

**METALLIST TÖÖSTUSTORUSTIK**  
**OSA 6: TÄIENDAVAL NÕUDED KAETUD TORUDELE**

**Metallic industrial piping**  
**Part 6: Additional requirements for buried piping**

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

See Eesti standard EVS-EN 13480-6:2016 sisaldab Euroopa standardi EN 13480-6:2012 ingliskeelset teksti.	This Estonian standard EVS-EN 13480-6:2016 consists of the English text of the European standard EN 13480-6:2012.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 27.06.2012.	Date of Availability of the European standard is 27.06.2012.
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## English Version

**Metallic industrial piping - Part 6: Additional requirements for buried piping**

Tuyauteries industrielles métalliques - Partie 6: Exigences complémentaires relatives aux tuyauteries enterrées

Metallische industrielle Rohrleitungen - Teil 6: Zusätzliche Anforderungen an erdgedeckte Rohrleitungen

This European Standard was approved by CEN on 8 May 2012.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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## Foreword

This document (EN 13480-6:2012) has been prepared by Technical Committee CEN/TC 267 "Industrial piping and pipelines", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2012, and conflicting national standards shall be withdrawn at the latest by December 2012.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

This European Standard EN 13480 for metallic industrial piping consists of seven interdependent and not dissociable parts which are:

- *Part 1: General;*
- *Part 2: Materials;*
- *Part 3: Design and calculation;*
- *Part 4: Fabrication and installation;*
- *Part 5: Inspection and testing;*
- *Part 6: Additional requirements for buried piping;*
- *CEN/TR 13480-7, Guidance on the use of conformity assessment procedures;*
- *Part 8: Additional requirements for aluminium and aluminium alloy piping.*

Although these Parts may be obtained separately, it should be recognised that the Parts are inter-dependant. As such the manufacture of metallic industrial piping requires the application of all the relevant Parts in order for the requirements of the Standard to be satisfactorily fulfilled.

This European Standard will be maintained by a Maintenance MHD working group whose scope of working is limited to corrections and interpretations related to EN 13480.

The contact to submit queries can be found at <http://www.unm.fr> ([en13480@unm.fr](mailto:en13480@unm.fr)). A form for submitting questions can be downloaded from the link to the MHD website. After subject experts have agreed an answer, the answer will be communicated to the questioner. Corrected pages will be given specific issue number and issued by CEN according to CEN Rules. Interpretation sheets will be posted on the website of the MHD.

This document supersedes EVS-EN 13480-6:2016:005. This new edition incorporates the Amendments/the corrigenda which have been approved previously by CEN members, and the corrected pages up to Issue 17 without any further technical change. Annex Y provides details of significant technical changes between this European Standard and the previous edition.

Amendments to this new edition may be issued from time to time and then used immediately as alternatives to rules contained herein. It is intended to deliver a new Issue of EN 13480:2012 each year, consolidating these Amendments and including other identified corrections. Issue 4 (2016-07) includes the corrected pages listed in Annex Y.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## 1 Scope

This document specifies requirements for industrial piping either totally buried or partly buried and partly run in sleeves or similar protection. It is used in conjunction with the other six parts of EN 13480.

Where buried piping subject to this standard connects to piping installed under other jurisdiction such as pipelines, the transition should be made at a closing element e.g. an isolating or regulating valve separating the two sections. This should be close to the boundary of the industrial site, but may be inside or outside the boundary.

Operating temperature up to 75 °C.

**NOTE** For higher temperatures reference should be made to EN 13941+A1:2010, but it should be kept in mind, that CEN/TC 107 only deals with pre-insulated piping with temperatures up to 140 °C and diameters up to 800 mm, which is state of the art for these products.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 13480-1:2012, *Metallic industrial piping — Part 1: General*

EN 13480-2:2012, *Metallic industrial piping — Part 2: Materials*

EN 13480-3:2012, *Metallic industrial piping — Part 3: Design and calculation*

EN 13480-5:2012, *Metallic industrial piping — Part 5: Inspection and testing*

## 3 General

### 3.1 Safety

- a) Buried piping within an industrial site presents a potential hazard to site personal, equipment and environment. The sections set out in this document provide guidance as to how the hazard presented by the piping may be assessed, and the integrity of the piping system maintained.

**NOTE 1** Attention is drawn to appropriate National or Local regulations.

- b) The main factors to be considered are:

- Design including Routing, Layout, Interaction with connecting systems;
- Materials and Construction Specification and Quality Control;
- Operating Procedures and Control;
- Corrosion protection;
- External Impact Protection and Mitigation.