

# INTERNATIONAL STANDARD

**ISO**  
**105-S01**

Second edition  
1993-10-01

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## **Textiles — Tests for colour fastness —** **Part S01:** Colour fastness to vulcanization: Hot air

*Textiles — Essais de solidité des teintures —*

*Partie S01: Solidité des teintures à la vulcanisation: Air chaud*



Reference number  
ISO 105-S01:1993(E)

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 105-S01 was prepared by Technical Committee ISO/TC 38, *Textiles*, Sub-Committee SC 1, *Tests for coloured textiles and colorants*.

This second edition cancels and replaces the first edition (included in ISO 105-S:1978), of which it constitutes a minor revision.

ISO 105 was previously published in thirteen "parts", each designated by a letter (e.g. "Part A"), with publication dates between 1978 and 1985. Each part contained a series of "sections", each designated by the respective part letter and by a two-digit serial number (e.g. "Section A01"). These sections are now being republished as separate documents, themselves designated "parts" but retaining their earlier alphanumeric designations. A complete list of these parts is given in ISO 105-A01.

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# Textiles — Tests for colour fastness —

## Part S01:

### Colour fastness to vulcanization: Hot air

#### 1 Scope

This part of ISO 105 specifies a method for determining the resistance of the colour of textiles of all kinds and in all forms to the action of a typical rubber compound, such as may be used in the proofing industry, and to its decomposition products, during vulcanization in hot air.

#### 2 Normative references

The following standards contain provisions which, through reference in this text, constitute provisions of this part of ISO 105. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this part of ISO 105 are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 105-A01:1989, *Textiles — Tests for colour fastness — Part A01: General principles of testing*.

ISO 105-A02:1993, *Textiles — Tests for colour fastness — Part A02: Grey scale for assessing change in colour*.

ISO 139:1973, *Textiles — Standard atmospheres for conditioning and testing*.

#### 3 Principle

A specimen of the textile is heated in direct contact with an (initially) unvulcanized rubber compound. The change in colour of the specimen is assessed with the grey scale.

#### 4 Apparatus and materials

**4.1 Oven**, maintained at  $125\text{ }^{\circ}\text{C} \pm 2\text{ }^{\circ}\text{C}$ , with a fan to ensure uniformity of air temperature.

**4.2 Sheet of uncured rubber compound**,  $2,5\text{ mm} \pm 1,5\text{ mm}$  thick, consisting of the following:

- 100 parts pale crepe;
- 5 parts zinc oxide;
- 1 part stearic acid;
- 2 parts sulfur;
- 1 part mercaptobenzothiazole;
- 0,2 parts zinc diethyldithiocarbamate;
- 15 parts titanium oxide;
- 75 parts barium sulfate.

If it is necessary to transport the rubber compound, cover it with thin polyethylene film.

NOTE 1 It should be borne in mind that this test employs a basic rubber compound. Other compounding ingredients are frequently used in production and may have specific effects on colour fastness not revealed by this test.

**4.3 Grey scale for assessing change in colour**, complying with ISO 105-A02.

**4.4 Petroleum ether**.