

This document is a preview generated by EVS

**ISIKLIKUD SILMAKAITSEVAHENDID. FILTRID JA  
SILMAKAITSED KAITSEKS LASERKIIRGUSE EEST  
(LASERI SILMAKAITSED)**

Personal eye-protection equipment - Filters and  
eye-protectors against laser radiation (laser  
eye-protectors)

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN 207:2017 sisaldab Euroopa standardi EN 207:2017 ingliskeelset teksti.	This Estonian standard EVS-EN 207:2017 consists of the English text of the European standard EN 207:2017.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 01.03.2017.	Date of Availability of the European standard is 01.03.2017.
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile [standardiosakond@evs.ee](mailto:standardiosakond@evs.ee).

ICS 13.340.20

Standardite reproduutseerimise ja levitamise õigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonsesse süsteemi või edastamine ükskõik millises vormis või millisel teel ilma Eesti Standardikeskuse kirjaliku loata on keelatud.

Kui Teil on küsimusi standardite autorikaitse kohta, võtke palun ühendust Eesti Standardikeskusega:  
Koduleht [www.evs.ee](http://www.evs.ee); telefon 605 5050; e-post [info@evs.ee](mailto:info@evs.ee)

The right to reproduce and distribute standards belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without a written permission from the Estonian Centre for Standardisation.

If you have any questions about copyright, please contact Estonian Centre for Standardisation:

Homepage [www.evs.ee](http://www.evs.ee); phone +372 605 5050; e-mail [info@evs.ee](mailto:info@evs.ee)

EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

EN 207

March 2017

ICS 13.340.20

Supersedes EN 207:2009

English Version

Personal eye-protection equipment - Filters and eye-  
protectors against laser radiation (laser eye-protectors)

Protection individuelle de l'oeil - Filtres et protecteurs  
de l'oeil contre les rayonnements laser (lunettes de  
protection laser)

Persönlicher Augenschutz - Filter und  
Augenschutzgeräte gegen Laserstrahlung  
(Laserschutzbrillen)

This European Standard was approved by CEN on 8 August 2016.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

**Contents**

	Page
<b>European foreword.....</b>	<b>5</b>
<b>1 Scope.....</b>	<b>6</b>
<b>2 Normative references.....</b>	<b>6</b>
<b>3 Requirements .....</b>	<b>6</b>
<b>3.1 Spectral transmittance of filters and frames .....</b>	<b>6</b>
<b>3.2 Luminous transmittance of filters .....</b>	<b>6</b>
<b>3.3 Resistance of filters and frames to laser radiation .....</b>	<b>7</b>
<b>Table 1 — Scale numbers (maximum spectral transmittance and resistance to laser radiation) of the filters and/or eye-protectors against laser radiations.....</b>	<b>7</b>
<b>3.4 Refractive values of filters and eye-protectors .....</b>	<b>7</b>
<b>Table 2 — Maximum refractive values of filters and eye-protectors with no corrective effect .....</b>	<b>8</b>
<b>3.5 Quality of material and surface of filters.....</b>	<b>8</b>
<b>3.5.1 Material and surface defects .....</b>	<b>8</b>
<b>3.5.2 Diffusion of light .....</b>	<b>8</b>
<b>3.6 Stability of filters and eye-protectors to ultraviolet radiation and elevated temperature .....</b>	<b>8</b>
<b>3.6.1 Stability to ultraviolet radiation.....</b>	<b>8</b>
<b>3.6.2 Stability at elevated temperature .....</b>	<b>8</b>
<b>3.7 Resistance of filters and frames to ignition by contact with hot surfaces .....</b>	<b>9</b>
<b>3.8 Field of vision of eye-protectors .....</b>	<b>9</b>
<b>3.9 Construction of filters and frames .....</b>	<b>9</b>
<b>3.10 Mechanical strength of eye-protectors .....</b>	<b>9</b>
<b>3.10.1 Basic requirement .....</b>	<b>9</b>
<b>3.10.2 Optional requirements.....</b>	<b>9</b>
<b>4 Testing.....</b>	<b>9</b>
<b>4.1 General.....</b>	<b>9</b>
<b>Table 3 —Test schedule for filters, frames and complete eye-protectors for protection against laser radiation .....</b>	<b>10</b>
<b>4.2 Spectral transmittance of filters and frames .....</b>	<b>11</b>
<b>4.3 Luminous transmittance of filters .....</b>	<b>11</b>
<b>4.4 Resistance of filters and frames to laser radiation .....</b>	<b>11</b>
<b>Table 4 — Duration of test for filters and eye-protectors against laser radiation .....</b>	<b>11</b>
<b>4.5 Refractive value of filters and eye-protectors .....</b>	<b>12</b>
<b>4.6 Quality of material and surface of filters.....</b>	<b>12</b>
<b>4.6.1 Material and surface defects .....</b>	<b>12</b>
<b>4.6.2 Diffusion of light .....</b>	<b>12</b>
<b>4.7 Stability to UV radiation and stability to elevated temperature.....</b>	<b>12</b>
<b>4.7.1 Stability to UV radiation .....</b>	<b>12</b>
<b>4.7.2 Stability to elevated temperature .....</b>	<b>12</b>
<b>4.8 Resistance of filters and frames to ignition by contact with hot surfaces .....</b>	<b>12</b>
<b>4.9 Field of vision of eye-protectors .....</b>	<b>12</b>
<b>Figure 1 — Example of test set-up for the measurement of field of vision.....</b>	<b>13</b>

<b>4.10</b>	<b>Determination of the protected range .....</b>	<b>13</b>
<b>4.11</b>	<b>Frames .....</b>	<b>14</b>
<b>4.12</b>	<b>Mechanical strength .....</b>	<b>14</b>
<b>5</b>	<b>Information supplied by the manufacturer .....</b>	<b>14</b>
<b>6</b>	<b>Marking .....</b>	<b>14</b>
<b>6.1</b>	<b>Eye-protectors .....</b>	<b>14</b>
<b>6.2</b>	<b>Filters .....</b>	<b>16</b>
	<b>Annex A (informative) Principle .....</b>	<b>17</b>
<b>A.1</b>	<b>Limit values and time base.....</b>	<b>17</b>
	<b>Table A.1 — Simplified maximum permissible irradiation values for the cornea.....</b>	<b>17</b>
	<b>Figure A.1 — Comparison of the limit values specified in EU 2006/25/EC and the simplified values of EN 207 .....</b>	<b>18</b>
<b>A.2</b>	<b>Beam areas.....</b>	<b>18</b>
<b>A.3</b>	<b>Angle dependence .....</b>	<b>18</b>
<b>A.4</b>	<b>Example test report .....</b>	<b>19</b>
	<b>Table A.2 — Test report.....</b>	<b>19</b>
	<b>Annex B (informative) Recommendations for the use of laser radiation eye-protectors .....</b>	<b>21</b>
<b>B.1</b>	<b>General .....</b>	<b>21</b>
<b>B.2</b>	<b>Types of lasers .....</b>	<b>21</b>
	<b>Table B.1 — Recommended scale numbers for use of filters and eye-protectors against laser radiation .....</b>	<b>22</b>
<b>B.3</b>	<b>Determination of the scale numbers .....</b>	<b>22</b>
<b>B.3.1</b>	<b>General .....</b>	<b>22</b>
<b>B.3.2</b>	<b>Continuous wave laser (D) .....</b>	<b>23</b>
<b>B.3.3</b>	<b>Pulsed lasers (I, R), pulse duration <math>\geq 10^{-9}</math> s .....</b>	<b>23</b>
<b>B.3.3.1</b>	<b>General .....</b>	<b>23</b>
<b>B.3.3.2</b>	<b>Calculation for the pulsed mode .....</b>	<b>23</b>
	<b>Table B.2 — Periods of time <math>T_i</math> below which energies of single pulses have to be added and maximum pulse repetition frequencies <math>v_{max} = 1/T_i</math> for the application of formula (B.4) .....</b>	<b>24</b>
	<b>B.3.3.3 Calculation for the average power .....</b>	<b>24</b>
<b>B.3.4</b>	<b>Mode coupled lasers (M), pulse duration <math>&lt; 10^{-9}</math> s .....</b>	<b>24</b>
<b>B.3.4.1</b>	<b>General .....</b>	<b>24</b>
<b>B.3.4.2</b>	<b>Calculation for the pulsed mode .....</b>	<b>24</b>
<b>B.3.4.2.1</b>	<b>Wavelength range 400 nm to 1 400 nm .....</b>	<b>24</b>
<b>B.3.4.2.2</b>	<b>Wavelength ranges <math>&lt; 400</math> nm and <math>&gt; 1 400</math> nm.....</b>	<b>24</b>
<b>B.3.4.3</b>	<b>Calculation for the average power .....</b>	<b>25</b>
<b>B.4</b>	<b>Time base.....</b>	<b>25</b>
<b>B.5</b>	<b>Filters in appliances.....</b>	<b>25</b>

<b>Annex C (informative) Significant technical changes between this European Standard and the previous editions .....</b>	<b>26</b>
<b>Annex ZA (informative) Relationship between this European Standard and the essential requirements of Directive 89/686/EEC aimed to be covered .....</b>	<b>27</b>
<b>Table ZA.1 — Correspondence between this European Standard and Directive 89/686/EEC .....</b>	<b>27</b>
<b>Bibliography.....</b>	<b>28</b>

## European foreword

This document (EN 207:2017) has been prepared by Technical Committee CEN/TC 85 "Eye protective equipment", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2017, and conflicting national standards shall be withdrawn at the latest by September 2017.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 207:2009.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive 89/686/EEC.

For relationship with EU Directive 89/686/EEC, see informative Annex ZA, which is an integral part of this document.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## 1 Scope

This European Standard applies to eye-protectors used for protection against accidental exposure to laser radiation as defined in EN 60825-1:2007 in the spectral range 180 nm (0,18 µm) to 1 000 µm. It defines the requirements, test methods and marking.

A guide is given in the informative Annex B for the selection and use of laser eye-protectors and filters in appliances.

This European Standard does not apply to protectors for intentional exposure to laser radiation.

EN 208 applies for laser adjustment eye-protectors.

Before selecting eye protection according to this European Standard, a risk assessment should first be undertaken (see Annex B).

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 166:2001, *Personal eye-protection - Specifications*

EN 167:2001, *Personal eye-protection - Optical test methods*

EN 168:2001, *Personal eye-protection - Non-optical test methods*

EN 60825-1:2007, *Safety of laser products - Part 1: Equipment classification and requirements (IEC 60825-1:2007)*

ISO 11664-1:2007, *Colorimetry - Part 1: CIE standard colorimetric observers*

ISO 11664-2:2007, *Colorimetry - Part 2: CIE standard illuminants*

## 3 Requirements

### 3.1 Spectral transmittance of filters and frames

When tested according to 4.2, the maximum spectral transmittance at the wavelength(s) or in the wavelength range(s) of protection shall not exceed the values specified in Table 1 for the applicable scale number.

### 3.2 Luminous transmittance of filters

When assessed in accordance with 4.3, the luminous transmittance of the filter relative to the D65 standard illuminant (see ISO 11664-2:2007) shall be at least 20 %. However, luminous transmittance lower than 20 % may be accepted provided that the manufacturer supplies information related to the increase of the intensity of illumination at the relevant workplace in accordance with Clause 5.