

**Aerospace series - Electrical contacts used in elements of connection - Part 077: Contacts, electrical, female, type A, crimp, class R - Product standard**

This document is a preview generated by EVS

## EESTI STANDARDI EESSÕNA

## NATIONAL FOREWORD

See Eesti standard EVS-EN 3155-077:2012 sisaldab Euroopa standardi EN 3155-077:2012 ingliskeelset teksti.	This Estonian standard EVS-EN 3155-077:2012 consists of the English text of the European standard EN 3155-077:2012.
Standard on jõustunud sellekohase teate avaldamisega EVS Teatajas.	This standard has been endorsed with a notification published in the official bulletin of the Estonian Centre for Standardisation.
Euroopa standardimisorganisatsioonid on teinud Euroopa standardi rahvuslikele liikmetele kättesaadavaks 11.01.2012.	Date of Availability of the European standard is 11.01.2012.
Standard on kättesaadav Eesti Standardikeskusest.	The standard is available from the Estonian Centre for Standardisation.

Tagasisidet standardi sisu kohta on võimalik edastada, kasutades EVS-i veebilehel asuvat tagasiside vormi või saates e-kirja meiliaadressile [standardiosakond@evs.ee](mailto:standardiosakond@evs.ee).

ICS 49.060

### Standardite reprodutseerimise ja levitamise õigus kuulub Eesti Standardikeskusele

Andmete paljundamine, taastekitamine, kopeerimine, salvestamine elektroonsesse süsteemi või edastamine ükskõik millises vormis või millisel teel ilma Eesti Standardikeskuse kirjaliku loata on keelatud.

Kui Teil on küsimusi standardite autorikaitse kohta, võtke palun ühendust Eesti Standardikeskusega:  
Aru 10, 10317 Tallinn, Eesti; [www.evs.ee](http://www.evs.ee); telefon 605 5050; e-post [info@evs.ee](mailto:info@evs.ee)

### The right to reproduce and distribute standards belongs to the Estonian Centre for Standardisation

No part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying, without a written permission from the Estonian Centre for Standardisation.

If you have any questions about copyright, please contact Estonian Centre for Standardisation:  
Aru 10, 10317 Tallinn, Estonia; [www.evs.ee](http://www.evs.ee); phone 605 5050; e-mail [info@evs.ee](mailto:info@evs.ee)

ICS 49.060

English Version

## Aerospace series - Electrical contacts used in elements of connection - Part 077: Contacts, electrical, female, type A, crimp, class R - Product standard

Série aérospatiale - Contacts électriques utilisés dans les organes de connexion - Partie 077: Contacts électriques, femelles, type A, à sertir, classe R - Norme de produit

Luft- und Raumfahrt - Elektrische Kontakte zur Verwendung in Verbindungselementen - Teil 077: Elektrische Buchsenkontakte, Typ A, crimpbar, Klasse R - Produktnorm

This European Standard was approved by CEN on 4 May 2011.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

## Contents

Page

Foreword.....	2
Introduction.....	4
1 <b>Scope</b> .....	4
2 <b>Normative references</b> .....	4
3 <b>Terms, definitions and abbreviations</b> .....	5
4 <b>Requirements</b> .....	5
5 <b>Designation</b> .....	16
6 <b>Marking</b> .....	16
7 <b>Technical specification</b> .....	16

## Foreword

This document (EN 3155-077:2012) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2012, and conflicting national standards shall be withdrawn at the latest by July 2012.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## Introduction

The contacts defined by this standard are to be used in connectors defined by EN 4644-001.

The contact #22 defined by this standard are derived from those of SAE AS 39029-12 and are intermateable with those of SAE AS 39029-11.

## 1 Scope

This European Standard specifies the required characteristics, tests and tooling applicable to female contacts size 22, 20, 16, 12, 8 and 5, type A, crimp, class R, used in elements of connection according to EN 3155-002.

It should be used together with EN 3155-001.

The associated male contacts are defined in EN 3155-076.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2083, *Aerospace series — Copper and copper alloys conductors for electrical cables — Product standard*

EN 2591 (all parts), *Aerospace series — Elements of electrical and optical connection — Test methods*

EN 3155-001, *Aerospace series — Electrical contacts used in elements of connection — Part 001: Technical specification*

EN 3155-002, *Aerospace series — Electrical contacts used in elements of connection — Part 002: List and utilization of contacts*

EN 3155-076, *Aerospace series — Electrical contacts used in elements of connection — Part 076: Contacts, electrical, male, type A, crimp, class R — Product standard*

EN 4644-001, *Aerospace series — Connector, electrical and optical, rectangular, modular, rectangular inserts, operating temperature 175 °C (or 125 °C) continuous — Part 001: Technical specification*

ISO 8843, *Aircraft — Crimp-removable contacts for electrical connectors — Identification system*

MIL-DTL-22520, *Crimping tools, terminal, hand or power actuated, wire termination, and tool kits general specification for <sup>1)</sup>*

MIL-I-81969, *Installing and removal tools, connector electrical contact, general specification for <sup>1)</sup>*

SAE AS 39029, *Contacts, electrical connector, general specification for <sup>2)</sup>*

---

1) Published by: DoD National (US) Mil. Department of Defense <http://www.defenselink.mil/>.

2) Published by: SAE National (US) Society of Automotive Engineers <http://www.sae.org/>