

Steel for the reinforcement of concrete - Galvanized reinforcing steel - Part 2: Galvanized reinforcing steel products

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

See Eesti standard EVS-EN 10348-2:2018 sisaldab Euroopa standardi EN 10348-2:2018 ingliskeelset teksti.	This Estonian standard EVS-EN 10348-2:2018 consists of the English text of the European standard EN 10348-2:2018.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 05.12.2018.	Date of Availability of the European standard is 05.12.2018.
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ICS 77.140.15

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English Version

**Steel for the reinforcement of concrete - Galvanized
reinforcing steel - Part 2: Galvanized reinforcing steel
products**

Aciers pour béton armé - Aciers pour béton armé
galvanisés - Partie 2 : Produits en acier galvanisés pour
l'armature du béton

Stahl für die Bewehrung von Beton - Verzinkter
Betonstahl - Teil 2: Verzinkte
Bewehrungsstahlerzeugnisse

This European Standard was approved by CEN on 9 November 2018.

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European foreword

This document (EN 10348-2:2018) has been prepared by Technical Committee ECISS/TC 104 “Concrete reinforcing and prestressing steels”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2019 and conflicting national standards shall be withdrawn at the latest by June 2019.

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1 Scope

This document specifies requirements for hot-dip galvanized reinforcing steel in the form of products according to EN 10080 and subjected to further processing, e.g. bent bars, stirrups, products straightened from coils, products cut from bars, welded structures (other than welded fabric or lattice girders according to EN 10348, Part 1) and any other components fabricated for use in the reinforcement of concrete.

This document does not apply to hot dip galvanized reinforcement for pre-stressing or components of these reinforcements.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 10080, *Steel for the reinforcement of concrete - Weldable reinforcing steel - General*

EN ISO 1460, *Metallic coatings - Hot dip galvanized coatings on ferrous materials - Gravimetric determination of the mass per unit area (ISO 1460)*

EN ISO 1461:2009, *Hot dip galvanized coatings on fabricated iron and steel articles - Specifications and test methods (ISO 1461:2009)*

EN ISO 2178, *Non-magnetic coatings on magnetic substrates - Measurement of coating thickness - Magnetic method (ISO 2178)*

EN ISO 14713-2, *Zinc coatings - Guidelines and recommendations for the protection against corrosion of iron and steel in structures - Part 2: Hot dip galvanizing (ISO 14713-2)*

EN ISO 15630-1, *Steel for the reinforcement and prestressing of concrete - Test methods - Part 1: Reinforcing bars, wire rod and wire (ISO 15630-1)*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

3.1

hot-dip galvanizing

formation of a coating of zinc and/or zinc iron alloys on iron and steel products by dipping prepared steel in a zinc melt

3.2

galvanized reinforcing steel products

reinforcing steel products which has been hot-dip galvanized before or after working operations e.g. cutting, welding, bending, etc