
**Lasers and laser-related equipment —
Laser device — Minimum
requirements for documentation**

*Lasers et équipements associés aux lasers — Source laser —
Exigences minimales pour la documentation*



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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 11252 was prepared by Technical Committee ISO/TC 172, *Optics and photonics*, Subcommittee SC 9, *Electro-optical systems*.

This third edition cancels and replaces the second edition (ISO 11252:2004), which has been technically revised.

Introduction

This document is a type B1 standard as stated in ISO 12100.

The provisions of this document may be supplemented or modified by a type C standard.

NOTE For machines which are covered by the scope of a type C standard and which have been designed and built according to the provisions of that standard, the provisions of that type C standard take precedence over the provisions of this type B1 standard.

ISO 11252 covers both laser systems and laser products according to IEC 60825-1, and laser devices, units or laser processing machines according to ISO 11145, ISO 11553-1 and ISO 11553-2. Although within these standards different terminology, terms and definitions are used, ISO 11252 brings together basic requirements for documentation.

Lasers and laser-related equipment — Laser device — Minimum requirements for documentation

1 Scope

This International Standard specifies the minimum documentation, marking and labelling for all laser products classified in accordance with IEC 60825-1 including laser diodes and all laser devices defined in ISO 11145.

It is applicable to laser systems being integrated in a laser product in accordance with IEC 60825-1 and laser devices being integrated in a laser unit or processing machine in accordance with ISO 11553-1 and ISO 11553-2.

This International Standard is not applicable to (ready-to-use) complete laser products, embedded laser products without external laser emission by means of protective enclosure or laser processing machines that incorporate a laser device.

This International Standard is not applicable to incoherent lamps and other similar sources such as LEDs that are required to comply with IEC 62471.

This International Standard specifies requirements for technical data sheets (see [Clause 5](#)) and information for the user (see [Clause 6](#)).

The requirements in this International Standard augment but do not supersede any of the requirements in IEC 60825-1.

NOTE 1 The provision of technical data and safety information is an integral part of a product and is essential for its safe use. The documentation covers the whole life cycle, transport, assembly, system integration, normal operation, maintenance, service, decommissioning and disposal.

NOTE 2 For incomplete (not ready-to-use) machines, the manufacturer/supplier is responsible for the documentation with regard to all components provided by him.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 11145, *Optics and photonics — Lasers and laser-related equipment — Vocabulary and symbols*

ISO 11146-1, *Lasers and laser-related equipment — Test methods for laser beam widths, divergence angles and beam propagation ratios — Part 1: Stigmatic and simple astigmatic beams*

ISO 11146-2, *Lasers and laser-related equipment — Test methods for laser beam widths, divergence angles and beam propagation ratios — Part 2: General astigmatic beams*

ISO 11553-3, *Safety of machinery — Laser processing machines — Part 3: Noise reduction and noise measurement methods for laser processing machines and hand-held processing devices and associated auxiliary equipment (accuracy grade 2)*

ISO 11554, *Optics and photonics — Lasers and laser-related equipment — Test methods for laser beam power, energy and temporal characteristics*

ISO 11670, *Lasers and laser-related equipment — Test methods for laser beam parameters — Beam positional stability*