INTERNATIONAL STANDARD

ISO 13320

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Particle size analysis — Laser diffraction methods

Analyse granulométrique — Méthodes par diffraction laser

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 13320 was prepared by Technical Committee ISO/TC 24, *Particle characterization including sieving*, Subcommittee SC 4, *Particle characterization*.

This first edition of ISO 13320 cancels and replaces ISO 13320-1:1999.

Introduction

The laser diffraction technique has evolved such that it is now a dominant method for determination of particle size distributions (PSDs). The success of the technique is based on the fact that it can be applied to various kinds of particulate systems, is fast and can be automated, and that a variety of commercial instruments is available. Nevertheless, the proper use of the instrument and the interpretation of the results require the necessary caution.

Since the publication of ISO 13320-1:1999, the understanding of light scattering by different materials and the design of instruments have advanced considerably. This is especially marked in the ability to measure very fine particles. Therefore, this International Standard has been prepared to incorporate the most recent advances in understanding.

Particle size analysis — Laser diffraction methods

1 Scope

This International Standard provides guidance on instrument qualification and size distribution measurement of particles in many two-phase systems (e.g. powders, sprays, aerosols, suspensions, emulsions and gas bubbles in liquids) through the analysis of their light-scattering properties. It does not address the specific requirements of particle size measurement of specific materials.

This International Standard is applicable to particle sizes ranging from approximately 0,1 µm to 3 mm. With special instrumentation and conditions, the applicable size range can be extended above 3 mm and below 0,1 µm.

For non-spherical particles, a size distribution is reported, where the predicted scattering pattern for the volumetric sum of spherical particles matches the measured scattering pattern. This is because the technique assumes a spherical particle shape in its optical model. The resulting particle size distribution is different from that obtained by methods based on other physical principles (e.g. sedimentation, sieving).

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 9276-1, *Representation of results of particle size analysis — Part 1: Graphical representation*

ISO 9276-2, *Representation of results of particle size analysis — Part 2: Calculation of average particle sizes/diameters and moments from particle size distributions*

ISO 9276-4, *Representation of results of particle size analysis — Part 4: Characterization of a classification process*

ISO 14488, *Particulate materials — Sampling and sample splitting for the determination of particulate properties*

ISO 14887, *Sample preparation — Dispersing procedures for powders in liquids*

3 Terms, definitions and symbols

3.1 Terms and definitions

3.1.1
absorption
reduction of intensity of a light beam not due to scattering

