
**Cold-reduced carbon steel strip with a
maximum carbon content of 0,25 %**

*Feuillards en acier au carbone laminés à froid avec une teneur
maximale en carbone égale à 0,25 %*



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Contents

Page

| | |
|--|----|
| Foreword..... | iv |
| 1 Scope | 1 |
| 2 Normative references | 1 |
| 3 Terms and definitions..... | 1 |
| 4 Chemical composition..... | 2 |
| 4.1 General..... | 2 |
| 4.2 Heat analysis | 2 |
| 4.3 Product analysis..... | 2 |
| 5 Conditions of manufacture | 4 |
| 5.1 Physical properties..... | 4 |
| 5.2 Steelmaking..... | 4 |
| 5.3 Weldability | 7 |
| 5.4 Application | 7 |
| 5.5 Mechanical properties | 7 |
| 5.6 Oiling..... | 7 |
| 5.7 Edges | 7 |
| 5.8 Surface finish | 8 |
| 6 Dimensional tolerances | 8 |
| 7 Sampling — Hardness or tensile test | 11 |
| 8 Mechanical property tests | 11 |
| 8.1 Hardness test | 11 |
| 8.2 Tensile test | 11 |
| 9 Retests | 11 |
| 9.1 Machining and flaws..... | 11 |
| 9.2 Additional tests | 11 |
| 10 Resubmission | 11 |
| 11 Workmanship | 11 |
| 12 Inspection and acceptance..... | 12 |
| 13 Coil size | 12 |
| 14 Marking | 12 |
| 15 Information to be supplied by the purchaser | 12 |
| Bibliography | 14 |

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

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The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 6932 was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 12, *Continuous mill flat rolled products*.

This third edition cancels and replaces the second edition (ISO 6932:2001), which has been technically revised.

Cold-reduced carbon steel strip with a maximum carbon content of 0,25 %

1 Scope

1.1 This International Standard applies to cold-reduced carbon steel strip with a maximum mass fraction of carbon of 0,25 %, furnished to two levels of closer tolerances than cold-reduced carbon steel sheet, with specific quality, specific hardness requirements or mechanical properties, specific edge and specific finish.

NOTE This International Standard does not apply to the product in narrow widths known as cold-reduced carbon steel sheet slit from wider widths (ISO 3574), nor does it include cold-reduced carbon steel strip with a mass fraction of carbon over 0,25 % (ISO 4960).

1.2 Cold-reduced carbon steel strip is produced with a maximum mass fraction of the specified carbon not exceeding:

- 0,15 % for material specified to mechanical properties;
- 0,25 % for material specified to temper (hardness) requirements.

1.3 This product is commonly produced in thicknesses of 6 mm and under, and in widths of up to 600 mm, in coils and cut lengths.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 6507-1, *Metallic materials — Vickers hardness test — Part 1: Test method*

ISO 6508-1, *Metallic materials — Rockwell hardness test — Part 1: Test method (scales A, B, C, D, E, F, G, H, K, N, T)*

ISO 6892-1, *Metallic materials — Tensile testing — Part 1: Method of test at room temperature*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1

cold-reduced carbon steel strip

product manufactured from hot-rolled, descaled coils by cold reducing to the desired thickness on a single-stand mill or on a tandem mill consisting of several single stands in series

3.2

cold reduction

process of reducing the thickness of the strip at room temperature whereby the amount of reduction is greater than that used for a skin pass (3.9)