated in type A or B standards, the provisions of this type C standard take precedence over the provisions of the other standards, for machines that have been designed and built according to the provisions of this type C standard.

1 Scope

This European Standard is to be used together with EN 13001-1, EN 13001-2 and EN 13001-3-1 as well as pertinent crane type product EN standards, and as such they specify general conditions, requirements and methods to, by design and theoretical verification, prevent mechanical hazards of hydraulic cylinders that are part of the load carrying structures of cranes. Hydraulic piping, hoses and connectors used with the cylinders, as well as cylinders made from other material than carbon steel, are not within the scope of this standard.

The following are significant hazardous situations and hazardous events that could result in risks to persons during intended use and reasonably foreseeable misuse. Clauses 4 to 7 of this standard are necessary to reduce or eliminate risks associated with the following hazards:

- a) exceeding the limits of strength (yield, ultimate, fatigue);
- b) elastic instability (column buckling).

NOTE EN 13001-3-6 deals only with the limit state method in accordance with EN 13001-1.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 10083-2:2006, *Steels for quenching and tempering — Part 2: Technical delivery conditions for non alloy steels*

EN 10210-2:2006, *Hot finished structural hollow sections of non-alloy and fine grain steels — Part 2: Tolerances, dimensions and sectional properties*

EN 10216-3:2013, *Seamless steel tubes for pressure purposes — Technical delivery conditions — Part 3: Alloy fine grain steel tubes*

EN 10277-2:2008, *Bright steel products — Technical delivery conditions — Part 2: Steels for general engineering purposes*

EN 10305-1:2016, *Steel tubes for precision applications — Technical delivery conditions — Part 1: Seamless cold drawn tubes*

EN 10305-2:2016, *Steel tubes for precision applications — Technical delivery conditions — Part 2: Welded cold drawn tubes*

EN 13001-1, *Cranes — General design — Part 1: General principles and requirements*

EN 13001-2, *Crane safety — General design — Part 2: Load actions*

EN 13001-3-1, *Cranes — General Design — Part 3-1: Limit States and proof competence of steel structure*

EN 13445-2:2014, *Unfired pressure vessels — Part 2: Materials*

EN ISO 148-1:2016, *Metallic materials — Charpy pendulum impact test — Part 1: Test method (ISO 148-1:2016)*

EN ISO 5817:2014, *Welding — Fusion-welded joints in steel, nickel, titanium and their alloys (beam welding excluded) — Quality levels for imperfections (ISO 5817:2014)*

EN ISO 8492:2013, *Metallic materials — Tube — Flattening test (ISO 8492:2013)*

EN ISO 12100:2010, *Safety of machinery — General principles for design — Risk assessment and risk reduction (ISO 12100:2010)*

ISO 724:1993, *ISO general-purpose metric screw threads — Basic dimensions*

3 Terms, definitions and symbols

3.1 Terms and definitions

For the purposes of this document, the terms and definitions given in EN ISO 12100:2010 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

3.2 Symbols and abbreviations

The essential symbols and abbreviations are given in Table 1.

Table 1 — Symbols and abbreviations

Symbols	Description
$A\%$	Percentage elongation at fracture
a	Weld throat thickness
A_i, B_i, C_i, D_i	Constants
A_S	Stress area
D	Piston diameter
d	Rod diameter
$D_{a,i}$	Diameter of axles
D_p	Pressure affected diameter
D_w	Weld diameter
E	Modulus of elasticity
F	Compressive force
F_A	Compressive force
FE	Finite Elements
f_{Rd}	Limit design stress
$f_{Rd\sigma}$	Limit design stress, normal