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Vulcanized rubber — Guide to storage

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FOREWORD

ISO (the International Organization for Standardization) is a worldwide federation of national standards institutes (ISO Member Bodies). The work of developing International Standards is carried out through ISO Technical Committees. Every Member Body interested in a subject for which a Technical Committee has been set up has the right to be represented on that Committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work.

Draft International Standards adopted by the Technical Committees are circulated to the Member Bodies for approval before their acceptance as International Standards by the ISO Council.

International Standard ISO 2230 was drawn up by Technical Committee ISO/TC 45, *Rubber and rubber products*, and circulated to the Member Bodies in January 1971.

It has been approved by the Member Bodies of the following countries :

Australia	Israel	Spain
Austria	Italy	Sweden
Egypt, Arab Rep. of	New Zealand	Switzerland
France	Poland	Turkey
Greece	Portugal	United Kingdom
Hungary	Romania	U.S.A.
India	South Africa, Rep. of	U.S.S.R.

No Member Body expressed disapproval of the document.

Vulcanized rubber — Guide to storage

0 INTRODUCTION

Most vulcanized rubbers change in physical properties during storage and ultimately may become unserviceable, for example because of excessive hardening, softening, cracking, crazing or other surface degradation. These changes may be the result of one particular factor or a combination of factors, namely, the action of oxygen, ozone, light, heat and humidity.

The deleterious effects of these factors may, however, be minimized by careful choice of storage conditions. This International Standard, therefore, indicates the most suitable conditions for storage.

1 SCOPE AND FIELD OF APPLICATION

This International Standard provides a guide to the most suitable conditions for the storage of vulcanized rubber in all forms, whether supplied as such or as a component of composite articles. Some advice is also given on cleaning.

2 TEMPERATURE

The storage temperature should be below 25 °C and preferably below 15 °C. At temperatures exceeding 25 °C, certain forms of deterioration may be accelerated sufficiently to affect the ultimate service life. Sources of heat in storage rooms should be so arranged that the temperature of a stored article does not exceed 25 °C. The effects of low temperature are not permanently deleterious to vulcanized rubber articles, but the articles may become stiffer if stored at low temperatures and care should be taken to avoid distorting them during handling at that temperature. When articles are taken from low temperature storage for immediate use, their temperature should be raised to approximately 30 °C throughout before they are put into service.

3 HUMIDITY

Moist conditions should be avoided; storage conditions should be such that condensation does not occur.

4 LIGHT

Vulcanized rubber should be protected from light, in particular direct sunlight and strong artificial light with a high ultra-violet content. Unless the articles are packed in opaque containers, it is advisable to cover any windows of storage rooms with a red or orange coating or screen.

5 OXYGEN AND OZONE

Where possible, vulcanized rubber should be protected from circulating air by wrapping, storage in air-tight containers, or other suitable means; this particularly applies to articles with large surface area to volume ratios, for example proofed fabric and cellular rubber.

As ozone is particularly deleterious, storage rooms should not contain any equipment that is capable of generating ozone, such as fluorescent or mercury vapour lamps, high voltage electrical equipment, electric motors or other equipment which may give rise to electric sparks or silent electrical discharges. Combustion gases and organic vapours should be excluded as they may give rise to ozone via photochemical processes.

6 DEFORMATION

Vulcanized rubber should, wherever possible, be stored in a relaxed condition free from tension, compression or other deformation. If it is impossible to avoid deformation, it should be kept to a minimum, since deformation can lead to deterioration and to permanent changes of shape. Where articles are packed in a strain-free condition, they should be stored in their original packing. Where material is supplied in coils, the restraining strings should be cut, if possible, to provide a strain-free condition. In case of doubt, the manufacturer's advice should be sought.

7 CONTACT WITH LIQUID, SEMI-SOLID MATERIAL OR WITH THEIR VAPOURS

Vulcanized rubber should not be allowed to come into contact with liquid or semi-solid material — in particular, solvents, volatile constituents, oils and greases — at any time during storage, unless so packed by the manufacturer.