

# INTERNATIONAL STANDARD

**ISO  
12725**

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## **Nickel and nickel alloy castings**

*Pièces moulées en nickel et alliages de nickel*



Reference number  
ISO 12725:1997(E)

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 12725 was prepared by Technical Committee ISO/TC 155, *Nickel and nickel alloys*, Subcommittee SC 2, *Wrought and cast nickel and nickel alloys*.

Annex A of this International Standard is for information only.

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# Nickel and nickel alloy castings

## 1 Scope

This International Standard specifies requirements for nickel and nickel alloy castings. The grades covered represent types of alloys suitable for a broad range of application in a wide variety of corrosive and high temperature environments.

## 2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this International Standard. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 4990:1986, *Steel castings — General technical delivery requirements*.

ISO 6372-1:1989, *Nickel and nickel alloys — Terms and definitions — Part 1: Materials*.

ISO 6372-3:1989, *Nickel and nickel alloys — Terms and definitions — Part 3: Wrought products and castings*.

ISO 6892:—<sup>1)</sup>, *Metallic materials — Tensile testing at ambient temperature*.

ISO/TR 9721:1992, *Nickel and nickel alloys — Rules for material description based on chemical symbols*.

## 3 Definitions

For the purposes of this International Standard, the definitions for nickel and nickel alloys given in ISO 6372-1 and for castings given in ISO 6372-3 as well as the following apply.

**3.1 master heat:** A single furnace charge of refined alloy which may either be poured directly into castings or into remelt alloy for individual melts.

**3.2 melt:** A single furnace charge poured into castings. When master heats are used to prepare melts, a melt analysis should be reported.

1) To be published. (Revision of ISO 6892:1984)