

Vineer. Liimühenduse kvaliteet. Osa 1: Katsemeetodid

Plywood - Bonding quality - Part 1: Test methods

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 314-1:1999 sisaldab Euroopa standardi EN 314-1:1993 ingliskeelset teksti.

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EUROPEAN STANDARD

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English version

Plywood - Bonding quality - Part 1: Test methods

Contreplaqué - Qualité du collage - Partie 1:
Méthodes d'essai

Sperrholz - Qualität der Verklebung - Teil 1:
Prüfverfahren

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CEN

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Comité Européen de Normalisation
Europäisches Komitee für Normung

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Foreword

This European Standard was prepared by Working Group 2 "Plywood" (Secretariat: France) of Technical Committee CEN/TC 112, Wood-based panels (Secretariat: Germany).

This standard is one of a series of standards specifying requirements and test methods for plywood.

No existing European Standard is superseded.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 1993, and conflicting national standards shall be withdrawn at the latest by December 1994.

In accordance with the CEN/CENELEC Internal Regulations, the following countries are bound to implement this European Standard: Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland, United Kingdom.

1 Scope

This European Standard specifies methods for determining the bonding quality of veneer plywood by shear testing ¹⁾.

The relevant requirements are specified in EN 314-2.

2 Normative references

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard, only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies.

- EN 314-2 Plywood
Bonding quality
Part 2: Requirements
- EN 326-1 Wood-based panels
Sampling, cutting and inspection
Part 1: Sampling and cutting of test pieces and expression of test results ²⁾

3 Test pieces

3.1 Sampling

Sampling shall be according to EN 326-1.

Test pieces shall be without any visible defect in the testing area.

3.2 Shape and sizes

The test pieces shall be prepared as shown in figure 1.

¹⁾ If it is proved that there is a correlation between the methods defined in this standard and other methods, these could be used.

²⁾ At present at the draft stage