

INTERNATIONAL STANDARD

NORME INTERNATIONALE

Edison screw lampholders

Douilles à vis edison pour lampes





THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 2016 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Central Office
3, rue de Varembé
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
Fax: +41 22 919 03 00
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

IEC Catalogue - webstore.iec.ch/catalogue

The stand-alone application for consulting the entire bibliographical information on IEC International Standards, Technical Specifications, Technical Reports and other documents. Available for PC, Mac OS, Android Tablets and iPad.

IEC publications search - www.iec.ch/searchpub

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and also once a month by email.

Electropedia - www.electropedia.org

The world's leading online dictionary of electronic and electrical terms containing 20 000 terms and definitions in English and French, with equivalent terms in 15 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC Glossary - std.iec.ch/glossary

65 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: csc@iec.ch.

A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Catalogue IEC - webstore.iec.ch/catalogue

Application autonome pour consulter tous les renseignements bibliographiques sur les Normes internationales, Spécifications techniques, Rapports techniques et autres documents de l'IEC. Disponible pour PC, Mac OS, tablettes Android et iPad.

Recherche de publications IEC - www.iec.ch/searchpub

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études,...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

IEC Just Published - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et aussi une fois par mois par email.

Electropedia - www.electropedia.org

Le premier dictionnaire en ligne de termes électroniques et électriques. Il contient 20 000 termes et définitions en anglais et en français, ainsi que les termes équivalents dans 15 langues additionnelles. Egalelement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

Glossaire IEC - std.iec.ch/glossary

65 000 entrées terminologiques électrotechniques, en anglais et en français, extraites des articles Termes et Définitions des publications IEC parues depuis 2002. Plus certaines entrées antérieures extraites des publications des CE 37, 77, 86 et CISPR de l'IEC.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: csc@iec.ch.



IEC 60238

Edition 9.0 2016-07

INTERNATIONAL STANDARD

NORME INTERNATIONALE

Edison screw lampholders

Douilles à vis edison pour lampes

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

ICS 29.140.10

ISBN 978-2-8322-3465-5

Warning! Make sure that you obtained this publication from an authorized distributor.

Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.

CONTENTS

FOREWORD	4
1 Scope	6
2 Normative references	7
3 Terms and definitions	8
4 General requirement.....	11
5 General conditions for tests	11
6 Standard ratings.....	12
7 Classification.....	13
8 Marking	14
9 Dimensions	17
10 Protection against electric shock.....	19
11 Terminals	22
12 Provision for earthing	25
13 Construction.....	26
14 Switched lampholders.....	31
15 Moisture resistance, insulation resistance and electric strength.....	32
16 Mechanical strength	35
17 Screws, current-carrying parts and connections	39
18 Creepage distances and clearances	41
19 Normal operation.....	44
20 General resistance to heat.....	45
21 Resistance to heat, fire and tracking	47
22 Resistance to excessive residual stresses (season cracking) and to rusting	50
Annex A (normative) Season cracking/corrosion test.....	71
Annex B (informative) Guidance for requirements in IEC 61058-1 applicable to switches in lampholders (see 14.2)	73
Annex C (informative) Guidance for special requirements in appliance standards – Household and similar electrical appliances	75
Annex D (informative) Schedule of amended subclauses containing more serious/critical requirements which require products to be retested	77
Bibliography	78
 Figure 1a –Nipple thread for lampholders: metric thread. Basic profile and design profile for the nut and for the screw.....	51
Figure 1b –Nipple thread for lampholders: ISO standard pipe thread. Basic profile and design profile for the nut and for the screw.....	52
Figure 2a – Gauges for metric thread for nipples	53
Figure 2b – Gauges for ISO standard pipe thread for nipples.....	54
Figure 3 – Gauge for holes for backplate lampholder screws	55
Figure 4 – Normal operation test apparatus.....	56
Figure 5 – Test caps for the test of Clause 18	57
Figure 6 – Torque apparatus.....	58
Figure 7 – Tumbling barrel.....	59

Figure 8 – Impact-test apparatus	60
Figure 9 – Pressure apparatus.....	61
Figure 10 – Ball-pressure test apparatus.....	61
Figure 11 – Test cap for the tests of 15.4 and 20.3.....	62
Figure 12 – Bending apparatus	63
Figure 13 – Test cap A and test cap B for lampholders E14.....	65
Figure 14 – Test cap for lampholders E27	66
Figure 15 – Test cap for lampholders E40	67
Figure 16 – Standard test finger (according to IEC 60529)	68
Figure 17 – Clarification of some definitions	69
Figure 18 – Preparation of specimens for the needle-flame test of 21.4	70
 Table 1 – Thickness of screw shells and contacts	18
Table 2 – Minimum effective screw lengths	18
Table 3 – Dimensions of threaded entries and set screws	19
Table 4 – Minimum dimensions of pillar-type terminals	23
Table 5 – Minimum dimensions of screw-type terminals	24
Table 6 – Pull and torque values	29
Table 7 – Insertion torque	31
Table 8 – Minimum and maximum removal torques	31
Table 9 – Test cap dimensions	35
Table 10 – Heights of fall	37
Table 11 – Maximum deformation values	38
Table 12 – Torque values	40
Table 13a – Minimum distances for AC (50/60 Hz) sinusoidal voltages: Impulse withstand category II.....	42
Table 13b – Minimum distances for AC (50/60 Hz) sinusoidal voltages: Impulse withstand category III.....	43
Table 14 – Minimum distances for non-sinusoidal pulse voltages.....	43
Table 15 – Heating cabinet temperatures	46
Table A.1 – pH adjustment.....	71

INTERNATIONAL ELECTROTECHNICAL COMMISSION**EDISON SCREW LAMPHOLDERS****FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60238 has been prepared by subcommittee 34B: Lamp caps and holders, of IEC technical committee 34: Lamps and related equipment.

This ninth edition cancels and replaces the eighth edition published in 2004, Amendment 1: 2008 and Amendment 2:2011. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) Addition of a pull test for certain E5 and E10 lampholders.
- b) Annex D listing amended requirements/clauses which require products to be retested.

The text of this standard is based on the following documents:

FDIS	Report on voting
34B/1852/FDIS	34B/1860/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

In this standard, the following print types are used:

- *compliance statements: in italic type.*

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

EDISON SCREW LAMPHOLDERS

1 Scope

This International Standard applies to lampholders with Edison thread E14, E27 and E40, designed for connection to the supply of lamps and semi-luminaires¹ only.

It also applies to switched-lampholders for use in AC circuits only, where the working voltage does not exceed 250 V r.m.s.

This standard also applies to lampholders with Edison thread E5 designed for connection to the supply mains of series connected lamps, with a working voltage not exceeding 25 V, to be used indoors, and to lampholders with Edison thread E10 designed for connection to the supply mains of series connected lamps, with a working voltage not exceeding 60 V, to be used indoors or outdoors. It also applies to lampholders E10 for building-in, for the connection of single lamps to the supply. These lampholders are not intended for retail sale.

As far as it reasonably applies, this standard also covers lampholders other than lampholders with Edison thread designed for connection of series-connected lamps to the supply.

NOTE This type of lampholder is for example used in Christmas tree lighting chains.

As far as it reasonably applies, this standard also covers adapters.

This standard also covers lampholders which are, wholly or partly, integral with a luminaire or intended to be built into appliances. It covers the requirements for the lampholder only. For all other requirements, such as protection against electric shock in the area of the terminals or of the lamp cap, the requirements of the relevant appliance standard are observed and tested after building into the appropriate equipment, when that equipment is tested according to its own standard. Such lampholders as well as lampholders provided with a snap-on outer shell, for use by luminaire manufacturers only, are not for retail sale.

This standard applies to lampholders to be used indoors or outdoors in residential as well as in industrial lighting installations. It also applies to candle lampholders. In locations where special conditions prevail, as for street lighting, on board ships, in vehicles and in hazardous locations, for example where explosions are liable to occur, special constructions may be required.

This standard does not apply to three-light lampholders E26d.

This standard is based on the following data relative to lamps for general lighting service:

- caps E14 are used for lamps with a current not exceeding 2 A;
- caps E27 are used for lamps with a current not exceeding 4 A;
- caps E40 are used for lamps with a current not exceeding 16 A, or 32 A if the nominal voltage of the supply does not exceed 130 V (see 5.5 and 6.3).

Where lampholders are used in luminaires, their maximum operating temperatures are specified in IEC 60598.

¹ Requirements for lampholders suitable for semi-luminaires are under consideration.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60061-1, *Lamp caps and holders together with gauges for the control of interchangeability and safety – Part 1: Lamp caps*

IEC 60061-2, *Lamp caps and holders together with gauges for the control of interchangeability and safety – Part 2: Lampholders*

IEC 60061-3, *Lamp caps and holders together with gauges for the control of interchangeability and safety – Part 3: Gauges*

IEC 60068-2-32:1975, *Basic environmental testing procedures – Part 2-32: Tests – Test Ed: Free fall*

IEC 60068-2-75:2014, *Environmental testing – Part 2-75: Tests – Test Eh: Hammer tests*

IEC 60112:2003, *Method for the determination of the proof and the comparative tracking indices of solid insulating materials*
Amendment 1:2009

IEC 60227 (all parts), *Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V*

IEC 60245 (all parts), *Rubber insulated cables – Rated voltages up to and including 450/750 V*

IEC 60352-1:1997, *Solderless connections – Part 1: Wrapped connections – General requirements, test methods and practical guidance*

IEC 60399, *Barrel thread for lampholders with shade holder ring*

IEC 60417, *Graphical symbols for use on equipment* (available at: <http://www.graphical-symbols.info/equipment>)

IEC 60529:1989, *Degrees of protection provided by enclosures (IP Code)*
Amendment 1:1999
Amendment 2:2013²

IEC 60598-1, *Luminaires – Part 1: General requirements and tests*

IEC 60630, *Maximum lamp outlines for incandescent lamps*

IEC 60695-2-11:2014, *Fire hazard testing – Part 2-11: Glowing/hot-wire based test methods – Glow-wire flammability test method for end-products (GWEPT)*

IEC 60695-11-5, *Fire hazard testing – Part 11-5: Test flames – Needle-flame test method – Apparatus, confirmatory test arrangement and guidance*

² A consolidated edition 2.2 (2013) exists including edition 2.0 (1989) and its Amendment 1 (1999) and Amendment 2 (2013).

IEC 61058-1:2000, *Switches for appliances – Part 1: General requirements*

ISO 4046-4:2002, *Paper, board, pulps and related terms – Vocabulary – Part 4: Paper and board grades and converted products*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1

cord-grip lampholder

lampholder incorporating a method of retaining a flexible cord by which it may then be suspended

3.2

threaded entry lampholder

lampholder incorporating a threaded component at the point of entry of the supply wires permitting the lampholder to be mounted on a mating threaded support

Note 1 to entry: A threaded entry lampholder was formerly called a “nipple lampholder”.

3.3

backplate lampholder

lampholder so designed as to be suitable for mounting by means of an associated or integral backplate, directly onto a supporting surface or appropriate box

3.4

lampholder for building-in

lampholder designed to be built into a luminaire, an additional enclosure or the like

3.4.1

unenclosed lampholder

lampholder for building-in so designed that it requires additional means, for example an enclosure, to meet the requirements of this standard with regard to protection against electric shock

3.4.2

enclosed lampholder

lampholder for building-in so designed that on its own it fulfils the requirements of this standard with regard to protection against electric shock and IP classification, if appropriate

3.5

independent lampholder

lampholder so designed that it can be mounted separately from a luminaire and at the same time providing all the necessary protection according to its classification and marking

3.6

terminal/contact assembly

part or assembly of parts which provides a means of connection between the termination of a supply conductor and the contact making surfaces of the corresponding lamp cap

Note 1 to entry: For clarification of some definitions, see also Figure 17.

3.7

outer shell

cylindrical component protecting the user from contact with the lamp cap.

Note 1 to entry: It may or may not be provided with an external screw thread for fixing a shade ring.