

**Puitplaadid. Proovivõtmine, lõikamine ja kontroll. Osa 3:
Plaatide kaubasaadetise kontroll**

Wood-based panels - Sampling, cutting and inspection - Part
3: Inspection of a consignment of panels

EESTI STANDARDI EESSÕNA

NATIONAL FOREWORD

Käesolev Eesti standard EVS-EN 326-3:2001 sisaldab Euroopa standardi EN 326-3:1998 ingliskeelset teksti.

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This standard is ratified with the order of Estonian Centre for Standardisation dated 19.10.2001 and is endorsed with the notification published in the official bulletin of the Estonian national standardisation organisation.

The standard is available from Estonian standardisation organisation.

ICS 79.060.01

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Descriptors: wooden boards, quality control, conformity tests, delivery, sampling, inspection by attributes, inspection by measurements

English version

Wood-based panels - Sampling, cutting and inspection - Part 3:
Inspection of a consignment of panels

Panneaux à base de bois - Echantillonnage, découpe et
contrôle - Partie 3: Contrôle d'une livraison de panneaux

Holzwerkstoffe - Probenahme, Zuschnitt und Überwachung
- Teil 3: Abnahmeprüfung einer Plattenlieferung

This European Standard was approved by CEN on 19 July 1998.

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Foreword

This European Standard has been prepared by Technical Committee CEN/TC 112 "Wood-based panels", the secretariat of which is held by DIN.

This standard is one of a series on sampling, cutting and inspection of wood-based panels. The other parts of this series are listed in clause 2.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 1999, and conflicting national standards shall be withdrawn at the latest by February 1999.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

1 Scope

This European Standard specifies methods for the verification of compliance of one or more properties of a consignment of panels with the requirements of a contract, or with the claimed values of properties of panels in a consignment as documented by the supplier.

This European Standard is not applicable to the internal or external control of conformity of products in the factory. For these purposes, prEN 326-2 applies.

In this standard, verification of compliance is based on the testing of small test pieces.

2 Normative references

This European Standard incorporates, by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references, the latest edition of the publication referred to applies.

EN 326-1 : 1994

Wood-based panels – Sampling, cutting and inspection – Part 1: Sampling and cutting of test pieces and expression of test results

prEN 326-2

Wood-based panels – Sampling, cutting and inspection – Part 2: Quality control in the factory

3 Symbols

3.1 Letter symbols (see also EN 326-1)

Ac Acceptance number

AQL Acceptable quality level

L Lower specification limit

m Number of test pieces cut from each single panel of the sample, in each direction

n Number of panels taken as sample, i. e. size of the sample

N Number of panels in one inspection lot, i. e. inspection lot size

Re Rejection number

t Single-sided 5 % value factor

U Upper specification limit

3.2 Indices (see also EN 326-1)

cattr Related to consignment inspection by attributes

c Related to consignment inspection by variables

cu Related to cumulative sample size of a double sample plan

d Related to double sample plan

si Related to single sampling plan